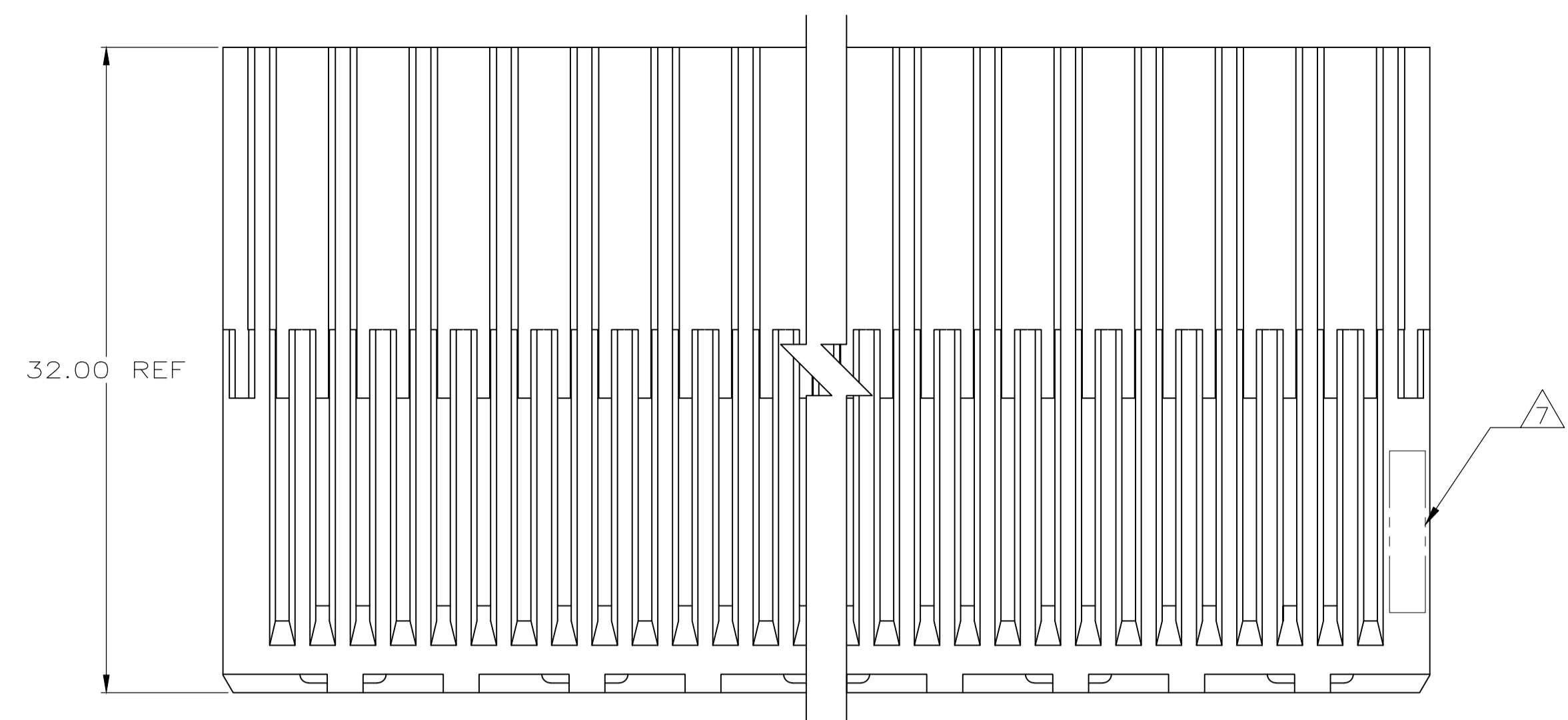
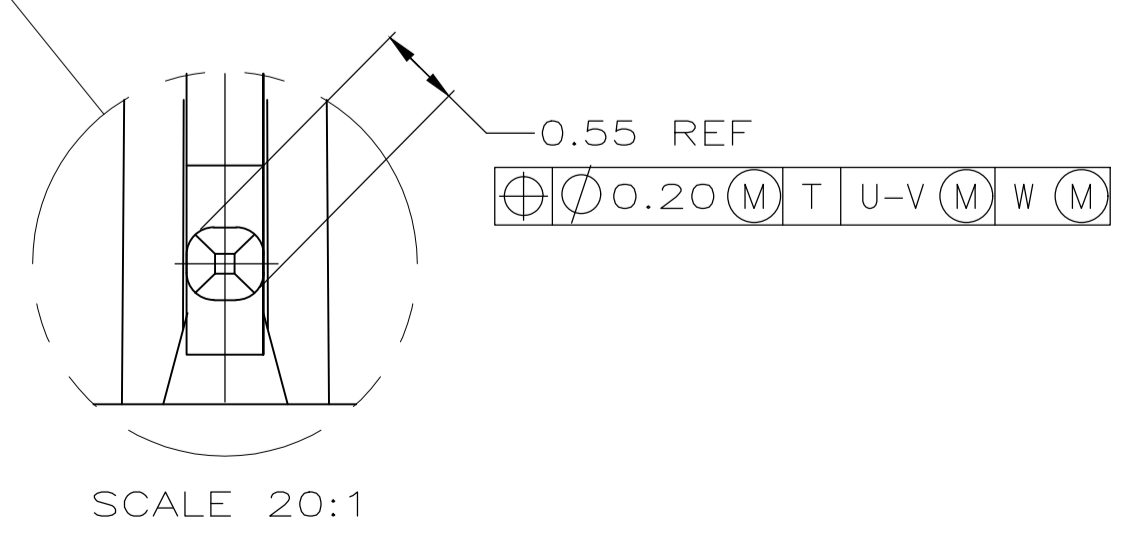
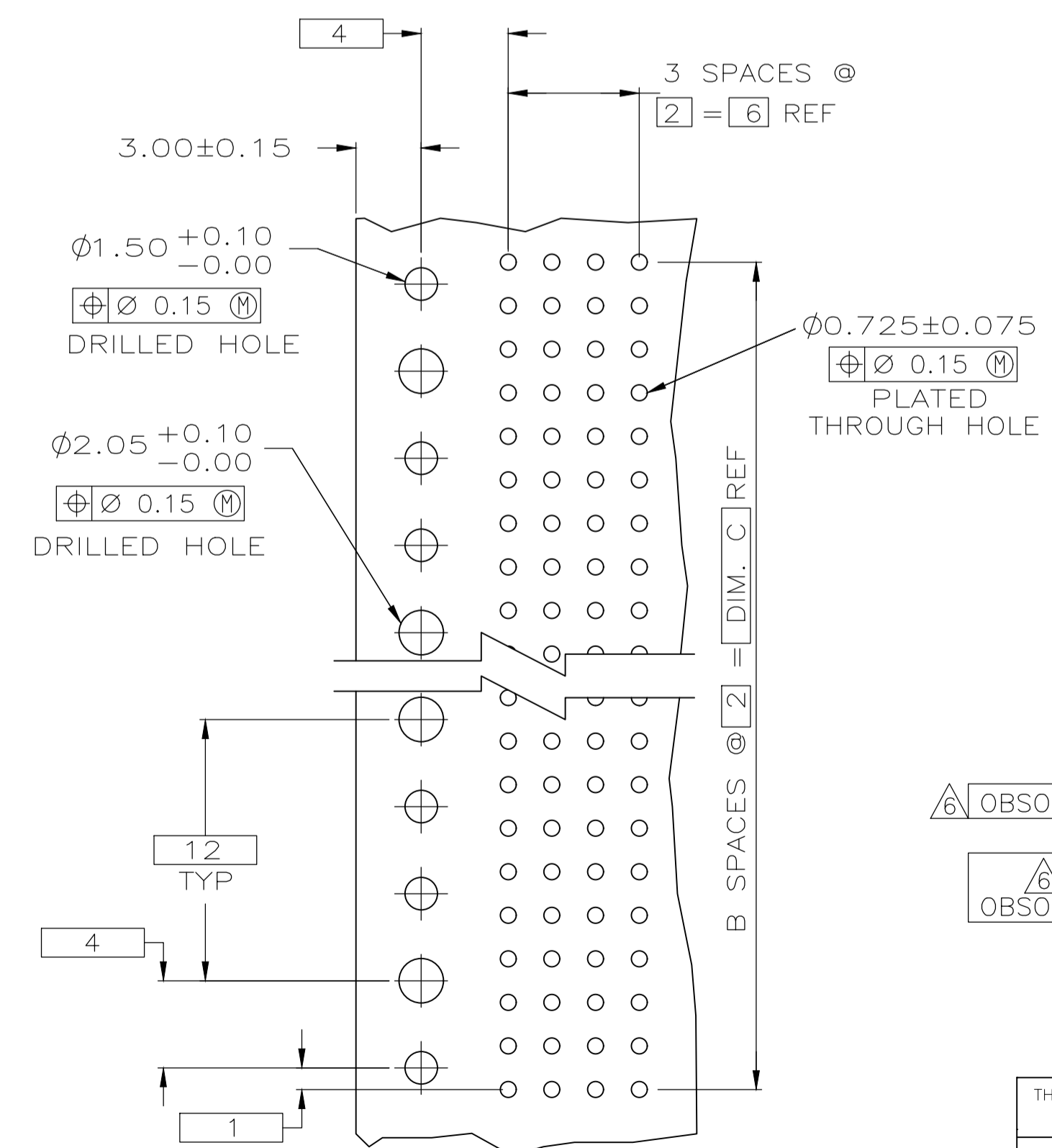
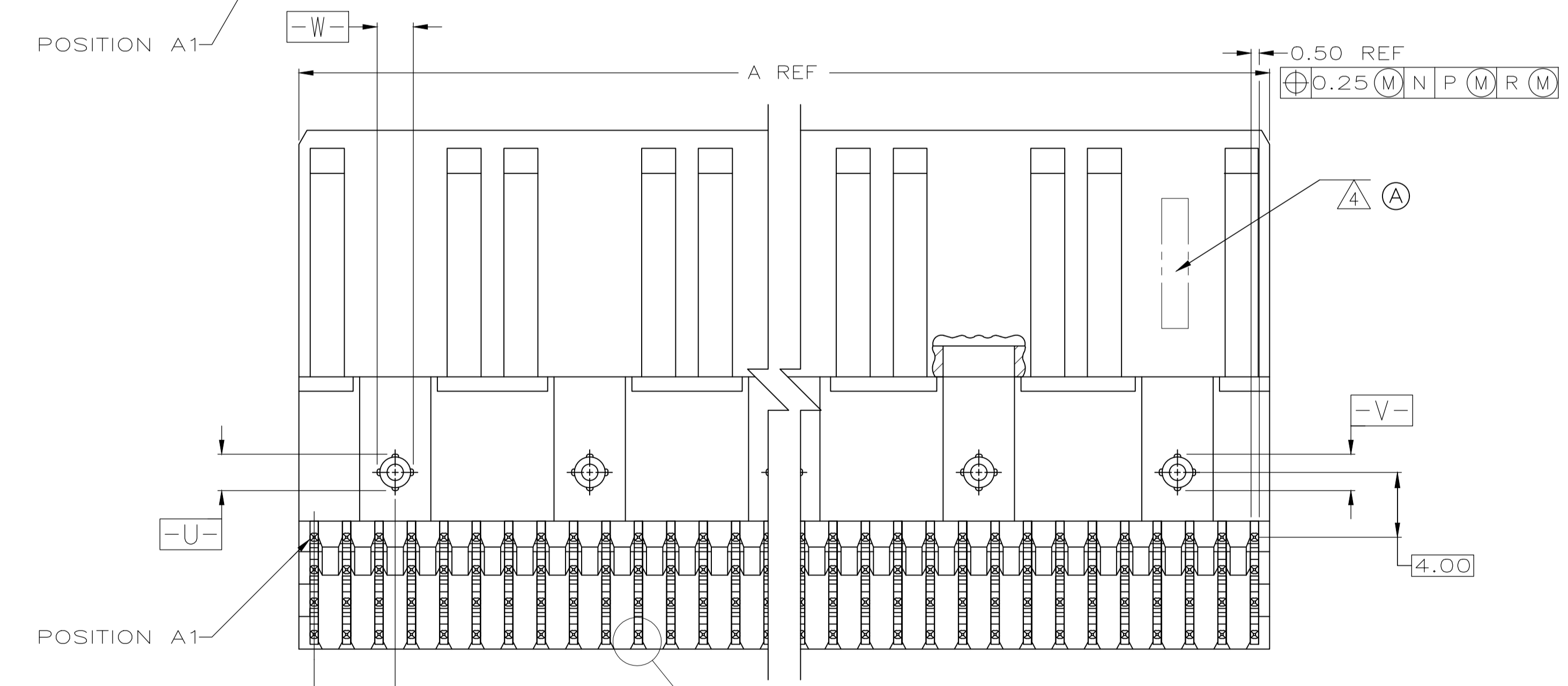
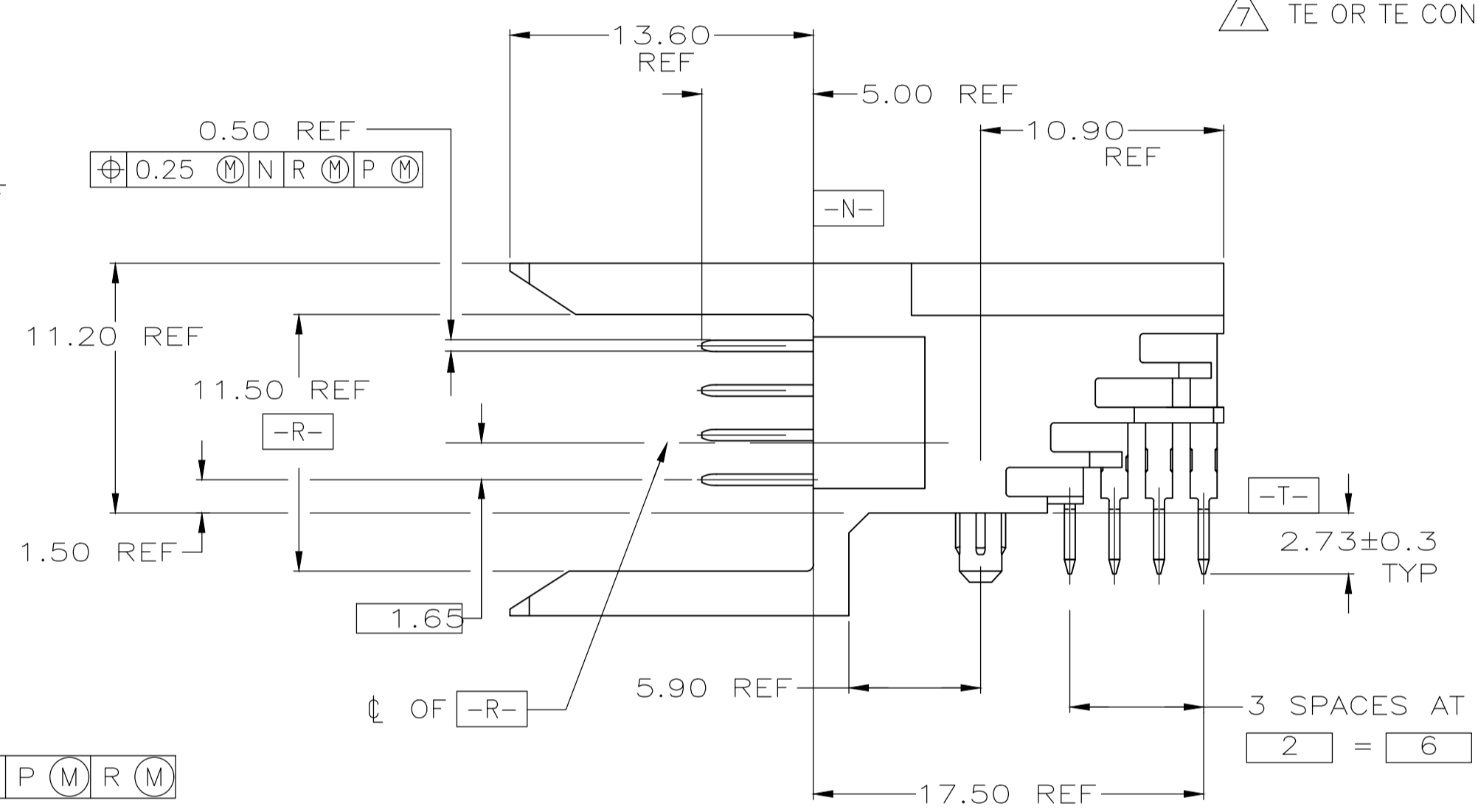
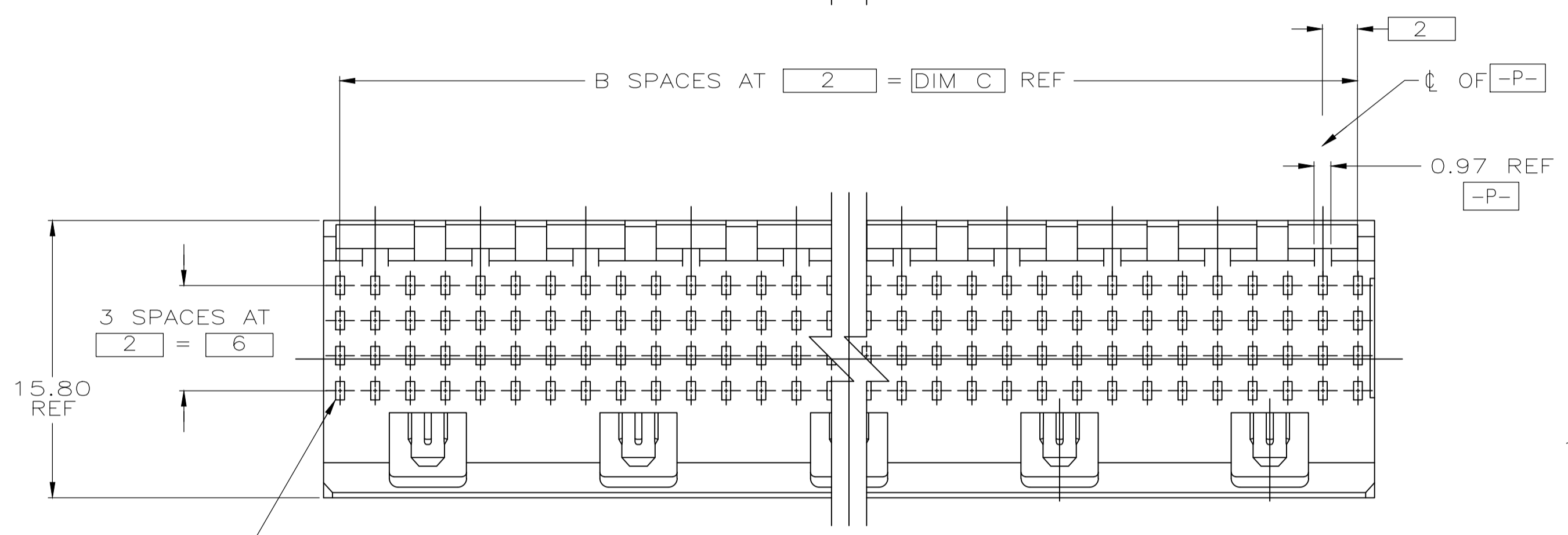


REVISIONS				
P	LTR	DESCRIPTION	DATE	APP'D
B		REVISED PER ECO-18-018290	03OCT2019	AP DS



- ① HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
COLOR: NATURAL.
- ② CONTACT MATERIAL: PHOSPHOR BRONZE PER UNS
ALLOY NO. C51100, TEMPER: H04.
- ③ CONTACT FINISH:(A)
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT.
ON LEADS:
0.00381 MIN MATTE TIN PER ASTM B 545 OVER UNDERPLATE.
LUBRICATION (MIN MATING SURFACES):
SURFACE CONDITIONER AFTER PLATING.
- ④ PART MARKING PER TE SPEC 115-9009 LOCATED APPROXIMATELY
AS SHOWN BETWEEN RIBS/SLOTS ON EITHER SIDE OF HOUSING AT
MANUFACTURER'S DISCRETION.
- ⑤ PART TO BE MARKED WITH DATE CODE ONLY.
- ⑥ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- ⑦ TE OR TE CONNECTIVITY LOGO IS LOCATED.



⑥ OBSOLETE	82	41	83.88	③	168	5223513-8
	34	17	35.88	③	72	5223513-7
	58	29	59.88	③	120	5223513-6
	70	35	71.88	③	144	5223513-5
⑥ OBSOLETE	94	47	95.88	③	192	5223513-4
	46	23	47.88	③	96	5223513-3
	22	11	23.88	③	48	5223513-2
⑤	10	5	11.88	③	24	5223513-1
	C	B	A	FINISH	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± -
1 PLC	± -
2 PLC	± 0.13
3 PLC	± -
4 PLC	± -
ANGLES	± -

MATERIAL: ① ② FINISH: ③

TE Connectivity

ASSEMBLY, PIN, SIGNAL, RIGHT ANGLE, 4 ROW, Z-PACK 2mm FB

SCALE: 4:1 SHEET 1 OF 1 REV B

RECOMMENDED CIRCUIT PATTERN PER IPC-D300 TYPE II, CLASS C (COMPONENT SIDE)