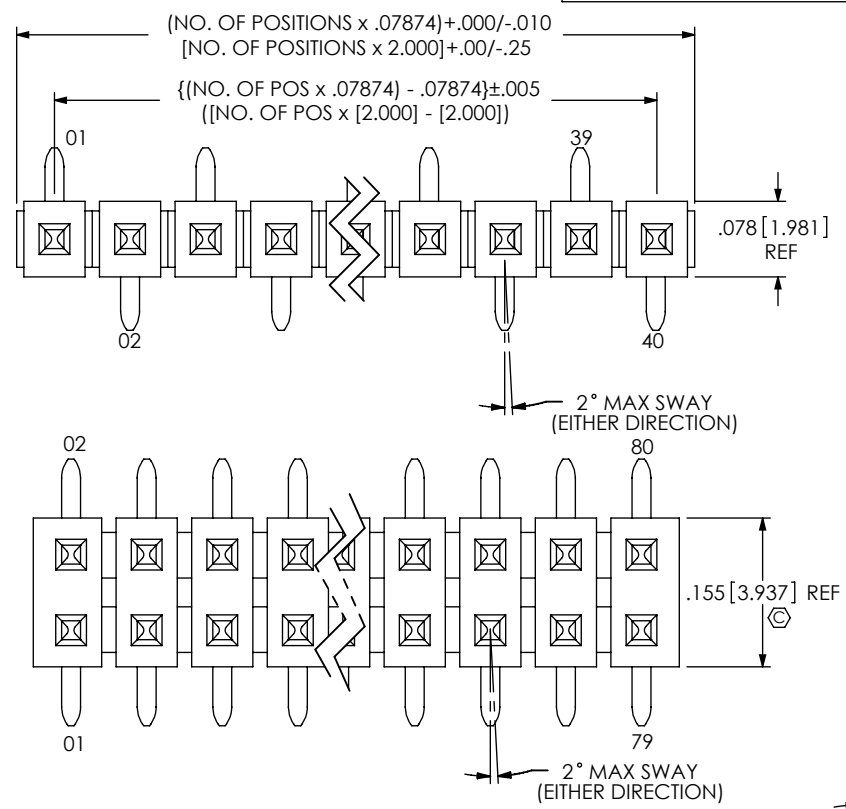


DO NOT SCALE FROM THIS PRINT



- NO. OF POSITIONS PER ROW
-02 THRU -40
- TERMINAL SPEC
-01: USE T-1S13-07-X-2
-04: USE T-1S13-04-X-2
-05: USE T-1S13-21-X-2
-06: USE T-1S13-08-X-2 (SEE NOTE 8)
- PLATING SPECIFICATION
-G: 20μ" GOLD ON CONTACT AREA, 3μ" GOLD ON TAIL
-T: MATTE TIN ON CONTACT AND TAIL
-S: 30μ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
-L: 10μ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
-F: 3μ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
-H: 30μ" GOLD ON CONTACT, 3μ" GOLD MIN ON TAIL
-SM: 30μ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
-TM: MATTE TIN ON CONTACT AND TAIL
-LM: 10μ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
-FM: 3μ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON TAIL
- OPTION
-P: PICK & PLACE PAD (AVAILABLE ON POSITIONS -03 THRU -40) (SEE SHEET 2, FIG 2)
*-M: METAL PICK & PLACE PAD (SEE SHEET 2, FIG 2) (4 POS. MIN)
-A: ALIGNMENT PIN (SEE SHEET 2, FIG 3) (5 POS. PER ROW MINIMUM) (NOT AVAILABLE ON SINGLE BODY SPECIFICATION)
-TR: TAPE & REEL (AVAILABLE ON POS -03 THRU 36, POS 37 THRU -40 AVAILABLE TO EXISTING CUSTOMERS ONLY) (SEE SHEET 3)
- OPTION
POLARIZED SPECIFY POS-XX AS POS TO BE OMITTED
- OPTION
-SM: SURFACE MOUNT
- BODY SPECIFICATION
-S: SINGLE (TMM-50-S)
-D: DOUBLE (TMM-50-D)

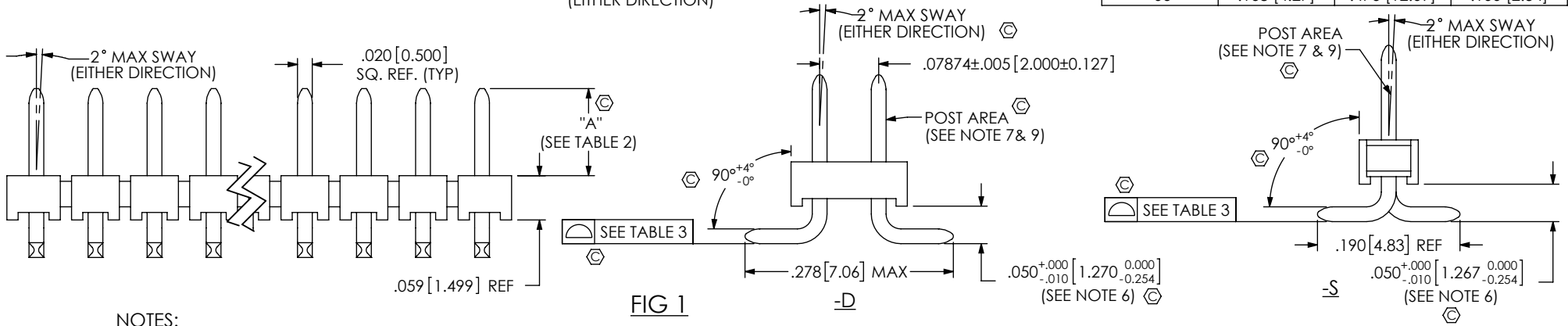
TABLE 3

No OF POS	Diagram
-02 THRU -10	
-11 THRU -40	

* FOR EXISTING CUSTOMERS ONLY

TABLE 2

LEAD STYLE	"A" POST	"B" (OAL)	"C"
-01	.126 [3.20]	.302 [7.67]	.100 [2.54]
-04	.075 [1.91]	.255 [6.48]	.100 [2.54]
-05	.065 [1.65]	.323 [8.20]	.080 [2.03]
-06	.168 [4.27]	.476 [12.09]	.100 [2.54]



NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MAX. PIN ROTATION IN BODY: 2°
3. PUSHOUT FORCE SHALL BE 1 lb MIN.
4. ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
5. PACKAGE POSITIONS 03-40 IN TUBES; LAYER PACKAGE -02 POSITION.
6. .050 [1.27] DIMS TO BE CHECKED AT BEND RADIUS, NOT AT END OF PIN
7. PINS TO BE INSERTED TAIL SIDE FIRST TO AVOID SCRATCHES ON CONTACT
8. SHEAR TAILS FOR -05 & -06 LEAD STYLE
9. NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
10. MAX. CUT FLASH: .010 [.25]

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 2°
.XXX: ±.005
.XXXX: ±.0020

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e-Mail: info@SAMTEC.com code 53322

DO NOT SCALE DRAWING SHEET SCALE: 4:1

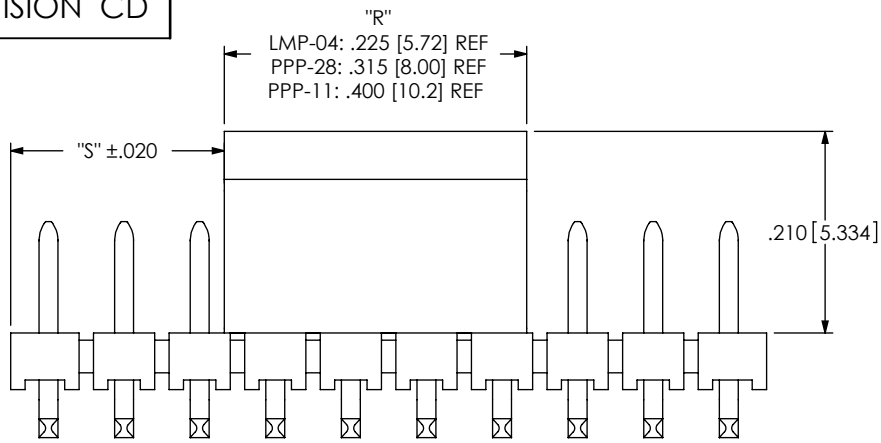
MATERIAL BODIES: LCP UL 94 VO, COLOR BLACK
TERMINALS: PHOSPHOR BRONZE

F:\DWG\MISC\MKTG\TMM-1XX-XX-XX-X-SM-XX-X-MKT.SLDDRW

DESCRIPTION: 2MM TERMINAL STRIP ASSEMBLY

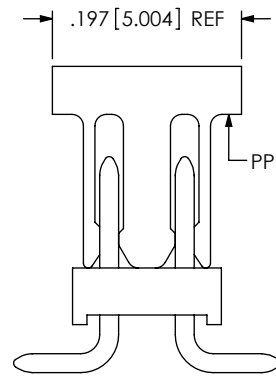
DWG. NO. TMM-1XX-XX-XX-X-SM-XX-X

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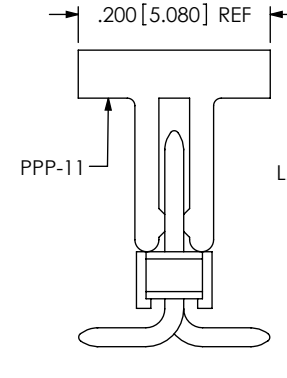


"R" = PAD SIZE ABOVE
 "S" = ((NO OF POS x .07874) - "R") / 2

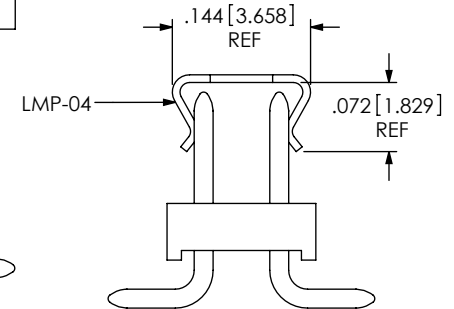
-P: PICK & PLACE PAD



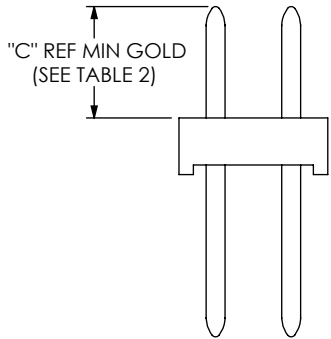
DOUBLE
 FIG 2



SINGLE

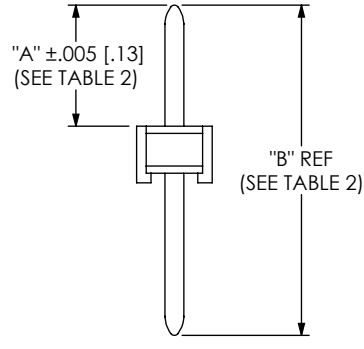


-M: PICK & PLACE PAD
 DOUBLE ONLY

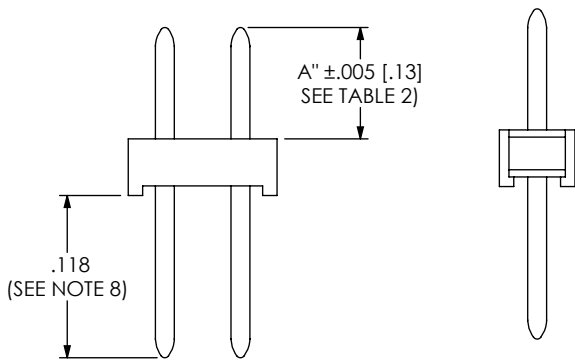


-D

IN-PROCESS 1

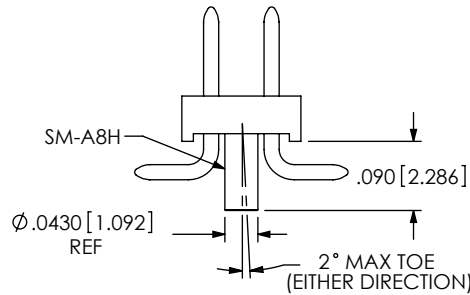


-S



-D

IN-PROCESS 2
 -05 & -06 LEAD STYLE ONLY



(NO. OF POS.-2)
 X .07874 ± .003
 [2.000 ± .08]

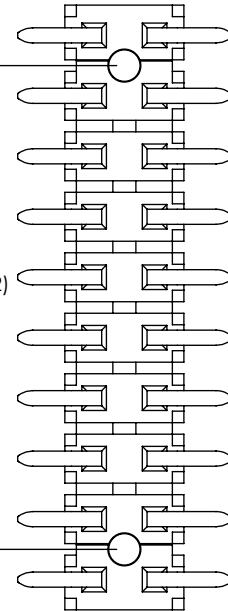
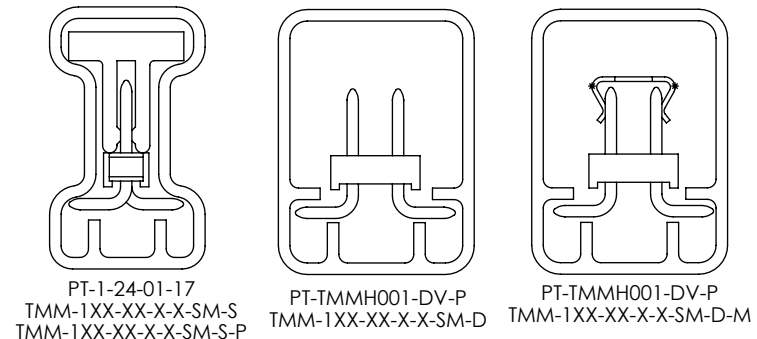


FIG 3

-A: ALIGNMENT PIN
 (5 POS. PER ROW MINIMUM)

F:\DWG\MISC\MKTG\TMM-1XX-XX-XX-X-SM-XX-X-MKT.SLDDRW



PT-1-24-01-17
 TMM-1XX-XX-X-X-SM-S
 TMM-1XX-XX-X-X-SM-S-P

PT-TMMH001-DV-P
 TMM-1XX-XX-X-X-SM-D

PT-TMMH001-DV-P
 TMM-1XX-XX-X-X-SM-D-M

TUBE VIEW

TABLE 1 (SEE NOTE 5)		
OPTION	PKG TUBE	PLUG
-S, -S-P	PT-1-24-01-17	TP-24
-D, -D-A, -D-M, -D-A-M, -D-P, D-A-P	PT-TMMH001-DV-P	TP-03

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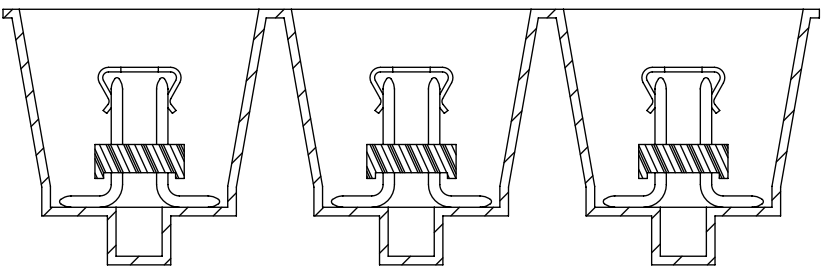
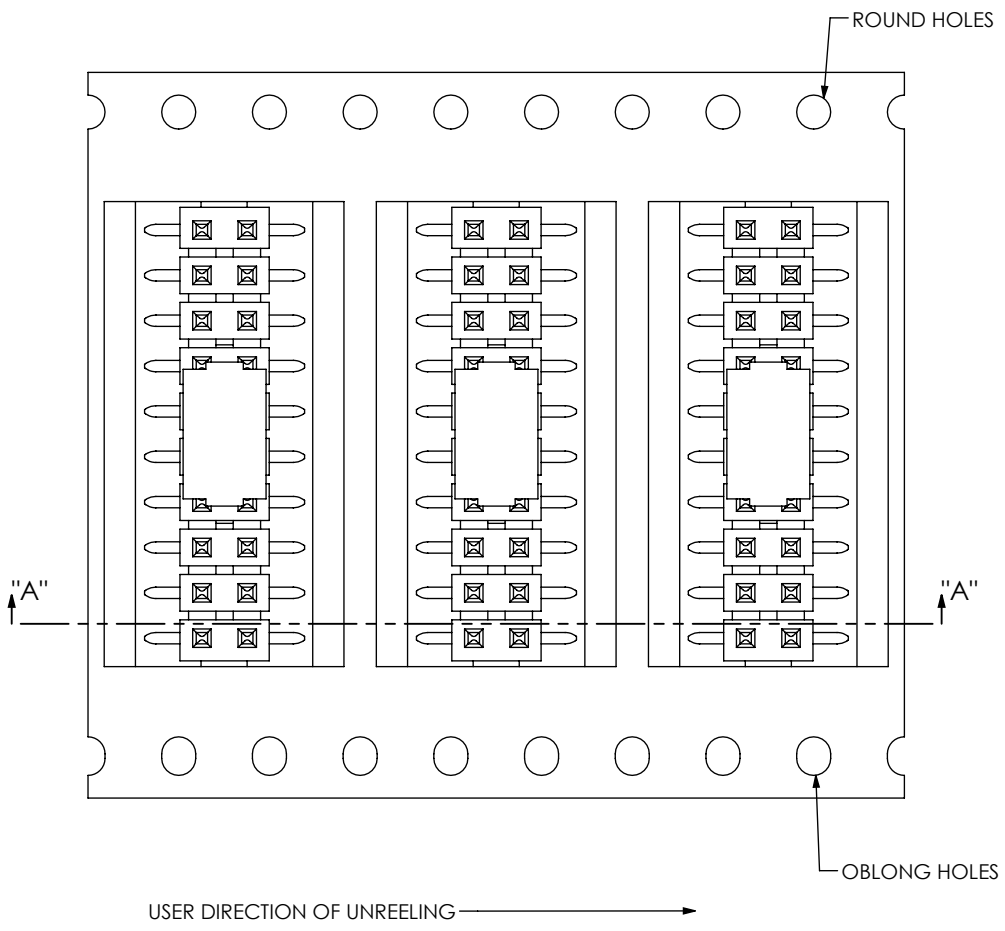


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DESCRIPTION:
 2MM TERMINAL STRIP ASSEMBLY

DWG. NO.
TMM-1XX-XX-XX-X-SM-XX-X

BY: REIDINGER 05-22-1991 SHEET 2 OF 3



TAPE AND REEL VIEW

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DESCRIPTION: 2MM TERMINAL STRIP ASSEMBLY	
DWG. NO. TMM-1XX-XX-XX-X-SM-XX-X	
BY: REIDINGER 05-22-1991	SHEET 3 OF 3