



Basic features

Additional features	Selective ferrous
Approval/Conformity	CE cULus EAC WEEE
Basic standard	IEC 60947-5-2
Target material	Selective ferrous

Display/Operation

Function indicator	yes
Power indicator	no

Electrical connection

Connection	M12x1-Male, 3-pin, A-coded
Polarity reversal protected	yes
Protection against device mix-ups	yes
Short-circuit protection	yes

Electrical data

Load capacitance max. at U_e	1 μ F
Magnetic field strength, interference field	100 kA/m
Min. operating current I_m	0 mA
No-load current I_o max., damped	21 mA
No-load current I_o max., undamped	17 mA
Operating voltage U_b	10...30 VDC
Output resistance R_a	33.0 kOhm + D
Rated insulation voltage U_i	75 V DC
Rated operating current I_e	200 mA
Rated operating voltage U_e DC	24 V
Rated short circuit current	100 A
Ready delay t_v max.	30 ms
Residual current I_r max.	10 μ A
Ripple max. (% of U_e)	15 %
Switching frequency	110 Hz
Utilization category	DC -13
Voltage drop static max.	2 V

Environmental conditions

Ambient temperature	-25...70 °C
Contamination scale	3
EN 60068-2-27, Shock	Half-sinus, 30 gn, 11 ms
EN 60068-2-6, Vibration	55 Hz, amplitude 1 mm, 3x30 min 30 g, 10...2000 Hz
Magnetic field immune	magnetic field immune (AC/DC)
Protection degree	IP68

Functional safety

MTTF (40 °C)	365 a
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Inductive Sensors
BES M18EG1-PSC80S-S04G-S
Order Code: BES05K8

BALLUFF

Material

Housing material	Stainless steel
Material sensing surface	Stainless steel

Mechanical data

Dimension	Ø 18 x 56 mm
Installation	for flush mounting
Size	M18x1
Tightening torque	30 Nm

Output/Interface

Switching output	PNP normally open (NO)
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Range/Distance

Assured operating distance Sa	6.4 mm
Hysteresis H max. (% of Sr)	15.0 %
Rated operating distance Sn	8 mm
Real switching distance sr	8 mm
Repeat accuracy max. (% of Sr)	5.0 %
Switching distance marking	■ ■
Temperature drift max. (% of Sr)	10 %
Tolerance Sr	±10 %

Remarks

The sensor is functional again after the overload has been eliminated.
Ferrous - Detects ferromagnetic steel
Non-Ferrous metals (such as aluminum, copper, brass) and austenitic steel are ignored.
For more information about MTTf and B10d see MTTf / B10d Certificate

Indication of the MTTf- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

Connector Drawings



Wiring Diagrams

