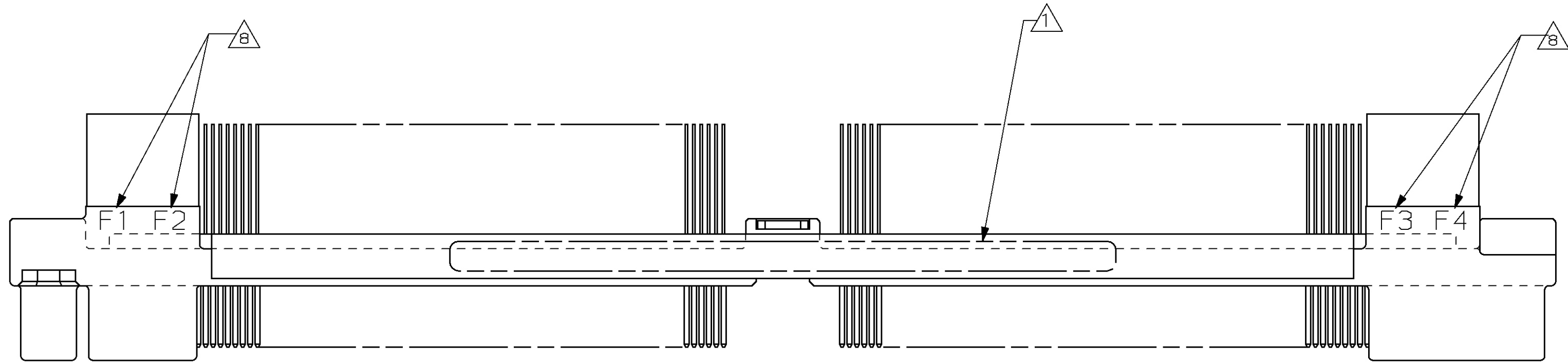
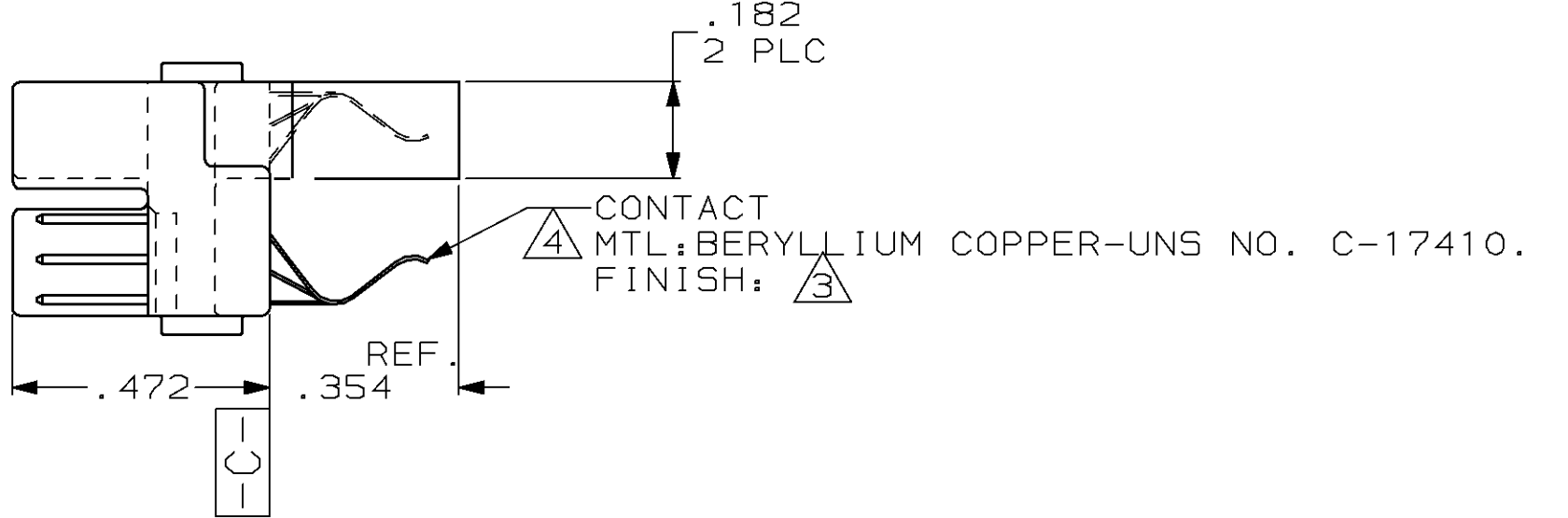


LOC	DIST	REVISIONS				DATE	APPD
		P	F	ZONE	LTR		
DF	T0			S		REVISED PER 0600-5201-96	CT
						4-96	DG



1. AMP P/N, AMP FSCM NO., AMP LOGO AND DATE CODE MARKED IN THIS AREA PER MIL-STD-1285 AND MIL-STD-202, METHOD 215.
2. FIBER OPTIC CONTACTS PER MIL-T-29504/5 ARE NOT INCLUDED IN CONN. KIT. CONTACT RETENTION PERFORMANCE IS EQUIVALENT TO MIL-C-38999 FOR A SIZE #16 CONTACT SYSTEM. RETENTION VALUE IS 10 LBS. MIN.
3. CONTACT FINISH: .000050 THK. NICKEL PER QQ-N-290 UNDERPLATE ALL OVER WITH .000050 GOLD PER MIL-G-45204 IN CONTACT AREA AND PLATED TIN-LEAD ON CONTACT TAILS.
4. SOLDER LEADS TO BE ALIGNED TO ±.002 VIA ALIGNMENT TOOL OR OTHER MECHANICAL DEVICES PRIOR TO MODULE ASSEMBLY. TWO PIECE SHELLS MUST BE REMOVED PRIOR TO SECURING TO ALIGNMENT TOOL.
5. RECOMMENDED TOTAL P.C. BOARD ASSEMBLY THICKNESS PER TABLE.
6. .228/.160 DIMENSION WILL GO TO .249 WHEN A .249 GAGE IS APPLIED.
7. .268 DIMENSION WILL GO TO .274 WHEN A .249 GAGE IS APPLIED.
8. "F1", "F2", "F3" AND "F4" MARKED IN THIS AREA PER MIL-STD-1285 AND MIL-STD-202, METHOD 215.



.185±.018	PER SECTION V-V	445269-2
.249±.019	PER SECTION W-W	445269-1
RECOMMENDED P.C. BOARD THK	TAIL FORM	PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON : 2 PLC DEC ± .005 3 PLC DEC ± .005 ANGLES ± 1°	DR 8-1-88 D.E.STAHL	AMP AMP INCORPORATED Harrisburg, Pa. 17105	
	CHK 8-1-88 J.M.NORTON		
MATERIAL SEE CALLOUT	APPD 8-1-88 J.M.NORTON	NAME PLUG HOUSING ASSEMBLY, HDI-6 ROW	
	APPD 8-26-88 K.N.AYER		
FINISH SEE CALLOUT	PRODUCT SPEC -	SIZE D	FSCM NO 00779
	APPLICATION SPEC -	DRAWING NO 445269	
WEIGHT -		SCALE 3:1	SHEET 1 OF 2

