

Pb THIS PRODUCT MANUFACTURED WITH LEAD-FREE PROCESSING

DESIGNED & DIMENSIONED IN MILLIMETERS [INCHES]

DO NOT SCALE FROM THIS PRINT

RFX6T-XXXXX-XXXXXX-XXXX

CABLE CALLOUT
A6T: RG-6 CABLE (CCA-6)
B6T: BELDEN 1694A CABLE (CCA-1694A)

OVERALL ASSEMBLY LENGTH (OAL)
XXXX (MILLIMETERS) (0300 MIN)
(SEE NOTE 8)

END 1 CONNECTOR
(SEE TABLE 3, SHT 2)

END 2 CONNECTOR OR PREPARATION
(SEE TABLE 3, SHT 2)

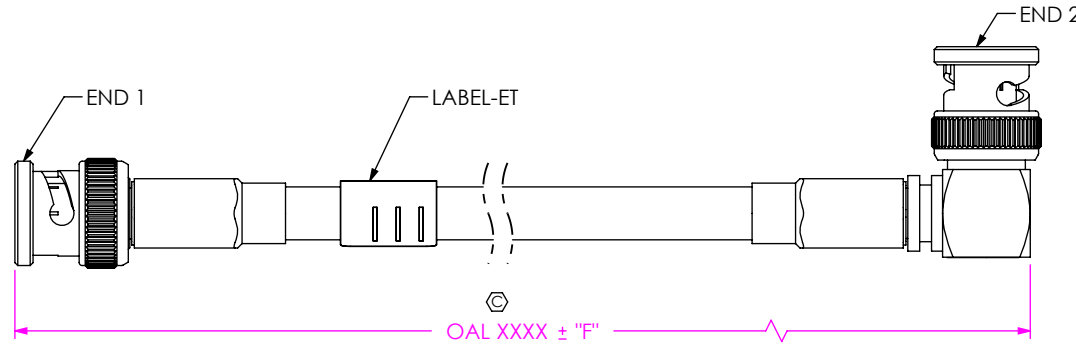


FIG 1
RFX6T-74SPX-74RPX-XXXX SHOWN

| TABLE 2 | |
|-------------------------|------------------------|
| LENGTH | "F" |
| 0300-0500 [11.81-19.69] | +5.0 [.20]/-0.0 [.00] |
| 0501-1100 [19.72-43.31] | +10.0 [.40]/-0.0 [.00] |
| >1100 [43.31] | ± 1% |

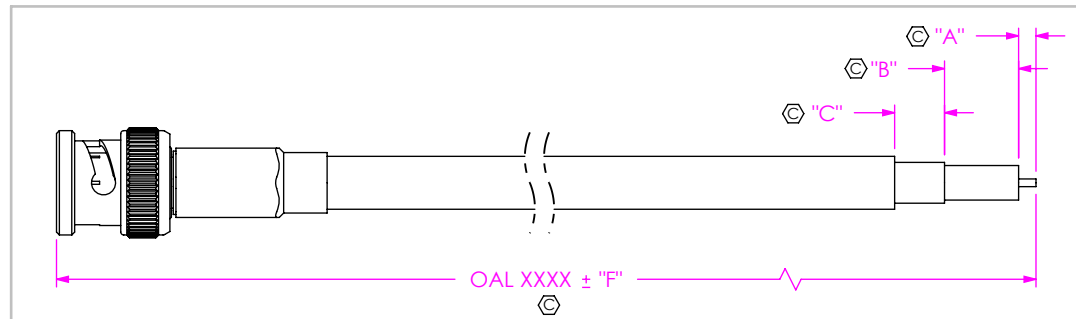


FIG 2
RFX6T-74SPX-172849-XXXX SHOWN (SEE NOTES 5 & 7)

"C" FORMAT: X.X mm
"B" FORMAT: X.X mm
"A" FORMAT: X.X mm

DO NOT LEAVE ANY SPACE BLANK,
EACH MUST CONTAIN A
NUMERIC CHARACTER 0 THRU 9.

NOTES:

- ⊕ REPRESENTS A CRITICAL DIMENSION
- ASSEMBLY TO BE 100% TESTED FOR OPENS, SHORTS & HI-POT TESTED (PER TABLE 1, AC OR DC), THE HI-POT VOLTAGE FOR THE ASSEMBLY SHOULD BE SET TO THE END OPTION WITH THE LOWEST TEST VOLTAGE RATING.
- AFTER FINAL ELECTRICAL TEST, LABEL EACH CABLE ASSEMBLY WITH 1 LABEL-ET.
- FINISHED ASSEMBLIES TO BE PACKAGED PER PACKAGING STANDARD CO-RF-WI-3040-M. ASSEMBLIES WITH LOCKWASHERS, NUTS, AND GASKETS TO BE SHIPPED KITTED AS ONE ASSEMBLY PER BAG, UNASSEMBLED.
- DIM "A", "B", AND "C" HAVE A MINIMUM VALUE OF 0.0mm & A MAXIMUM VALUE OF 9.9mm.
- CONNECTORS TO BE ORIENTED ACCORDING TO CO-RF-WI-3048-M.
- FOR STRIPPED AND TINNED OPTION, ONLY THE CENTER CONDUCTOR IS TINNED.
- CABLE LENGTHS LONGER THAN 1000 MILLIMETERS ARE NOT SUPPORTED BY S.I. TEST DATA.

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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS [INCHES]. TOLERANCES ARE:

| | |
|----------------------|--------|
| DECIMALS | ANGLES |
| .X: ±0.3 [.01] | 2° |
| .XX: ±0.13 [.005] | |
| .XXX: ±0.051 [.0020] | |

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1

DIELECTRIC: PTFE
GASKET: SILICONE
SPRING: STAINLESS STEEL
ALL OTHER: BRASS

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
TRUE 75 OHM, RF6T CABLE ASSEMBLY

DWG. NO.
RFX6T-XXXXX-XXXXXX-XXXX

BY: R MUSSER 03/27/2009 SHEET 1 OF 8

TABLE 3

| END 2 OPTION | SERIES | GENDER | CONFIGURATION | PLATING | | | FIGURE |
|--------------|-------------------------|--------|---------------|----------------|---------------|------------------|--------------|
| | | | | CENTER CONTACT | OUTER CONTACT | OTHER COMPONENTS | |
| -74RP3 | 75 OHM BNC | PLUG | RIGHT ANGLE | 10µ" GOLD | 100µ" NICKEL | 100µ" NICKEL | SHT 3, FIG 3 |
| -74SP3 | 75 OHM BNC | PLUG | STRAIGHT | 10µ" GOLD | 100µ" NICKEL | 100µ" NICKEL | SHT 3, FIG 4 |
| -H4SP2 | 75 OHM HIGH DENSITY BNC | PLUG | STRAIGHT | 30µ" GOLD | 100µ" NICKEL | 100µ" NICKEL | SHT 4, FIG 5 |
| -H4SP3 | 75 OHM HIGH DENSITY BNC | PLUG | STRAIGHT | 10µ" GOLD | 100µ" NICKEL | 100µ" NICKEL | |
| -H4SP4 | 75 OHM HIGH DENSITY BNC | PLUG | STRAIGHT | 10µ" GOLD | 3µ" GOLD | 100µ" NICKEL | |
| -H4SP8 | 75 OHM HIGH DENSITY BNC | PLUG | STRAIGHT | 30µ" GOLD | 3µ" GOLD | 100µ" NICKEL | |
| -D4SP3 | 75 OHM BNC (DIE CAST) | PLUG | STRAIGHT | 10µ" GOLD | 100µ" NICKEL | 100µ" NICKEL | SHT 4, FIG 6 |
| -78SP4 | 75 OHM DIN 1.0/2.3 | PLUG | STRAIGHT | 10µ" GOLD | 3µ" GOLD | 100µ" NICKEL | SHT 5, FIG 7 |
| -78SP5 | 75 OHM DIN 1.0/2.3 | PLUG | STRAIGHT | 10µ" GOLD | 10µ" GOLD | 100µ" NICKEL | |
| -78SP6 | 75 OHM DIN 1.0/2.3 | PLUG | STRAIGHT | 30µ" GOLD | 30µ" GOLD | 100µ" NICKEL | |
| ** -79SP2 | 75 OHM MINI BNC | PLUG | STRAIGHT | 30µ" GOLD | 100µ" NICKEL | 100µ" NICKEL | SHT 5, FIG 8 |
| ** -79SP3 | 75 OHM MINI BNC | PLUG | STRAIGHT | 10µ" GOLD | 100µ" NICKEL | 100µ" NICKEL | |
| ** -79RP2 | 75 OHM MINI BNC | PLUG | RIGHT ANGLE | 30µ" GOLD | 100µ" NICKEL | 100µ" NICKEL | SHT 6, FIG 9 |
| ** -79RP3 | 75 OHM MINI BNC | PLUG | RIGHT ANGLE | 10µ" GOLD | 100µ" NICKEL | 100µ" NICKEL | |
| *-SING | SINGLE ENDED | - | - | - | - | - | - |
| *-XXXXXX | STRIPPED & TINNED | - | - | - | - | - | SHT 1, FIG 2 |

* = END OPTION ONLY

** = FOR EXISTING CUSTOMERS ONLY

TABLE 1

| END OPTION | SUBTRACTOR | STRIP DIMENSIONS | | | | HI POT | |
|------------|-------------|------------------|-------------|-----------------|------|--------|------|
| | | "Y" | "A" | "D" | "E" | "DC" | "AC" |
| -74RP3 | 4.7 [0.19] | 2.3 [0.09] | 12.1 [0.48] | 18.7 [0.74] | 1000 | 300 | |
| -74SP3 | 10.3 [0.41] | 3.2 [0.13] | 5.4 [0.21] | 11.9 [0.47] | 1000 | 300 | |
| -H4SP2 | 13.4 [0.53] | 2.7 [0.11] | 4.2 [0.17] | 11.0 [0.43] | 1000 | 300 | |
| -H4SP3 | | | | | | | |
| -H4SP4 | | | | | | | |
| -H4SP8 | | | | | | | |
| -D4SP3 | 10.3 [0.41] | 3.2 [0.13] | 5.4 [0.21] | 11.9 [0.47] | 1000 | 300 | |
| -78SP4 | 15.7 [0.62] | 2.9 [0.11] | 5.0 [0.20] | 12.3 [0.48] | 1000 | 300 | |
| -78SP5 | | | | | | | |
| -78SP6 | | | | | | | |
| ** -79SP2 | 8.7 [0.34] | 2.0 [0.08] | 2.6 [0.10] | 8.6 [0.34] | 1000 | 300 | |
| ** -79SP3 | | | | | | | |
| ** -79RP2 | 3.0 [0.12] | 1.7 [0.07] | 7.1 [0.28] | 13.7 [0.54] | 1000 | 300 | |
| ** -79RP3 | | | | | | | |
| *-SING | 0.0 [0.00] | - | - | - | 1000 | N/A | |
| *-XXXXXX | 0.0 [0.00] | "A" | "A" + "B" | "A" + "B" + "C" | 1000 | N/A | |

* = END 2 OPTION ONLY

** = FOR EXISTING CUSTOMERS ONLY

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SHEET SCALE: 1:1

DESCRIPTION:
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 DWG. NO.
RFx6T-XXXXX-XXXXXX-XXXX
 BY: R MUSSER 03/27/2009 SHEET 2 OF 8

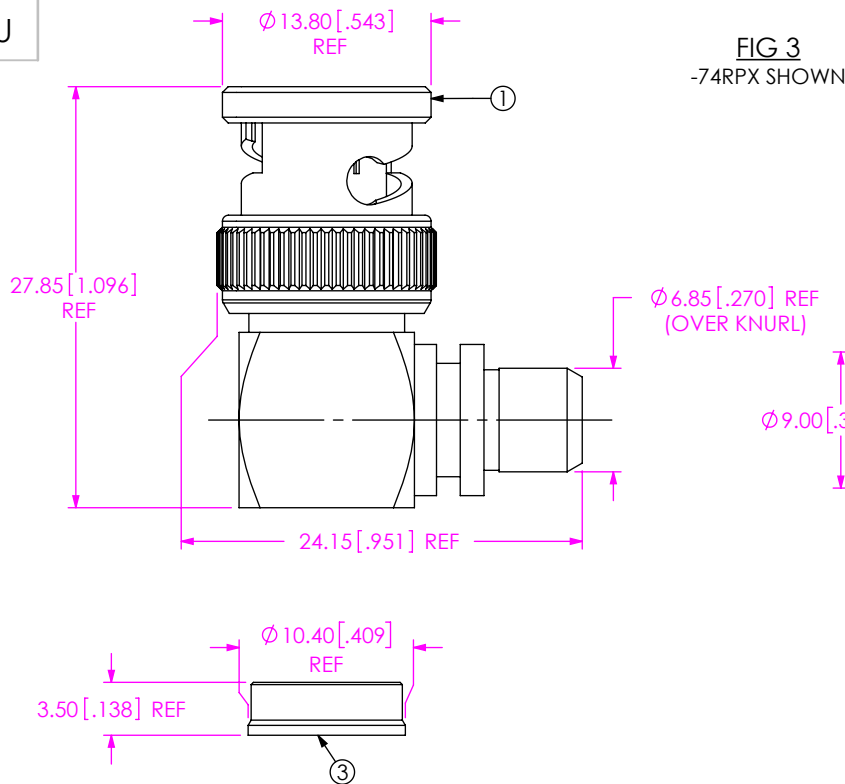


FIG 3
-74RPX SHOWN

| BOM | | |
|------|--------------|-------------------------|
| ITEM | COMPONENT | -74RP3 |
| 1 | SUB ASSEMBLY | SUB-BNC7T-P-C-GN-RA-CA6 |
| 2 | FERRULE | BNC-FER-001-N |
| 3 | CAP | BNC7T-P-C-N-RA-CA6-CAP |
| 4 | HEAT SHRINK | HST-0.500-02-BLK |

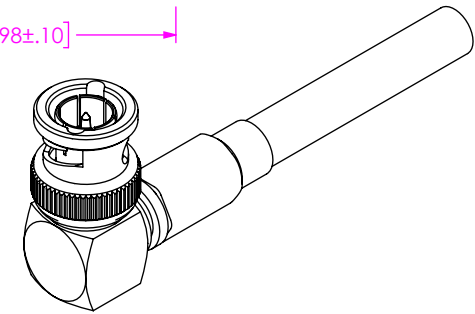
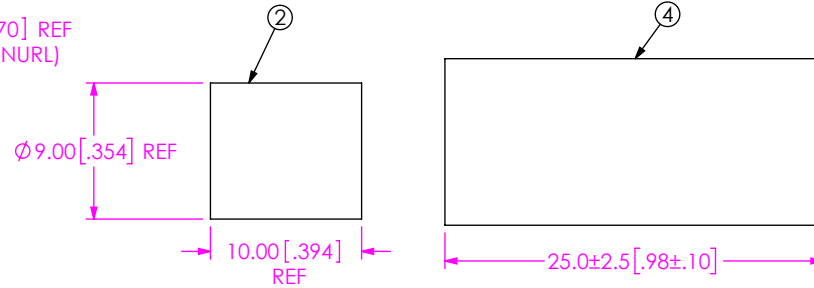
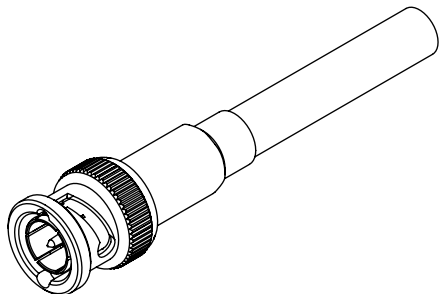
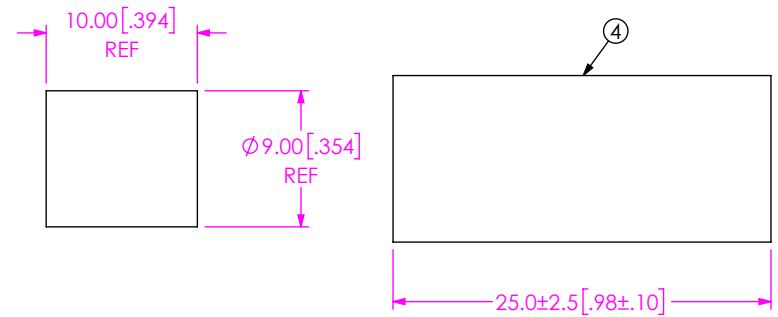
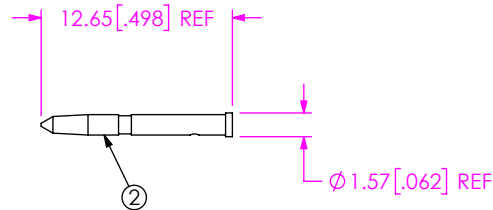
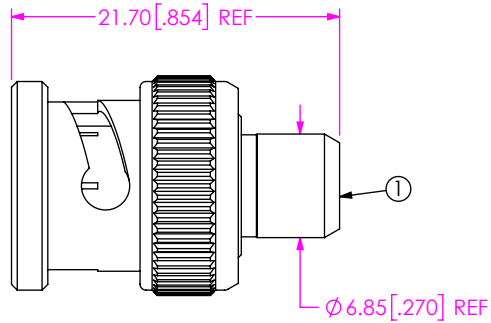


FIG 4
-74SPX SHOWN



| BOM | | |
|------|--------------|------------------------|
| ITEM | COMPONENT | -74SP3 |
| 1 | SUB-ASSEMBLY | SUB-BNC7T-P-C-N-ST-CA6 |
| 2 | PIN | BNC7T-P-C-G-ST-CA6-PIN |
| 3 | FERRULE | BNC-FER-001-N |
| 4 | HEAT SHRINK | HST-0.500-02-BLK |

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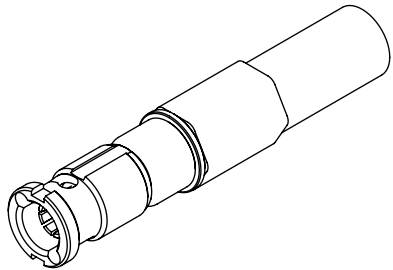
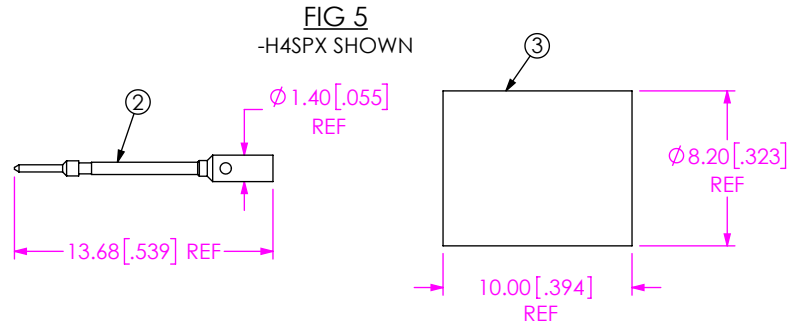
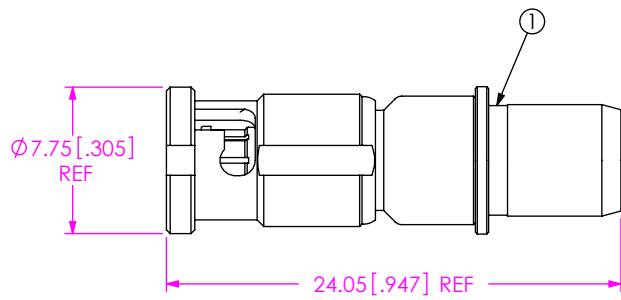


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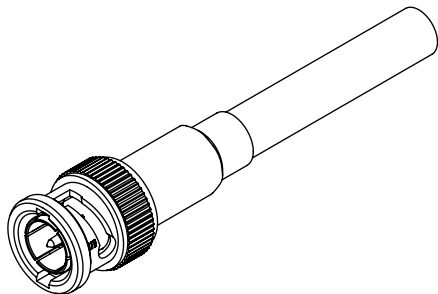
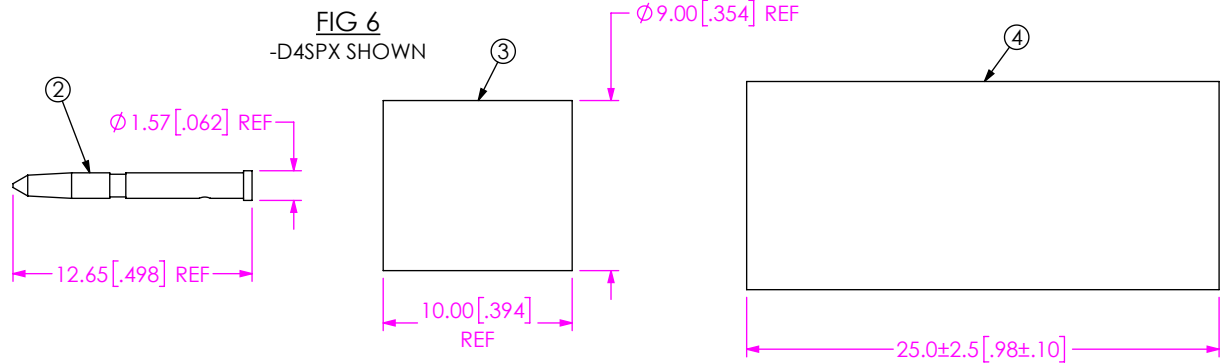
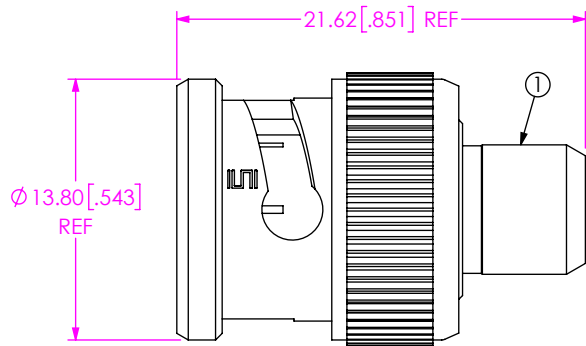
DESCRIPTION:
TRUE 75 OHM, RF6T CABLE ASSEMBLY

DWG. NO.
RFX6T-XXXXX-XXXXXX-XXXX

BY: R MUSSER 03/27/2009 SHEET 3 OF 8



| BOM | | | | | |
|------|--------------|-------------------------|-------------------------|-------------------------|-------------------------|
| ITEM | COMPONENT | -H4SP2 | -H4SP3 | -H4SP4 | -H4SP8 |
| 1 | SUB ASSEMBLY | SUB-HDBNC-P-C-NN-ST-CA6 | SUB-HDBNC-P-C-NN-ST-CA6 | SUB-HDBNC-P-C-FN-ST-CA6 | SUB-HDBNC-P-C-FN-ST-CA6 |
| 2 | PIN | HDBNC-P-C-H-ST-CA6-PIN | HDBNC-P-C-G-ST-CA6-PIN | HDBNC-P-C-G-ST-CA6-PIN | HDBNC-P-C-H-ST-CA6-PIN |
| 3 | FERRULE | HDBNC-FER-001-N | | | |



| BOM | | |
|------|--------------|-------------------------|
| ITEM | COMPONENT | -D4SP3 |
| 1 | SUB-ASSEMBLY | SUB-BNC7T-P-C-N-ST-CA6D |
| 2 | PIN | BNC7T-P-C-G-ST-CA6-PIN |
| 3 | FERRULE | BNC-FER-001-N |
| 4 | HEAT SHRINK | HST-0.500-02-BLK |

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 TRUE 75 OHM, RF6T CABLE ASSEMBLY

DWG. NO.
 RFX6T-XXXXX-XXXXXX-XXXX

BY:R MUSSER 03/27/2009 SHEET 4 OF 8

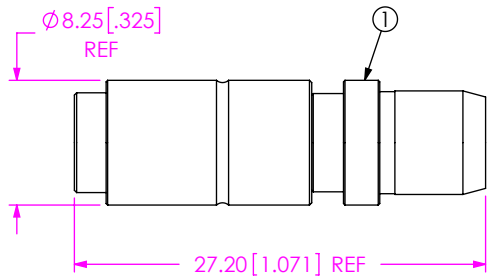
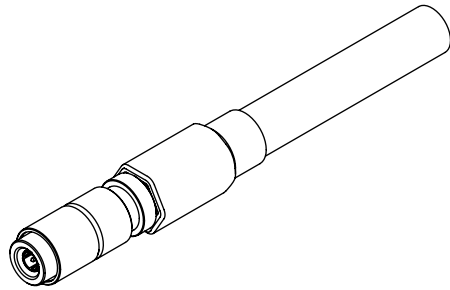
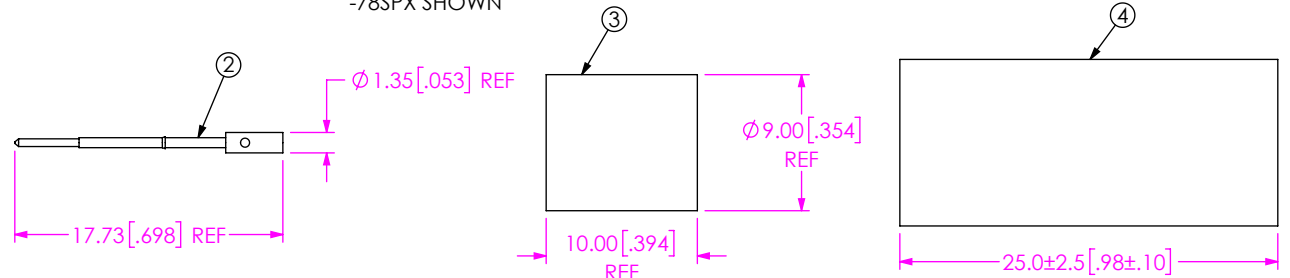


FIG 7
-78SPX SHOWN



| BOM | | | | |
|------|--------------|--------------------------|--------------------------|--------------------------|
| ITEM | COMPONENT | -78SP4 | -78SP5 | -78SP6 |
| 1 | SUB ASSEMBLY | SUB-DIN7A-PP-C-FN-ST-CA6 | SUB-DIN7A-PP-C-GN-ST-CA6 | SUB-DIN7A-PP-C-HN-ST-CA6 |
| 2 | PIN | DIN7A-P-C-G-ST-CA6-PIN | DIN7A-P-C-G-ST-CA6-PIN | DIN7A-P-C-H-ST-CA6-PIN |
| 3 | FERRULE | BNC-FER-001-N | | |
| 4 | HEAT SHRINK | HST-0.500-02-BLK | | |

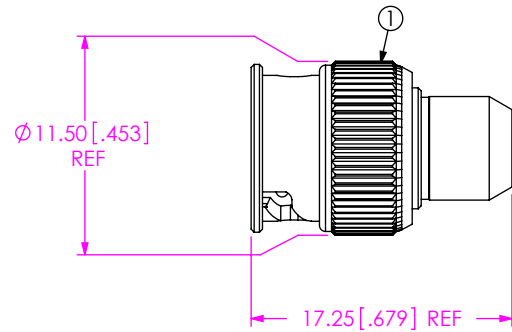
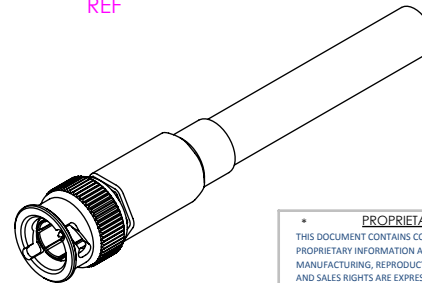
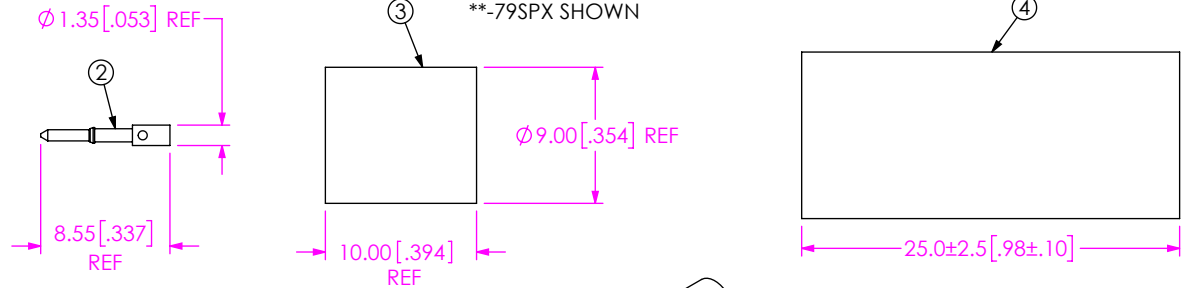


FIG 8
**-79SPX SHOWN



| BOM | | | |
|------|--------------|------------------------|------------------------|
| ITEM | COMPONENT | ** -79SP2 | ** -79SP3 |
| 1 | SUB ASSEMBLY | SUB-MBNC7-P-C-N-ST-CA6 | |
| 2 | PIN | MBNC7-P-C-H-ST-CA6-PIN | MBNC7-P-C-G-ST-CA6-PIN |
| 3 | FERRULE | BNC-FER-001-N | |
| 4 | HEAT SHRINK | HST-0.500-02-BLK | |

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SHEET SCALE: 2:1

DESCRIPTION:
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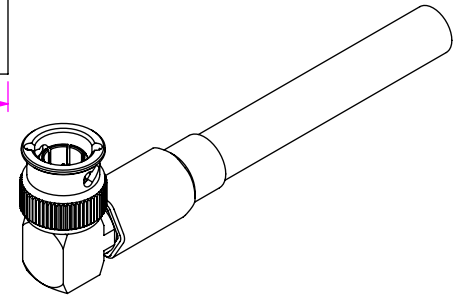
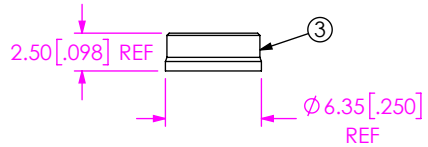
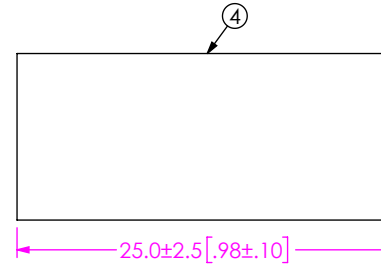
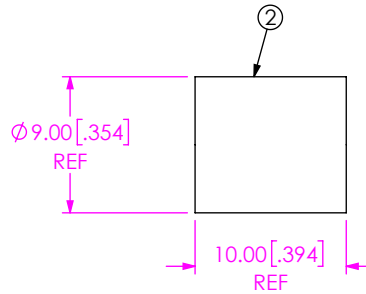
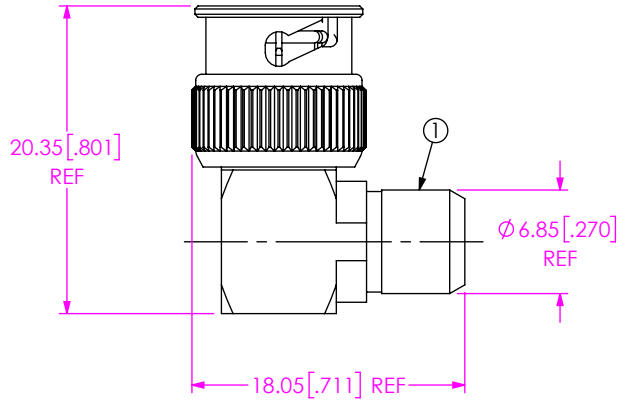
DWG. NO.
RFX6T-XXXXX-XXXXXX-XXXX

BY: R MUSSER 03/27/2009 SHEET 5 OF 8

FIG 9
**-79RPX SHOWN

| BOM | | | |
|------|--------------|-------------------------|-------------------------|
| ITEM | COMPONENT | ** -79RP2 | ** -79RP3 |
| 1 | SUB ASSEMBLY | SUB-MBNC7-P-C-HN-RA-CA6 | SUB-MBNC7-P-C-GN-RA-CA6 |
| 2 | FERRULE | BNC-FER-001-N | |
| 3 | CAP | MBNC7-P-C-N-RA-CAP | |
| 4 | HEAT SHRINK | HST-0.500-02-BLK | |

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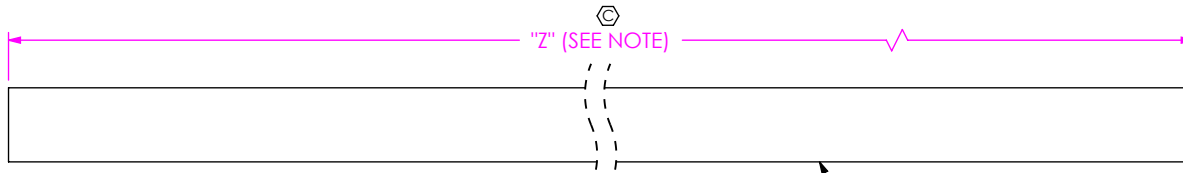


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SHEET SCALE: 2:1

DESCRIPTION:
TRUE 75 OHM, RF6T CABLE ASSEMBLY
DWG. NO.
RFX6T-XXXXXX-XXXXXX-XXXX
BY: R MUSSER 03/27/2009 SHEET 6 OF 8

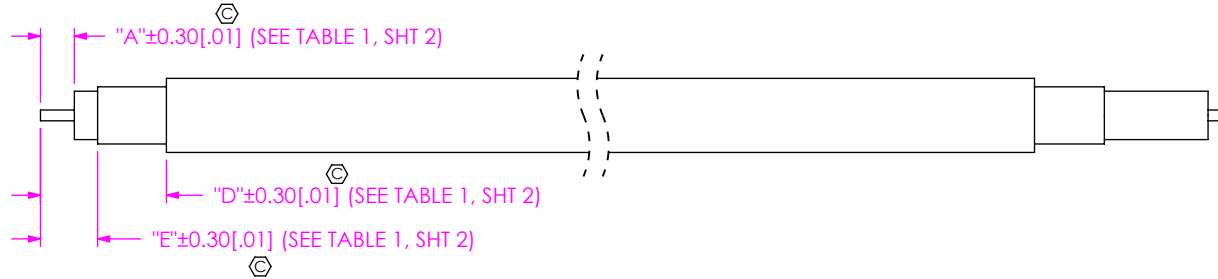
IN PROCESS 1
CUT CABLE TO LENGTH



NOTE: "Z" = 2*OAL - 2*"Y"(END 1)) (FOR -SING OR -XXXXXX OPTIONS)
"Z" = OAL - "Y"(END 1) - "Y"(END 2) (FOR DOUBLE ENDED OPTIONS)

SEE TABLE

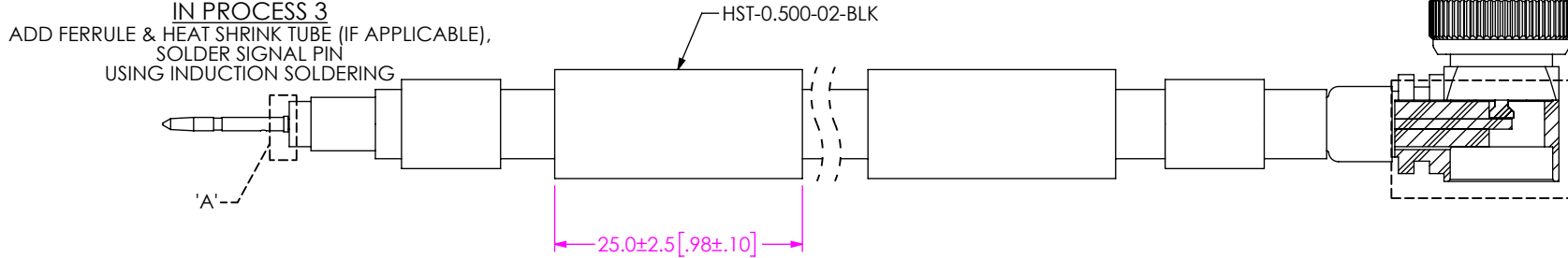
| TABLE | |
|---------------|-------------|
| CABLE CALLOUT | PART NUMBER |
| RFA6T | CCA-6 |
| RFB6T | CCA-1694A |



IN PROCESS 2
STRIP AND TIN INNER CONDUCTOR

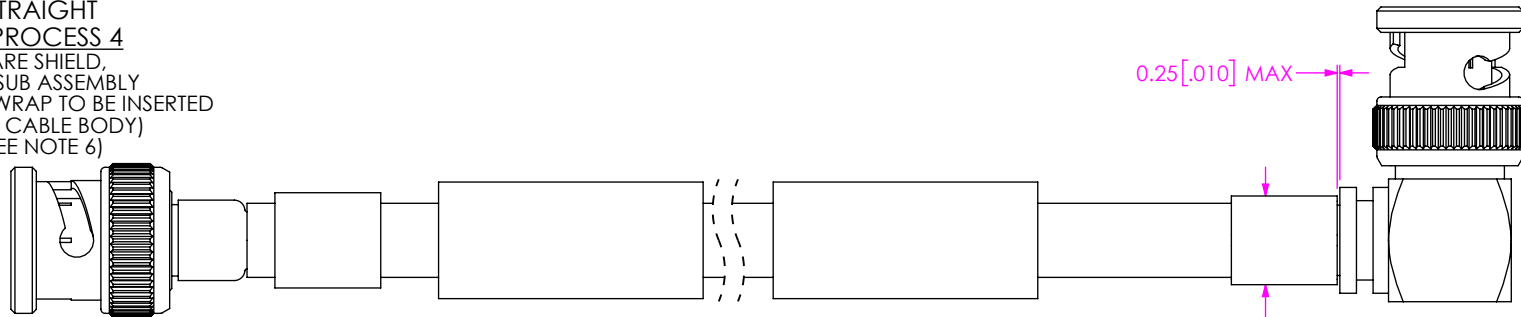
STRAIGHT
IN PROCESS 3
ADD FERRULE & HEAT SHRINK TUBE (IF APPLICABLE),
SOLDER SIGNAL PIN
USING INDUCTION SOLDERING

RIGHT ANGLE
IN PROCESS 3
ADD FERRULE & HEAT SHRINK TUBE,
FLARE SHIELD, ADD SUB ASSEMBLY
(CABLE FOIL WRAP TO BE INSERTED
INSIDE CABLE BODY)
(SEE NOTE 6)

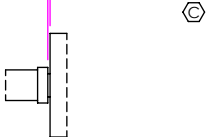


STRAIGHT
IN PROCESS 4
FLARE SHIELD,
ADD SUB ASSEMBLY
(CABLE FOIL WRAP TO BE INSERTED
INSIDE CABLE BODY)
(SEE NOTE 6)

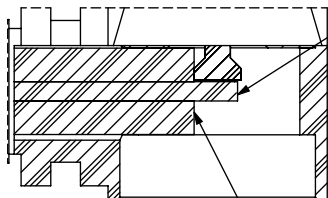
RIGHT ANGLE
IN-PROCESS 4
CRIMP FERRULE &
SOLDER SIGNAL PIN



0.10 [.004] MAX



DETAIL 'A'
SCALE 3 : 1



DETAIL 'B'
SCALE 2.5 : 1

CABLE CENTER CONDUCTOR
SHOULD NOT PROTRUDE
OUTSIDE CONTACT CUP

END OF CABLE DIELECTRIC
SHOULD SEAT AGAINST
CONTACT CUP

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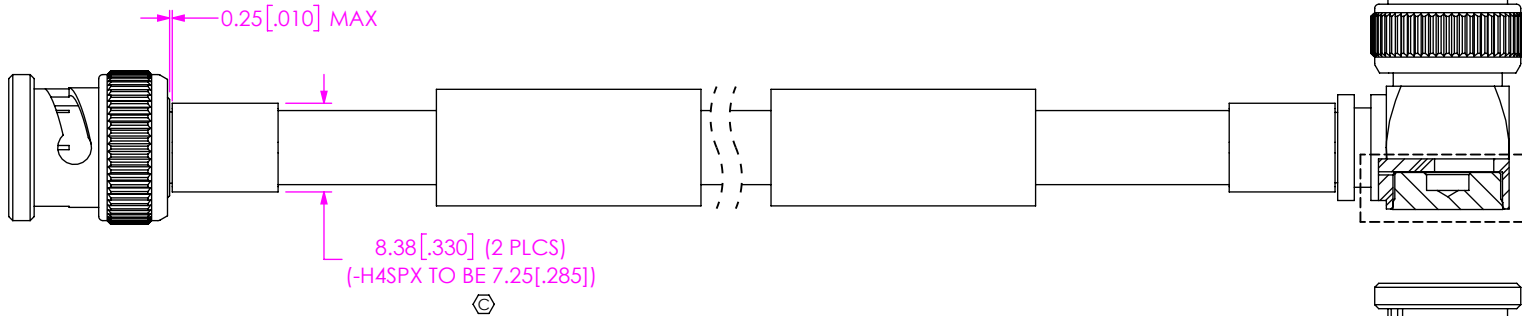
SHEET SCALE: 1.4:1

DESCRIPTION:
TRUE 75 OHM, RF6T CABLE ASSEMBLY

DWG. NO.
RFX6T-XXXXX-XXXXXX-XXXX

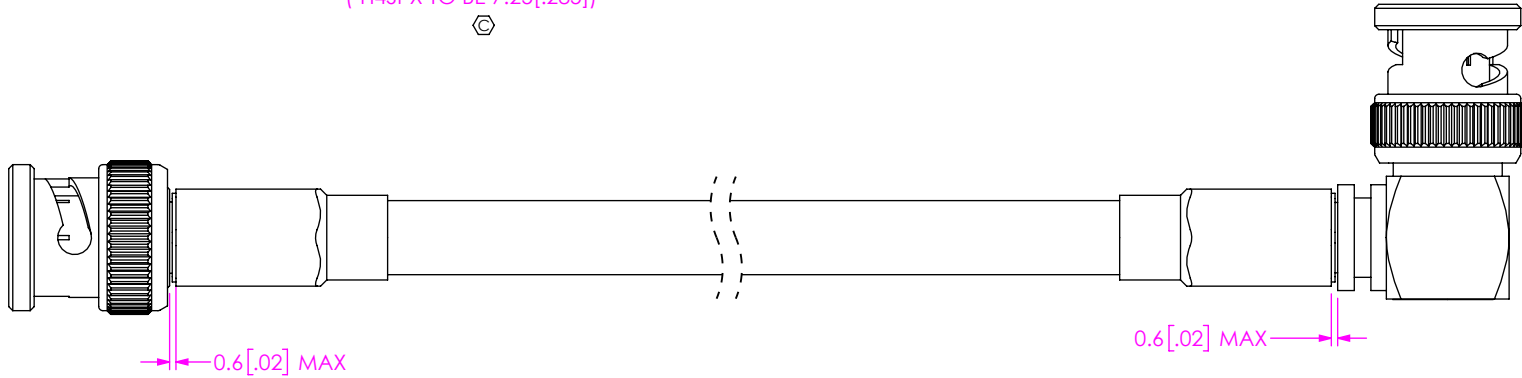
BY: R MUSSER 03/27/2009 SHEET 7 OF 8

STRAIGHT
IN-PROCESS 5
CRIMP FERRULE

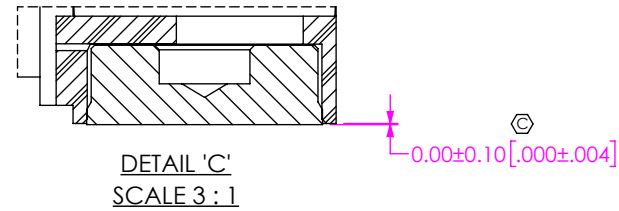


RIGHT ANGLE
IN-PROCESS 5
INSERT CAP

STRAIGHT
IN PROCESS 6
ACTIVATE HEAT SHRINK
(IF APPLICABLE)



RIGHT ANGLE
IN-PROCESS 6
ACTIVATE HEAT SHRINK



F:\DWG\MISC\MKTG\RFX6T-XXXXX-XXXXX-XXXX-MKT.SLDDRW

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