



- 1 KEYING RIBS; CUTTING WITH TERMINATION MACHINE POSSIBLE
Kodierrippe; Schneiden auf der Verarbeitungsmaschine möglich

COLOR 	POS.	DIM A	DIM B	 KEYING	 KEYING	 KEYING	 KEYING	 KEYING	 KEYING	PART No. 	
THIS DRAWING IS A CONTROLLED DOCUMENT.				DWG. ZM4MY2002 H. Karabiyik CHK. ZM4MY2002 B. Schnabelt		 TE Connectivity		AMP DUOPLUG 2.5 MARK II FEMALE CONNECTOR 2-20 POSITION -			
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.2 1 PLC ±0.2 2 PLC ±0.2 3 PLC ± 4 PLC ± ANGLES ±°		APVD T. Klonner ZM4MY2002 PRODUCT SPEC 108-18785 APPLICATION SPEC 114-18467							NAME
MATERIAL -		FINISH -		WEIGHT -		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
Customer Drawing						A 1	00779	C=1534796	SCALE 10:1	SHEET 1 of 4	REV 03

LOC	DIST	REVISIONS					
A1	-	P	LTR	DESCRIPTION	DATE	DWN	APVD

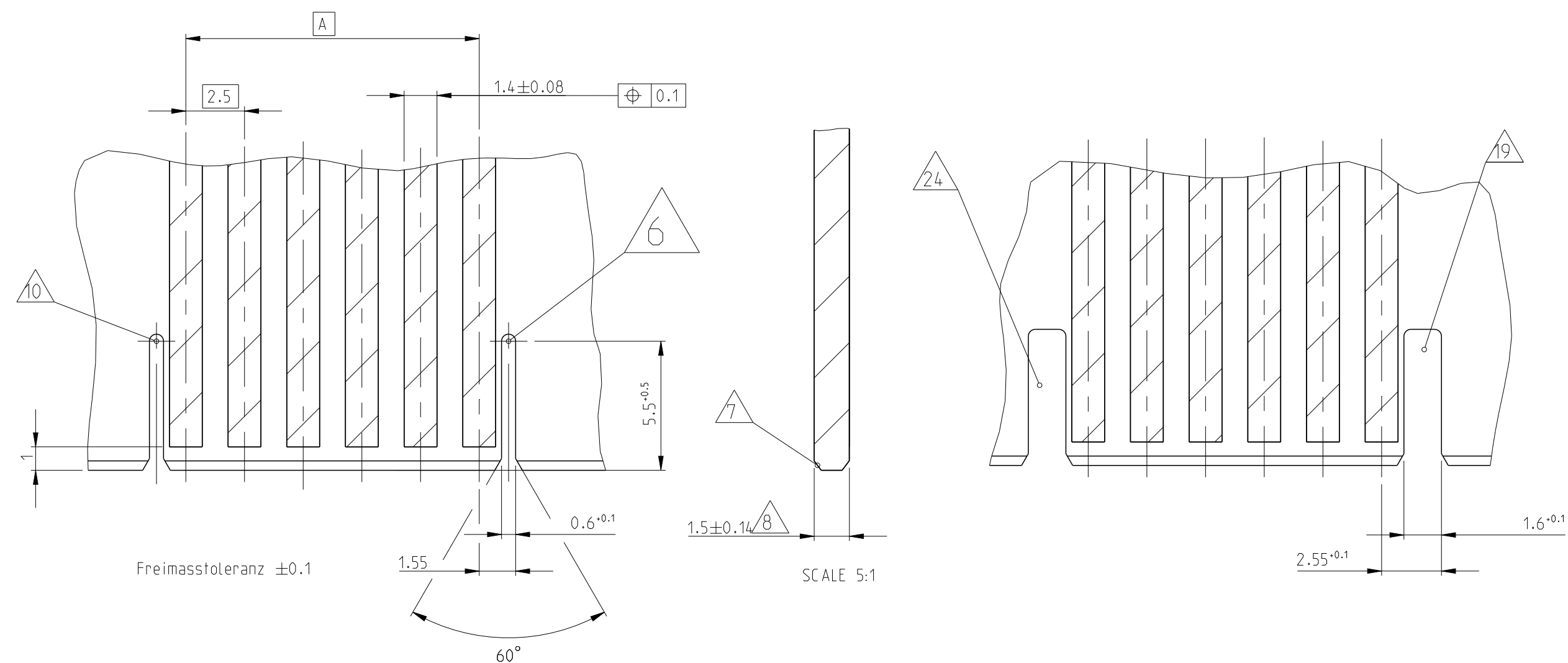
	11	25	29.9				10/11			5-1534797-1
	9	20	24.9				4/5			2-1534796-9
	5	10	14.9				4/5			4-1534796-5
COLOR CODE	POS.	DIM A	DIM B	KEYING	KEYING	KEYING	KEYING	KEYING	KEYING	PART No.

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN H. Karabiyik	24MAY2002	TE Connectivity					
TOLERANCES UNLESS OTHERWISE SPECIFIED:			CHK B. Schnaubelt	24MAY2002						
DIMENSIONS:		0 PLC ±0.2 1 PLC ±0.2 2 PLC ±0.2 3 PLC ± 4 PLC ± ANGLES FINISH	APVD T. Klenner		24MAY2002	NAME				
mm			PRODUCT SPEC		AMP DUOPLUG 2.5 MARK II					
			108-18785		FEMALE CONNECTOR 2-20 POSITION					
			APPLICATION SPEC		-					
MATERIAL			116-18667		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO	
-			-		A 1		00779	©=1534796	-	
Customer Drawing					SCALE		10:1	SHEET	2	OF 4
					REF		0	31		

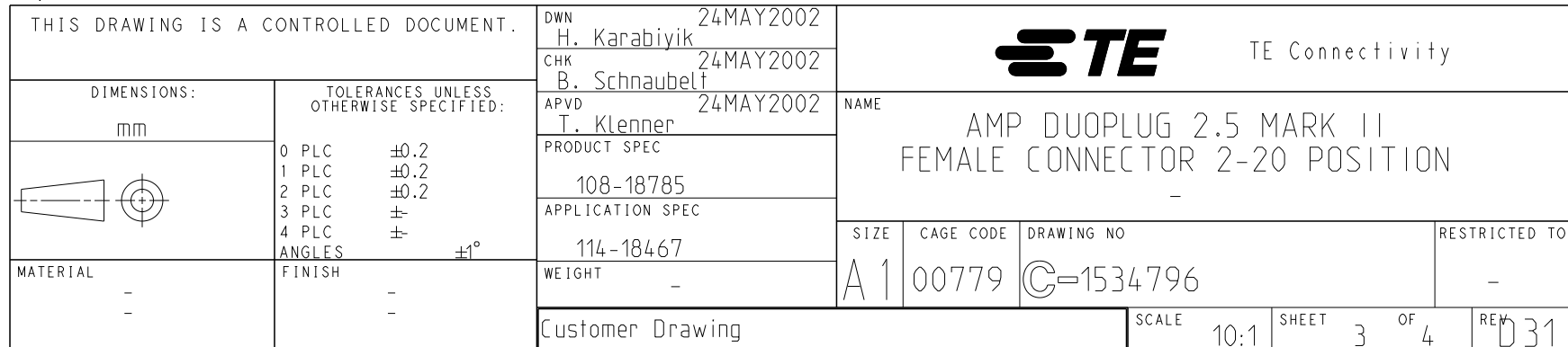
Kodierschema (Beispiele)



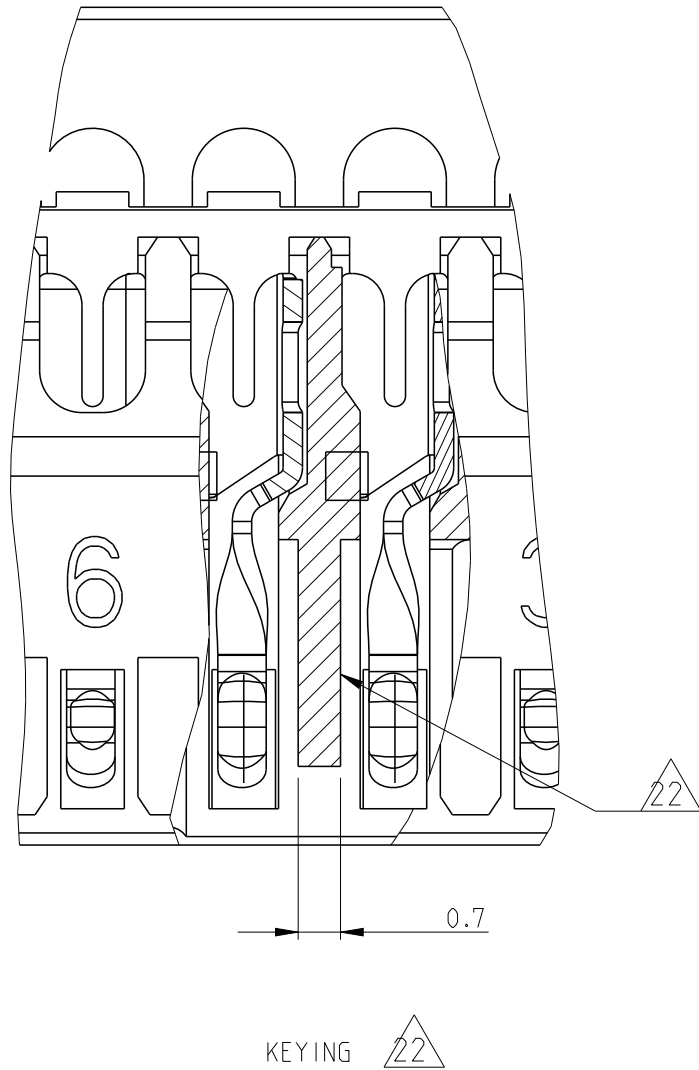
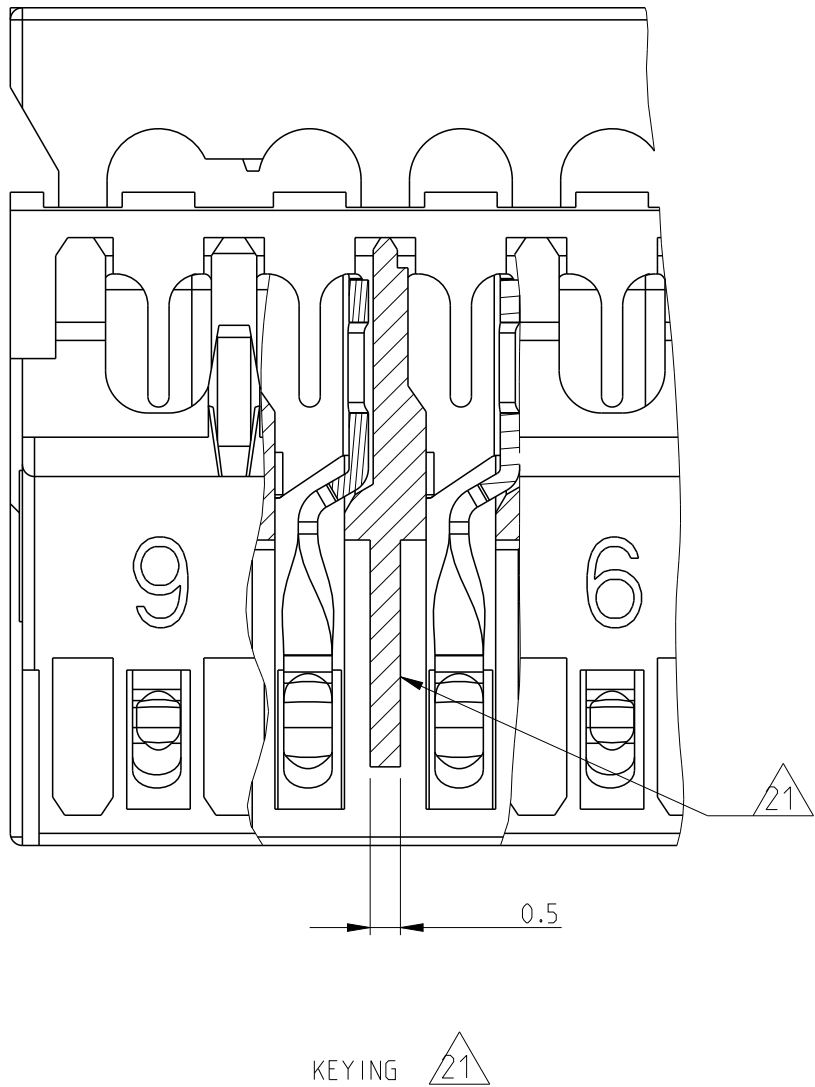
Leiterplattenanschluss kodiert / nur in Verbindung mit zusätzlichem Rahmen



PCB LAYOUT FOR KEYING BETWEEN POSITION

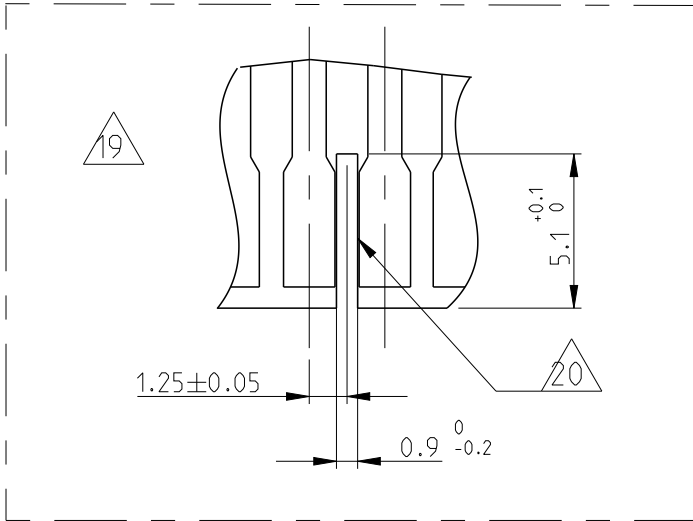


LOC	DIST	REVISIONS					
A1	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	SEE SHEET 1	-	-	-	



PRELIMINARY

- 22 KEYING. SPECIAL THICK. BETWEEN POSITION
- 21 KEYING. SPECIAL THIN. BETWEEN POSITION
- 20 SLOT FOR KEYING SPECIAL. BETWEEN POSITION
- 19 RECOMMENDED PCB CUTOFF DIMENSION FOR THE KEYING SPECIAL. BETWEEN POSITION



GWT 750C AND UL V0 VERSION									
Blue	8	17.5	22.4	-	-	-	-	2-2304525-8	
	8	17.5	22.4	-	-	-	-	1-2304525-8	
Brown	8	17.5	22.4	-	-	-	2/3	2304525-8	
	7	15	19.9	-	-	-	-	2304525-7	12
Black	6	12.5	17.4	-	-	-	-	4-2304525-6	12
Red	6	12.5	17.4	-	-	-	2/3	2-2304525-6	12
	6	12.5	17.4	-	-	-	-	1-2304525-6	12
Blue	6	12.5	17.4	-	-	-	4/5	2304525-6	12
	5	10	14.9	-	-	-	-	3-2304525-5	12
Green	5	10	14.9	-	-	-	3/4	2-2304525-5	12
Brown	5	10	14.9	-	-	-	2/3	1-2304525-5	12
	5	10	14.9	-	-	-	-	2304525-5	12
Blue	5	10	14.9	-	-	-	-	3-2304525-5	12
	4	7.5	12.4	-	-	-	-	2-2304525-4	12
Brown	4	7.5	12.4	-	-	-	1/2	1-2304525-4	12
Black	4	7.5	12.4	-	-	-	3/4	2304525-4	12
	3	5	9.9	-	-	-	-	1-2304525-3	12
Black	3	5	9.9	-	-	1/2	-	2304525-3	12
Color Code 14	POS. Polzahl	DIM A	DIM B	11 KEYING	15 KEYING	22 KEYING	21 KEYING	PN Bestell-Nr.	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

MATERIAL

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±0.2

1 PLC ±0.2

2 PLC ±0.2

3 PLC ±

4 PLC ±

ANGLES ±1°

FINISH

FINISH

-

DWN H. Karabiyik 24MAY2002

CHK B. Schnaubelt 24MAY2002

APVD T. Klenner 24MAY2002

PRODUCT SPEC 108-18785

APPLICATION SPEC 116-18467

WEIGHT -

Customer Drawing

NAME AMP DUOPLUG 2.5 MARK II FEMALE CONNECTOR 2-20 POSITION -

SIZE A 1

CAGE CODE 00779

DRAWING NO C=1534796

RESTRICTED TO -

TE Connectivity

SCALE 10:1

SHEET 4 OF 4

REV 031