

PACKAGE MATERIAL DECLARATION DATASHEET

Cypress Package Code	AZ	Body Size (mil/mm)	7 X 7 mm
Package Weight – Site 1	B1 :177.9987 mg B2 :168.7510 mg B3 :180.0010 mg	Package Weight – Site 2	185.0323 mg

SUMMARY

The 48L-TQFP Pb-Free package is compliant to RoHS. Cypress Ordering Part Numbers containing an “X” (e.g. CY7C1328G-133AXI, CY2308SXC-1HT) meet the Directive 2002/95/EC (RoHS) requirement.

**ASSEMBLY Site 1: Advanced Semiconductor Engineering Taiwan (ASET)
Package Qualification Report #s 034101, 072107, 123303 (Note 1)**

I. DECLARATION OF PACKAGED UNITS

II. BANNED SUBSTANCES

Materials from Level A of the EIA/JIG/JGPSSI/EICTA Material Composition Declaration Guide and EU RoHS. Listed in the table below are materials that are neither contained nor intentionally added to this product.

Substances / Compounds	Weight by mg	PPM	Analysis Report (Note 2)
Cadmium and Cadmium Compounds	0	< 5.0	CoA-AZ48-ASET
Hexavalent Chromium and its Compounds	0	< 5.0	
Lead and Lead Compounds	0	< 5.0	
Mercury and Mercury Compounds	0	< 5.0	
Polybrominated Biphenyls (PBB)	0	< 5.0	
Polybrominated Diphenylethers (PBDE)	0	< 5.0	
Asbestos	0	0	As per MSDS
Azo colorants	0	0	As per MSDS
Ozone Depleting Substances	0	0	As per MSDS
Polychlorinated Biphenyls (PCBs)	0	0	As per MSDS
Polychlorinated Napthalenes	0	0	As per MSDS
Radioactive Substances	0	0	As per MSDS
Shortchain Chlorinated Paraffins	0	0	As per MSDS
Tributyl Tin (TBT) and Triphenyl Tin (TPT)	0	0	As per MSDS
Tributyl Tin Oxide (TBTO)	0	0	As per MSDS
Formaldehyde	0	0	As per MSDS

Note 1: Qualification reports are available at www.cypress.com. Access them by doing a Search on the Report #.

Note 2: Report available from Cypress Sales Offices or Distributors.

Note 3: Materials/substances not declared in Section I-A and I-B of this document are considered “non-existent in the product” or a natural impurity. In order to report exactly 100% material composition, some numbers were rounded to the nearest 0.01 percent. Cypress Semiconductor PMDD’s are calculated using MSDS, Material Analysis Reports and Cypress Assembly site information.

Note 4: Actual testing performed on package family basis. Engineering calculations were applied to derive individual package data



**48L - TQFP
Pb-Free Package**

B1. MATERIAL COMPOSITION (Note 3)

Using 8340 Epoxy

Material	Purpose of Use	Substance Composition	CAS Number	Weight by mg	% weight of substance per Homogenous material	PPM	% weight of substance per package
Leadframe	Base Material	Cu	7440-50-8	44.7612	91.4800%	251,428	25.1428%
		Ni	7440-02-0	1.3896	2.8400%	7,807	0.7807%
		Si	7440-21-3	0.2985	0.6100%	1,677	0.1677%
		Mg	7439-95-4	0.0685	0.1400%	385	0.0385%
		Ag	7440-22-4	2.4220	4.9500%	13,608	1.3608%
Leadfinish	External Plating	Sn	7440-31-5	7.2600	100.0000%	40,789	4.0789%
Die Attach	Adhesive	Ag	7440-22-4	0.9300	75.0000%	5,225	0.5225%
		Epoxy Resin		0.2500	20.1600%	1,404	0.1404%
		Copper	7440-50-8	0.0200	1.6100%	112	0.0112%
		Gamma-Butyrolactone	96-48-0	0.0200	1.6100%	112	0.0112%
		Aromatic-hydrocarbons	-----	0.0200	1.6100%	112	0.0112%
Die	Circuit	Si	7440-21-3	8.1000	100.0000%	45,508	4.5508%
Wire	Interconnect	Au	7440-57-5	1.4800	100.0000%	8,315	0.8315%
Mold Compound	Encapsulation	Epoxy Resin	85954-11-6	5.5495	5.0000%	31,179	3.1179%
		Phenol Resin	26834-02-6	4.4285	3.9900%	24,881	2.4881%
		SiO2	60676-86-0	98.2372	88.5100%	551,929	55.1929%
		Aromatic Phosphate	139189-30-3	1.6649	1.5000%	9,354	0.9354%
		Others	-----	1.0988	0.9900%	6,173	0.6173%
Package Weight (mg):				177.9987		% Total:	100.0000

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Note 4: Actual testing performed on package family basis. Engineering calculations were applied to derive individual package data



**48L - TQFP
Pb-Free Package**

B2. MATERIAL COMPOSITION (Note 3):
Using Ablestik 2288A Epoxy

Material	Purpose of Use	Substance Composition	CAS Number	Weight by mg	% weight of substance per Homogenous material	PPM	% weight of substance per package
Leadframe	Base Material	Cu	7440-50-8	45.9066	96.2000%	272,037	27.2037%
		Ni	7440-02-0	1.4316	3.0000%	8,483	0.8483%
		Si	7440-21-3	0.3102	0.6500%	1,838	0.1838%
		Mg	7439-95-4	0.0716	0.1500%	424	0.0424%
Lead Finish	External Plating	Sn	7440-31-5	4.4000	100.0000%	26,074	2.6074%
Die	Silicon	Silicon	7440-21-3	3.4200	100.0000%	20,267	2.0267%
Die Attach	Adhesive	Di-ester resin	Proprietary	0.2598	43.3000%	1,540	0.1540%
		Functionalized ester resin	Proprietary	0.0100	1.6700%	59	0.0059%
		Polymeric material	Proprietary	0.0100	1.6700%	59	0.0059%
		Metal oxide	Proprietary	0.0100	1.6700%	59	0.0059%
		Functionalized urethane	Proprietary	0.0100	1.6700%	59	0.0059%
		Epoxy resin	Proprietary	0.0100	1.6700%	59	0.0059%
		Cyclo-alipathic compound	Proprietary	0.0100	1.6700%	59	0.0059%
		Silver	7440-22-4	0.2800	46.6700%	1,659	0.1659%
Wire	Interconnect	Au	7440-57-5	0.5000	100.0000%	2,963	0.2963%
Mold Compound	Encapsulation	Epoxy Resin	85854-11-6	5.6050	5.0000%	33,215	3.3215%
		Phenol Resin	26834-02-6	4.4840	4.0000%	26,572	2.6572%
		Aromatic Phosphate	139189-30-3	1.6815	1.5000%	9,964	0.9964%
		Silica (SiO ₂)	60676-86-0	99.2197	88.5100%	587,965	58.7965%
		Others	----	1.1210	1.0000%	6,643	0.6643%

Package Weight (mg): 168.7510

% Total: 100.0000

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 Note 4: Actual testing performed on package family basis. Engineering calculations were applied to derive individual package data



**48L - TQFP
Pb-Free Package**

B3. MATERIAL COMPOSITION (Note 3):
Using Copper-Palladium Wire

Material	Purpose of Use	Substance Composition	CAS Number	Weight by mg	% weight of substance per Homogenous material	PPM	% weight of substance per package
Leadframe	Base Material	Copper	7440-50-8	55.8000	90.0000%	309,998	30.9998%
		Silver	7440-22-4	3.6270	5.8500%	20,150	2.0150%
		Nickel	7440-02-0	1.8600	3.0000%	10,333	1.0333%
		Silicon	7440-21-3	0.6200	1.0000%	3,444	0.3444%
		Magnesium	7439-95-4	0.0930	0.1500%	517	0.0517%
Lead Finish	External Plating	Pure Sn	7440-31-5	4.4000	100.0000%	24,444	2.4444%
Die Attach	Adhesive	Silver	7440-22-4	0.5450	77.7462%	3,028	0.3028%
		Epoxy Resin A	9003-36-5	0.0290	4.1369%	161	0.0161%
		Epoxy Resin B	Trade Secret	0.0290	4.1369%	161	0.0161%
		Diluent A	Trade Secret	0.0290	4.1369%	161	0.0161%
		Diluent B	Trade Secret	0.0290	4.1369%	161	0.0161%
		Phenolic Hardener	Trade Secret	0.0390	5.5635%	217	0.0217%
		Dicyandiamide	461-58-5	0.0009	0.1284%	5	0.0005%
Organic Peroxide	Trade Secret	0.0001	0.0143%	1	0.0001%		
Die	Silicon	Si	7440-21-3	2.9000	100.0000%	16,111	1.6111%
Wire	Interconnect	Copper	7440-50-8	0.1998	99.9000%	1,110	0.1110%
		Palladium	7440-05-3	0.0002	0.1000%	1	0.0001%
Mold Compound	Encapsulation	Epoxy Resin A	Trade Secret	4.3920	4.0000%	24,400	2.4400%
		Epoxy Resin B	Trade Secret	4.3920	4.0000%	24,400	2.4400%
		Phenol Resin	Trade Secret	6.5880	6.0000%	36,600	3.6600%
		Carbon Black	1333-86-4	0.4392	0.4000%	2,440	0.2440%
		Silica Fused	60676-86-0	93.9888	85.6000%	522,157	52.2157%

Package Weight (mg): 180.0010

% Total: 100.0000

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 Note 4: Actual testing performed on package family basis. Engineering calculations were applied to derive individual package data

II. DECLARATION OF PACKAGING / INDIRECT MATERIALS

Type	Material	Lead PPM	Cadmium PPM	Cr VI PPM	Mercury PPM	PBB PPM	PBDE PPM	Analysis Report (Note2)
Tape & Reel	Cover tape	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-COVT-R
	Carrier tape	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-CART-R
	Plastic Reel	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-PLRL-R
Tray	Tray	< 2.0	< 2.0	< 2.0	< 2.0	-----	-----	CoA-TRAY-R
Others	Shielding bag	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-SBAG -R
	Moisture Barrier bag	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-MBBG-R
	Protective Band	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-PROB-R
	Shipping and Inner Box	< 10.0	< 4.0	< 4.0	< 5.0	-----	-----	CoA-ABOX-R
	Dessicant	< 10.0	< 2.0	< 2.0	< 1.0	< 3.0	< 3.0	CoA-DESS-R
	Bubble Pack	< 2.0	< 2.0	< 2.0	< 2.0	< 100.0	< 90.0	CoA-BUBP-R

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Note 4: Actual testing performed on package family basis. Engineering calculations were applied to derive individual package data

**ASSEMBLY Site 2: Taiwan IC Packaging (TICP)
Package Qualification Report # 121906 (Note 1)**

I. DECLARATION OF PACKAGED UNITS

II. BANNED SUBSTANCES

Materials from Level A of the EIA/JIG/JGPSSI/EICTA Material Composition Declaration Guide and EU RoHS. Listed in the table below are materials that are neither contained nor intentionally added to this product.

Substances / Compounds	Weight by mg	PPM	Analysis Report (Note 2)
Cadmium and Cadmium Compounds	0	< 5.0	CoA-AZ48-TICP
Hexavalent Chromium and its Compounds	0	< 5.0	
Lead and Lead Compounds	0	< 5.0	
Mercury and Mercury Compounds	0	< 5.0	
Polybrominated Biphenyls (PBB)	0	< 5.0	
Polybrominated Diphenylethers (PBDE)	0	< 5.0	
Asbestos	0	0	As per MSDS
Azo colorants	0	0	As per MSDS
Ozone Depleting Substances	0	0	As per MSDS
Polychlorinated Biphenyls (PCBs)	0	0	As per MSDS
Polychlorinated Napthalenes	0	0	As per MSDS
Radioactive Substances	0	0	As per MSDS
Shortchain Chlorinated Paraffins	0	0	As per MSDS
Tributyl Tin (TBT) and Triphenyl Tin (TPT)	0	0	As per MSDS
Tributyl Tin Oxide (TBTO)	0	0	As per MSDS
Formaldehyde	0	0	As per MSDS

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Note 4: Actual testing performed on package family basis. Engineering calculations were applied to derive individual package data

B. MATERIAL COMPOSITION (Note 3) :

Material	Purpose of Use	Substance Composition	CAS Number	Weight by mg	% weight of substance per Homogenous material	PPM	% weight of substance per package
Leadframe	Base Material	Copper	7440-50-8	52.0563	94.3001%	281,336	28.1336%
		Silicon	7440-21-3	0.4002	0.7250%	2,163	0.2163%
		Magnesium	7723-14-0	0.0966	0.1750%	522	0.0522%
		Nickel	7440-02-0	1.7665	3.2000%	9,547	0.9547%
		Silver	7440-22-4	0.8832	1.5999%	4,773	0.4773%
Lead Finish	External Plating	Pure Sn	7440-31-5	3.7914	100.0000%	20,490	2.0490%
Die Attach	Adhesive	Silver	7440-22-4	0.3256	75.5102%	1,760	0.1760%
		Acrylic Resin	Proprietary	0.0625	14.4944%	338	0.0338%
		Acrylate A	Proprietary	0.0129	2.9917%	70	0.0070%
		Acrylate B	Proprietary	0.0216	5.0093%	117	0.0117%
		Organic Peroxide A	Proprietary	0.0043	0.9972%	23	0.0023%
		Organic Peroxide B	Proprietary	0.0043	0.9972%	23	0.0023%
		Die	Silicon	Si	7440-21-3	2.3921	100.0000%
Wire	Interconnect	Au	7440-57-5	0.8722	99.9885%	4,714	0.4714%
		Ion Impurities	Proprietary	0.0001	0.0115%	1	0.0001%
		Epoxy resin A	Proprietary	6.1132	5.0000%	33,039	3.3039%
Mold Compound	Encapsulation	Epoxy, Cresol Novolac	29690-82-2	6.1132	5.0000%	33,039	3.3039%
		Phenol resin	Proprietary	6.1132	5.0000%	33,039	3.3039%
		Metal Hydroxide	Proprietary	6.1132	5.0000%	33,039	3.3039%
		Carbon Black	1333-86-4	0.3668	0.3000%	1,982	0.1982%
		Silica fused	60676-86-0	84.8511	69.4000%	458,575	45.8575%
		Silica fused	7631-86-9	12.2264	10.0000%	66,077	6.6077%
		Silica, crystalline	14808-60-7	0.3668	0.3000%	1,982	0.1982%
		Ink	Ink	Titanium Dioxide	13463-67-7	0.0298	37.9135%
Epoxide Resin	Proprietary			0.0298	37.9135%	161	0.0161
Epichlorohydrin-Epoxide	25068-38-6			0.0024	3.0534%	13	0.0013%
Butyl Cellosolve Acetate	112-07-2			0.0059	7.5064%	32	0.0032%
1-Methoxy-2-Propyl Acetate	108-65-6			0.0059	7.5064%	32	0.0032%
Cyclohexanone	108-94-1			0.0024	3.0534%	13	0.0013%
Solvent Naphtha	64742-94-5			0.0024	3.0534%	13	0.0013%

Package Weight (mg): **185.0323**

% Total: **100.0000**

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Note 4: Actual testing performed on package family basis. Engineering calculations were applied to derive individual package data

II. DECLARATION OF PACKAGING / INDIRECT MATERIALS

Type	Material	Lead PPM	Cadmium PPM	Cr VI PPM	Mercury PPM	PBB PPM	PBDE PPM	Analysis Report (Note2)
Tape & Reel	Cover tape	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-COVT-R
	Carrier tape	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-CART-R
	Plastic Reel	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-PLRL-R
Tray	Tray	< 2.0	< 2.0	< 2.0	< 2.0	-----	-----	CoA-TRAY-R
Others	Shielding bag	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-SBAG -R
	Moisture Barrier bag	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-MBBG-R
	Protective Band	< 2.0	< 2.0	< 2.0	< 2.0	<5.0	<5.0	CoA-PROB-R
	Shipping and Inner Box	< 10.0	< 4.0	< 4.0	< 5.0	-----	-----	CoA-ABOX-R
	Dessicant	< 10.0	< 2.0	< 2.0	< 1.0	< 3.0	< 3.0	CoA-DESS-R
	Bubble Pack	< 2.0	< 2.0	< 2.0	< 2.0	< 100.0	< 90.0	CoA-BUBP-R

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Note 4: Actual testing performed on package family basis. Engineering calculations were applied to derive individual package data

Document History Page

Document Title: 48L-TQFP PB-FREE PACKAGE MATERIAL DECLARATION DATASHEET
Document Number: 001-05906

Rev.	ECN No.	Orig. of Change	Description of Change
**	410066	GFJ	New document
*A	1169963	SSE/ HLR	Add Assembly site 2 in reference to QTP No. 072107. Changed Cypress Logo Added % weight of substance per Homogenous Material and % weight of substance per package on the Material Composition for Assembly Site 1. Completed the RoHS Substances namely; Lead Cadmium, Mercury, Chromium VI, PBB and PBDE on Declaration of Packaging Indirect Materials table for Assembly Site 1. Change analysis report from COA-EZ48-G2 to COA-EZ48-G1 on assembly site1.
*B	3040407	HLR Dcon	Changed the format of material composition for Assembly Site 1. Removed tube type on Indirect Material tables. Change CML to WEB in distribution.
*C	3285928	HLR	Changed the CAS number of Gold substance.
*D	3414374	HLR	Updated the material composition table to reflect 4 decimal places on values.
*E	3679859	JARG	Added Material composition for Assembly Site 3 using Copper Wire.
*F	3804967	JARG	Added Material composition for Assembly Site 4. Reference QTP 121906.
*G	4031242	YUM	Added Assembly Site Name in the Assembly heading. Changed Assembly code to Assembly site name. Consolidate material composition in site 2 and 3 to site 1 in one assembly site (ASET).

Distribution: WEB

Posting: None

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Note 4: Actual testing performed on package family basis. Engineering calculations were applied to derive individual package data