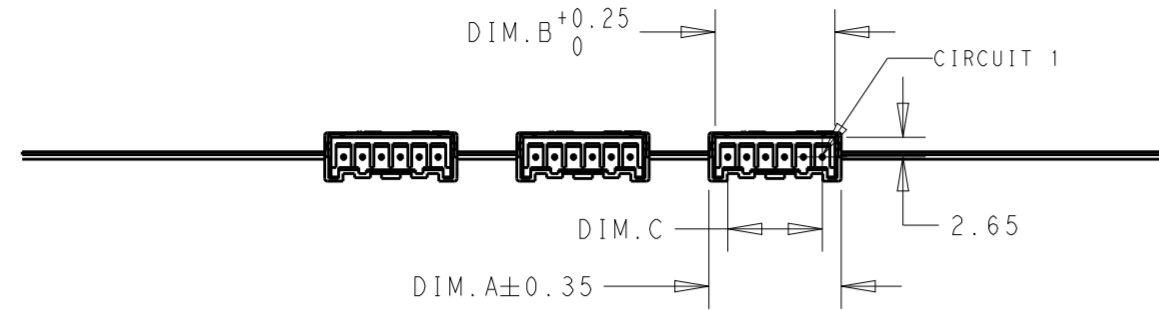


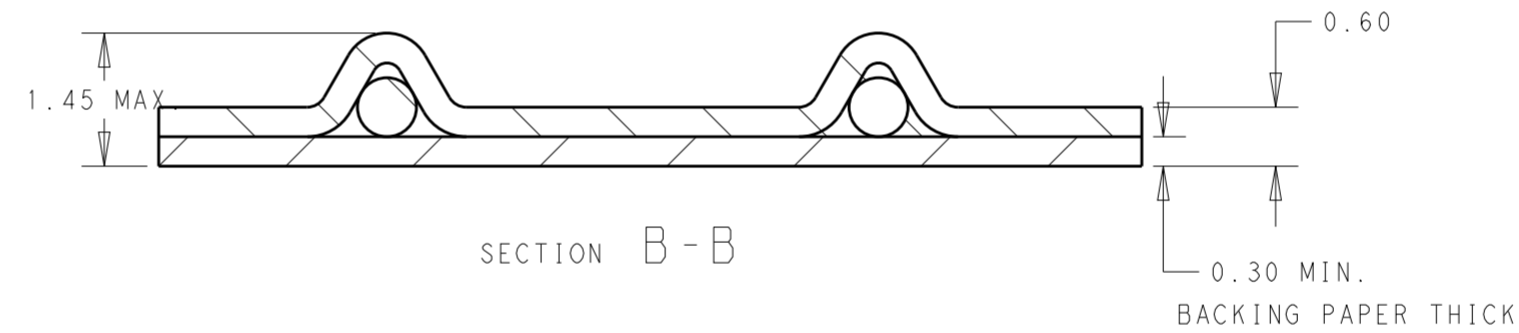
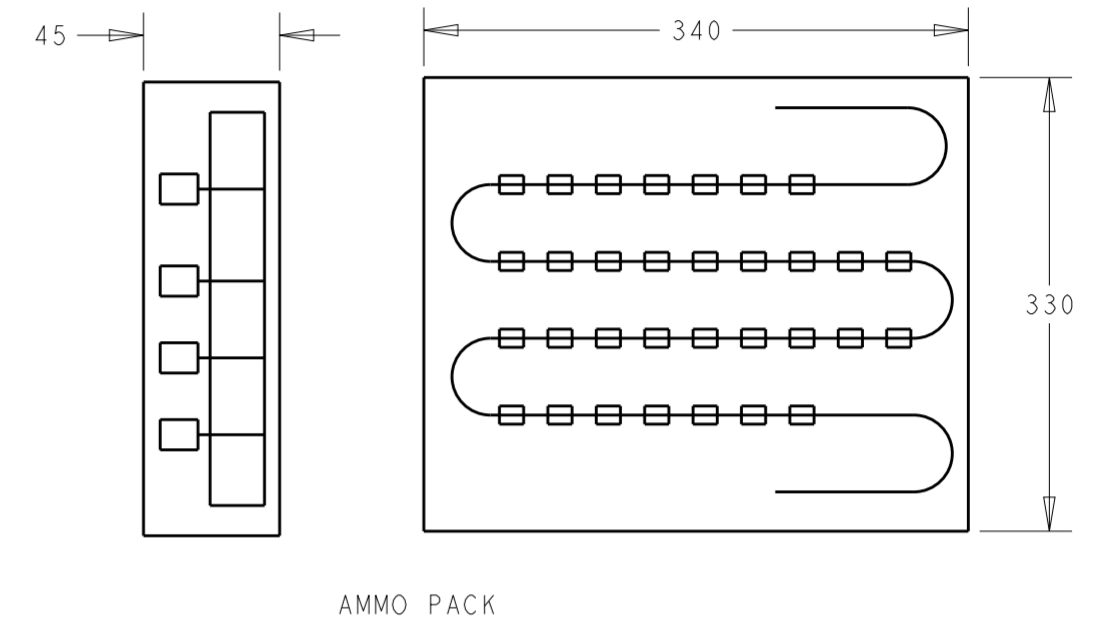
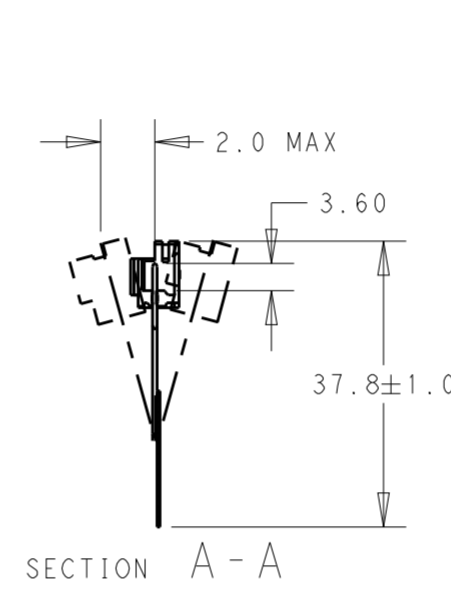
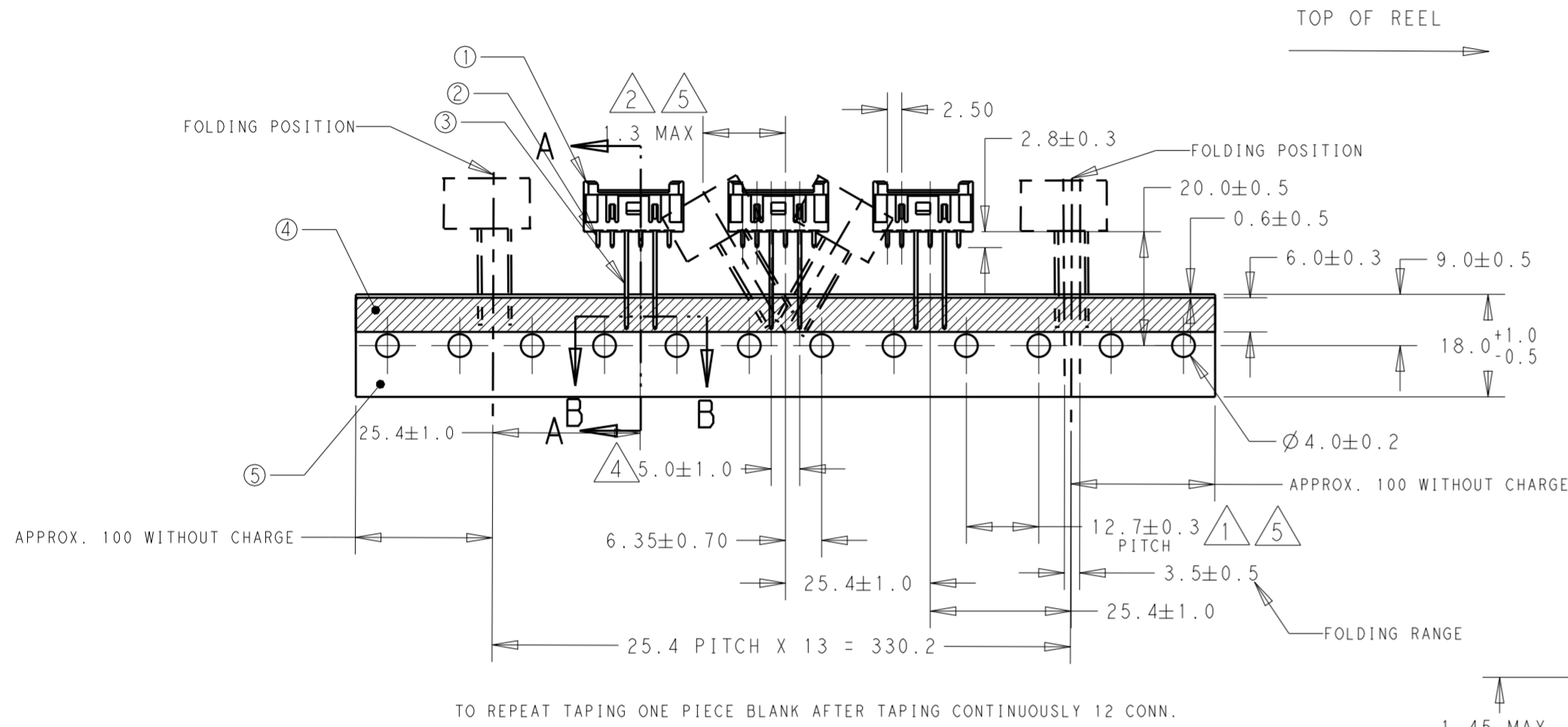
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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
A2		REVISED PER ECR-18-008511	08AUG18	W.H	D.Z

TAPING STYLE B: 4POS. THRU 8POS.



- ① ACCUMULATING TOLERANCE: ±1.0mm/20 PITCH
- ② MESURING POINT: AT TOP OF POST
- ③ TAPE MUST NOT PROTRUDE FROM BACKING PAPER
- ④ MESURING POINT, THE TOP OF TAPING AND THE CENTER LINE OF LEAD WIRE IN BETWEEN
- ⑤ BE BASED ON THE CENTER 12.7mm PITCH DIMENSION



TAPING STYLE A: 2POS. AND 3POS.

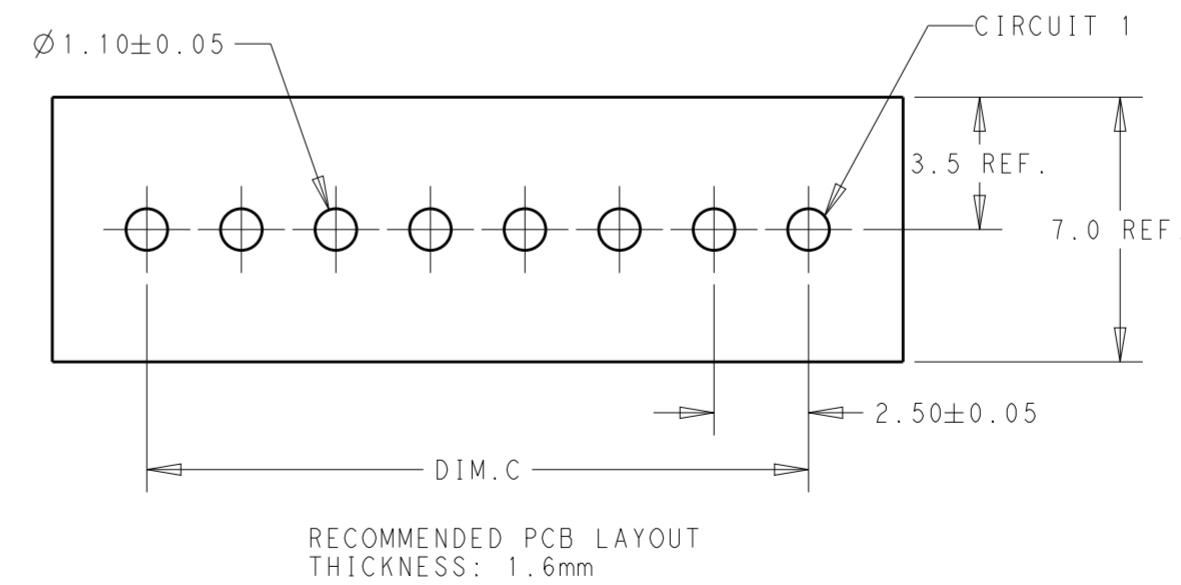
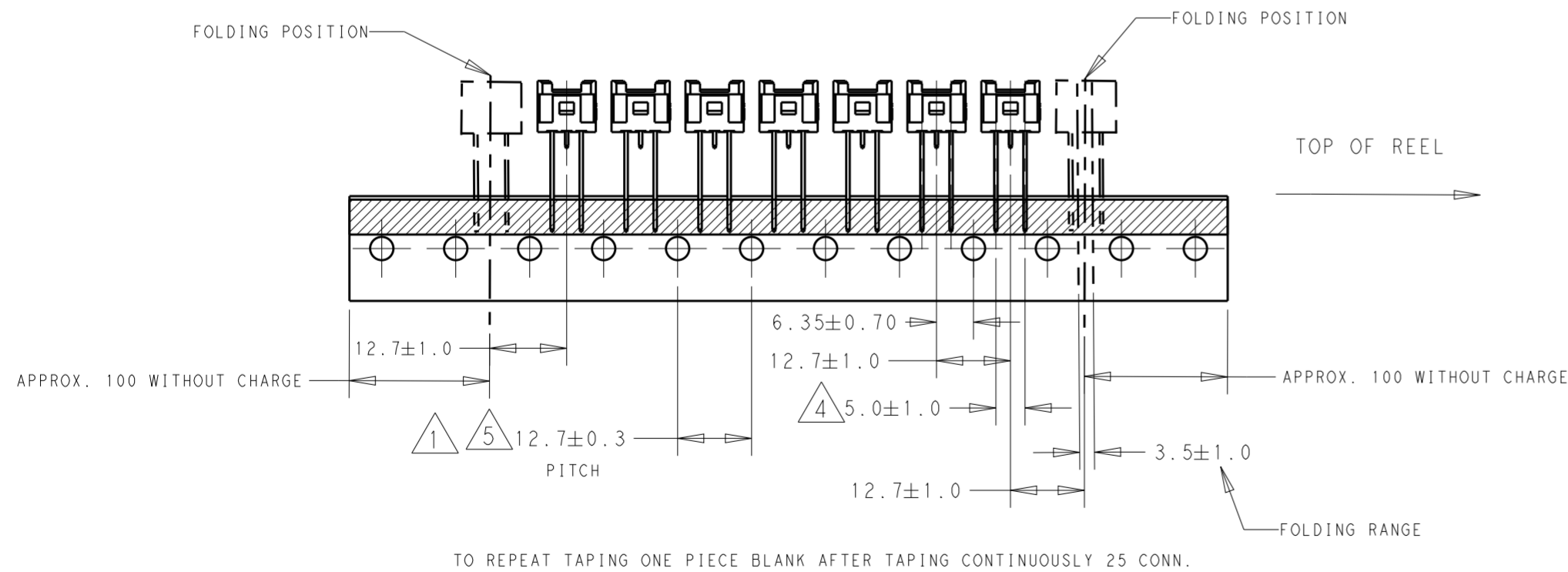


TABLE 1

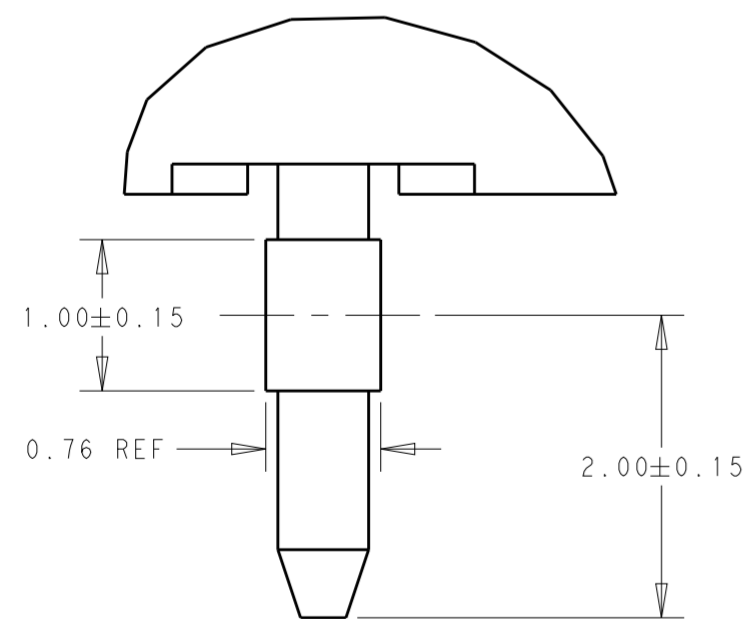
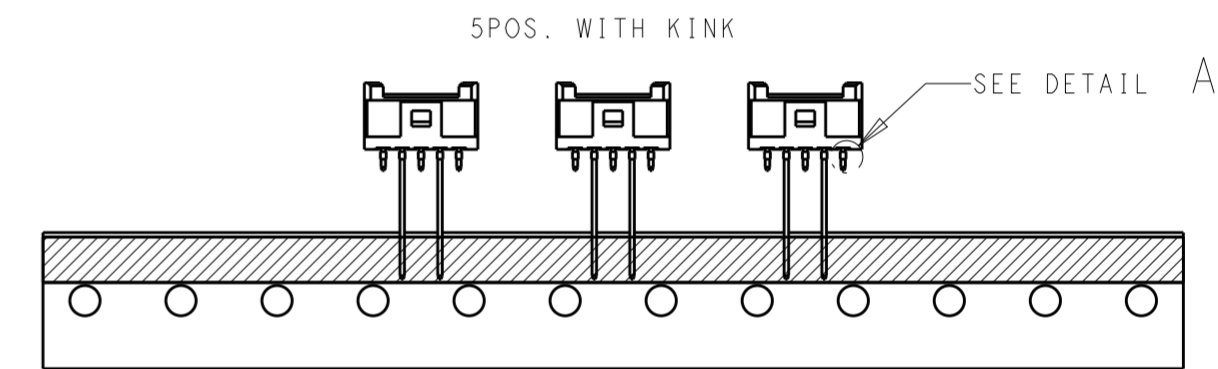
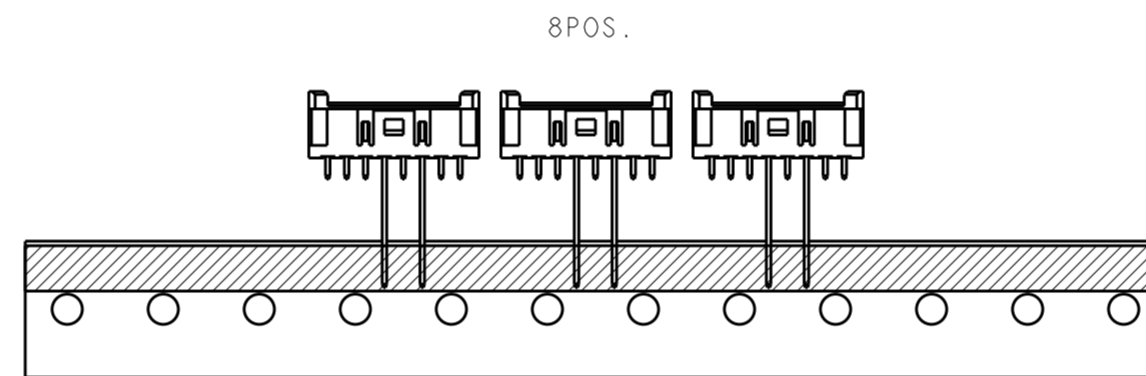
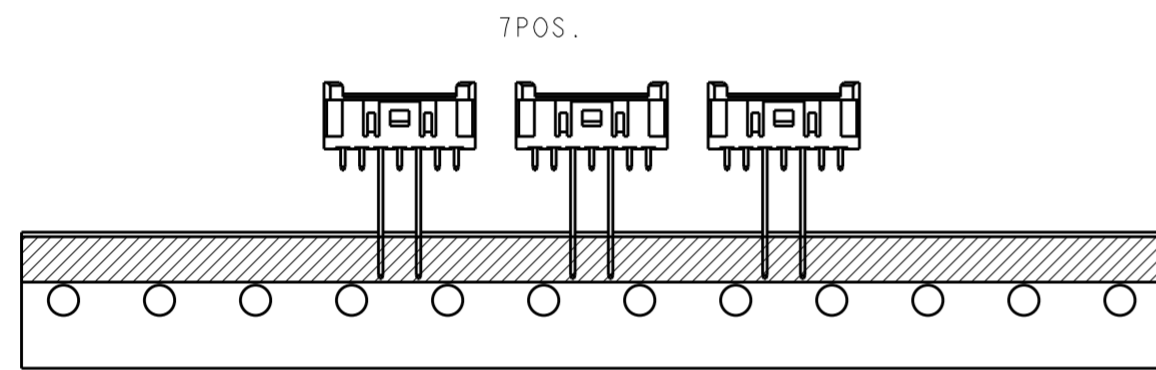
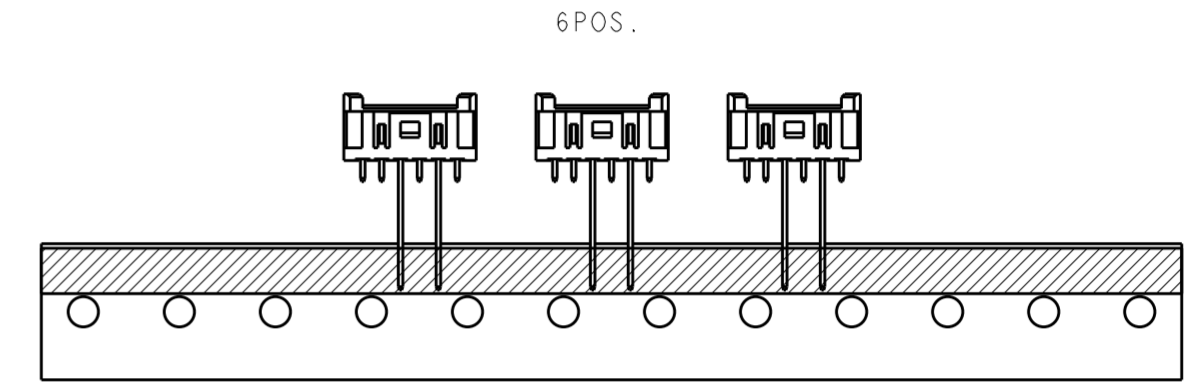
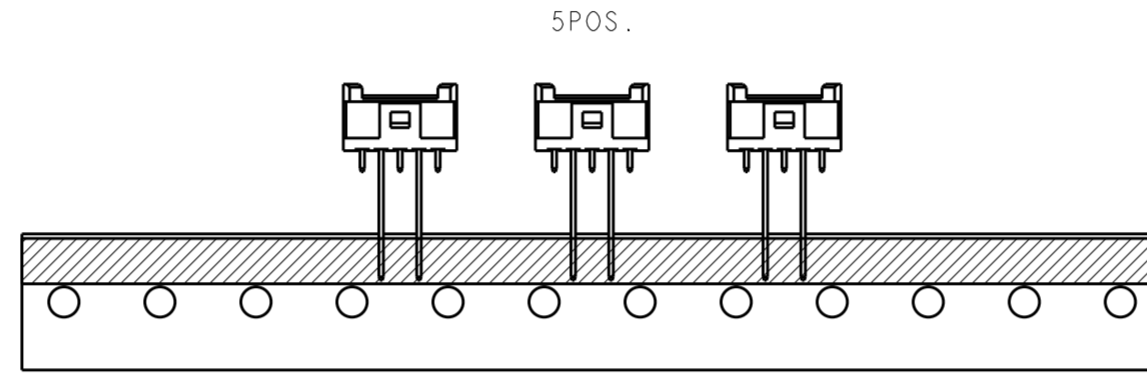
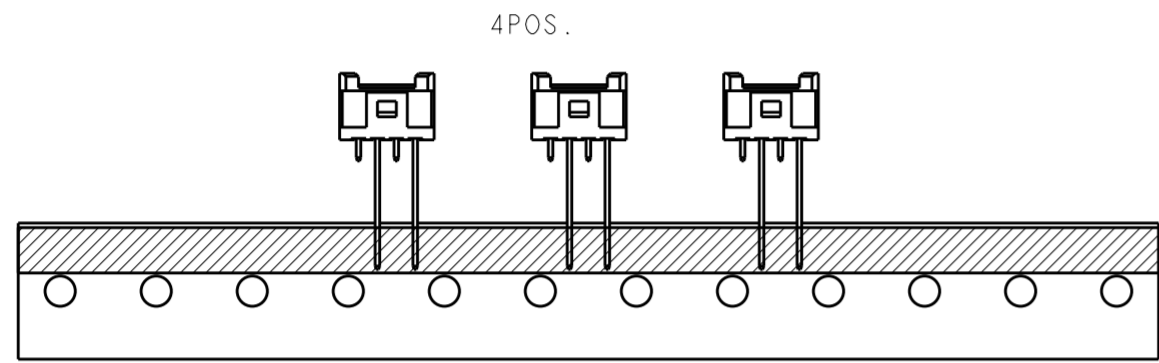
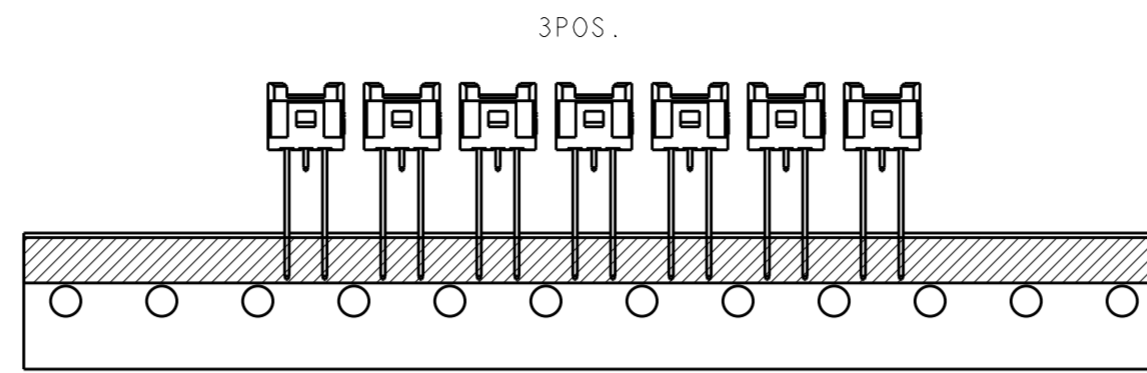
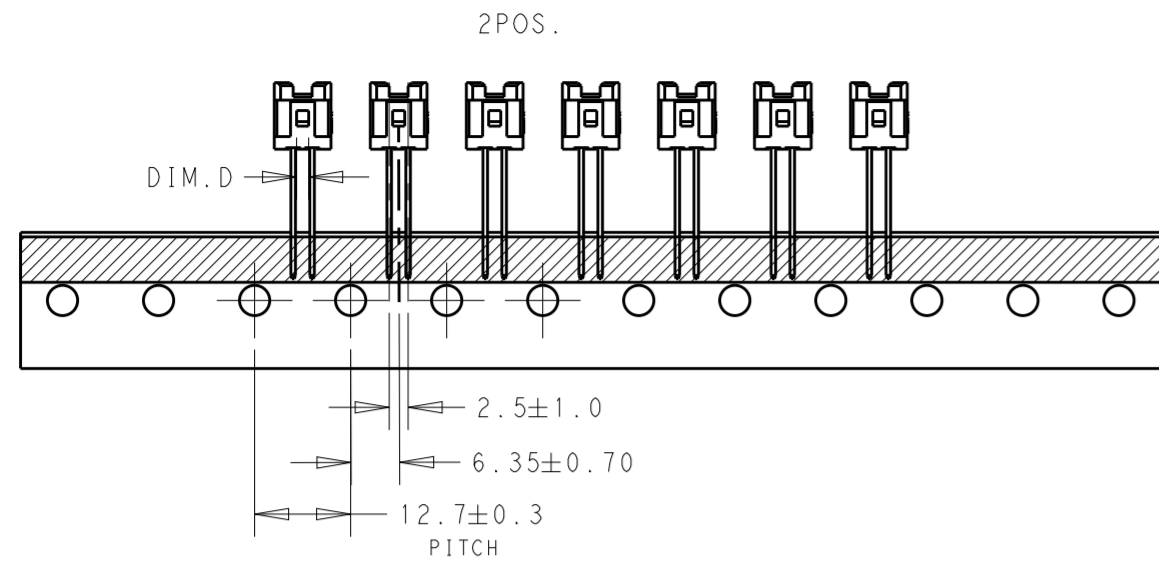
NO.	NAME	MATERIAL
①	HDR HOUSING	THERMOPLASTIC, UL94V-0
②	POST CONTACT	BRASS, NICKEL UNDER PLATING, TIN PLATING ON PIN AREA
③	RADIAL PIN	TIN PLATING ON PIN AREA
④	RADIAL TAPE	THERMAL PAPER
⑤	BACKING PAPER	CRAFT PAPER

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DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN: OTTO CHEN 15FEB2016	 TE Connectivity
		CHK: DANIEL 16FEB2016	
		APVD: DANIEL 16FEB2016	
		NAME: DANIEL 16FEB2016	
MATERIAL: SEE TABLE 1	0 PLC ±0.50 1 PLC ±0.30 2 PLC ±0.20 3 PLC ± 4 PLC ± ANGLES ± FINISH ±	PRODUCT SPEC: 108-2418 APPLICATION SPEC: 114-13315 WEIGHT: -	NAME: HEADER ASSEMBLY, VERTICAL ECONOMY POWER, 2.5mm CENTERLINE TAPING VERSION SIZE: A2 CAGE CODE: 00779 DRAWING NO: C-2299683 RESTRICTED TO: -
		CUSTOMER DRAWING	SCALE: N/A SHEET 1 OF 2 REV: A2

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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



DETAIL A
SCALE 20:1

TAPING STYLE	QTY	SOLDER TAIL SHAPE	DIM.D	DIM.C	DIM.B	DIM.A	POS.	PART NO (NATURAL COLOR)	PART NO (RED COLOR)	PART NO (BLUE COLOR)	PART NO (BLACK COLOR)	PART NO (YELLOW COLOR)	PART NO (GREEN COLOR)
B	450	WITHOUT KINK	2.50	17.50	20.83	22.50	8	2299683-8	1-2299683-8	2-2299683-8	3-2299683-8	4-2299683-8	5-2299683-8
B	450	WITHOUT KINK	2.50	15.00	18.33	20.00	7	2299683-7	1-2299683-7	2-2299683-7	3-2299683-7	4-2299683-7	5-2299683-7
B	450	WITHOUT KINK	2.50	12.50	15.83	17.50	6	2299683-6	1-2299683-6	2-2299683-6	3-2299683-6	4-2299683-6	5-2299683-6
B	450	WITHOUT KINK	2.50	10.00	13.33	15.00	5	2299683-9	1-2299683-9	2-2299683-9	3-2299683-9	4-2299683-9	5-2299683-9
B	450	WITH KINK	2.50	10.00	13.33	15.00	5	2299683-5	1-2299683-5	2-2299683-5	3-2299683-5	4-2299683-5	5-2299683-5
B	450	WITHOUT KINK	2.50	7.50	10.83	12.50	4	2299683-4	1-2299683-4	2-2299683-4	3-2299683-4	4-2299683-4	5-2299683-4
A	900	WITHOUT KINK	2.50	5.00	8.33	10.00	3	2299683-3	1-2299683-3	2-2299683-3	3-2299683-3	4-2299683-3	5-2299683-3
A	900	WITHOUT KINK	1.60	2.50	5.83	7.50	2	2299683-2	1-2299683-2	2-2299683-2	3-2299683-2	4-2299683-2	5-2299683-2
A	900	WITHOUT KINK	0.85	2.50	5.83	7.50	2	2299683-1	1-2299683-1	2-2299683-1	3-2299683-1	4-2299683-1	5-2299683-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN: OTIO CHEN 15FEB2016	TE Connectivity NAME: HEADER ASSEMBLY, VERTICAL ECONOMY POWER, 2.5mm CENTERLINE TAPING VERSION SIZE: A2 CAGE CODE: 200779 DRAWING NO: C-2299683 RESTRICTED TO: -
0 PLC ±0.50	1 PLC ±0.30	CHK: DANIEL 16FEB2016	
2 PLC ±0.20	3 PLC ±	APVD: DANIEL 16FEB2016	
4 PLC ±	ANGLES ±	PRODUCT SPEC: 108-2418	
MATERIAL: SEE TABLE 1	FINISH: -	APPLICATION SPEC: 114-13315	WEIGHT: -
CUSTOMER DRAWING		SCALE: N/A	SHEET 2 OF 2 REV A2