

### Basic features

Approval/Conformity	CE cULus EAC WEEE
Basic standard	IEC 60947-5-2

### Display/Operation

Function indicator	no
Power indicator	no

### Electrical connection

Connection	M12x1-Male, 4-pin, A-coded
Polarity reversal protected	yes
Protection against device mix-ups	yes
Short-circuit protection	yes

### Electrical data

Load capacitance max. at Ue	1 µF
Min. operating current Im	0 mA
No-load current Io max., damped	20 mA
No-load current Io max., undamped	12 mA
Operating voltage Ub	10...30 VDC
Output resistance Ra	2.2 kOhm + D
Rated insulation voltage Ui	75 V DC
Rated operating current Ie	130 mA
Rated operating voltage Ue DC	24 V
Rated short circuit current	100 A
Ready delay tv max.	10 ms
Residual current Ir max.	80 µA
Ripple max. (% of Ue)	15 %
Switching frequency	200 Hz
Utilization category	DC -13
Voltage drop static max.	3.5 V

### Environmental conditions

Ambient temperature	-40...105 °C
Contamination scale	3
EN 60068-2-27, Shock	Half-sinus, 30 gn, 11 ms
EN 60068-2-6, Vibration	55 Hz, amplitude 1 mm, 3x30 min
IP rating per DIN 40050	IP69K
Protection degree	IP68 per BWN Pr 27

### Functional safety

MTTF (40 °C)	1620 a
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Inductive Sensors  
**BES 515-327-E5-T-S4**  
**Order Code: BES02F0**



**Material**

Housing material	Stainless steel
Material sensing surface	PA 12

**Mechanical data**

Dimension	Ø 30 x 45 mm
Installation	for flush mounting
Size	M30x1.5
Tightening torque	80 Nm

**Output/Interface**

Switching output	PNP normally open (NO)
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**Range/Distance**

Assured operating distance Sa	8 mm
Hysteresis H max. (% of Sr)	15.0 %
Rated operating distance Sn	10 mm
Real switching distance sr	10 mm
Repeat accuracy max. (% of Sr)	5.0 %
Temperature drift max. (% of Sr)	10 %
Tolerance Sr	±10 %

**Remarks**

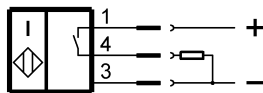
The sensor is functional again after the overload has been eliminated.  
 \*Current reduction max. 30 min at:  $T_a \geq 70 \text{ °C} \dots \leq 105 \text{ °C}$ :  $I_e = 130 - 2.86 \times (T_a - 70)$ .  
 For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

**Connector Drawings**



**Wiring Diagrams**



## Technical Drawings

