

Installation Instructions for the CH/EN/HE Roller Plunger Lock Ring

Issue B

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⚠ WARNING **IMPROPER INSTALLATION**

DO NOT USE these products as safety or emergency stop devices or in any other application where failure of the product could result in personal injury.

Failure to comply with these instructions could result in death or serious injury.



**PROPER INSTALLATION OF ROLLER
PLUNGER LOCK RING**

1. Thread the hex nut onto the switch bushing.



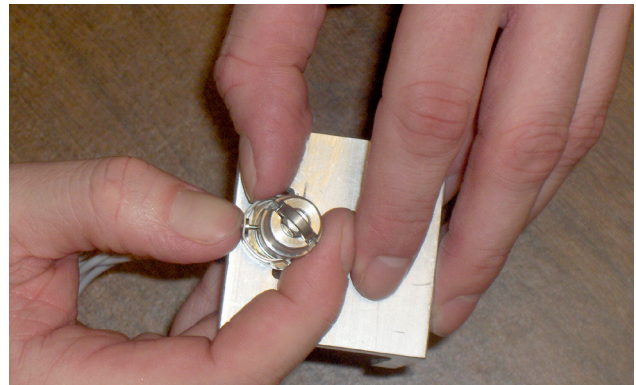
2. After placing the switch in the intended area, align the internal key washer tab to the bushing keyway and install. Add the internal tooth lock washer, second hex nut and secure.



3. Thread the roller guide into the desired position. For easy lock ring placement, align one of the small holes on the roller guide with the keyway.



4. Place the lock ring onto the roller guide. The small pin inside the lock ring must be inserted into the hole aligned on the keyway for proper installation.



5. Secure the roller guide position by applying pressure with your thumb, directly behind the lock ring pin area, then insert the lock ring into the installed position.



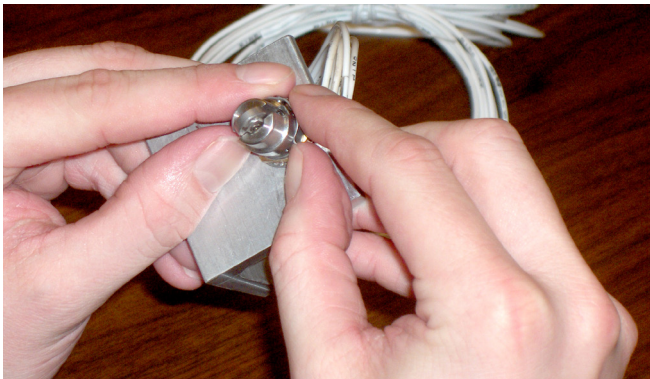
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PROPER REMOVAL OF ROLLER PLUNGER LOCK RING

1. To remove lock ring from the roller guide, use two hands as illustrated in the picture. **No tools are necessary or recommended.** Place thumbs under the ends of the lock ring and apply equal pressure to each side of the lock ring.



2. NOTE: The design intent of the lock ring is for a one-time installation. Removed lock rings must be discarded and replaced with new lock rings.

Replacement Packet: Lock Ring only

15PA107 for use on 15/32 in bushing
15PA137 for use on 5/8 in bushing

WARRANTY/REMEDY

Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgment or consult your local sales office for specific warranty details. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace, at its option, without charge those items it finds defective. **The foregoing is buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.**

While we provide application assistance personally, through our literature and the Honeywell web site, it is up to the customer to determine the suitability of the product in the application.

Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this printing. However, we assume no responsibility for its use.

SALES AND SERVICE

Honeywell serves its customers through a worldwide network of sales offices, representatives and distributors. For application assistance, current specifications, pricing or name of the nearest Authorized Distributor, contact your local sales office or:

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