



1) Sensing surface



**Basic features**

|                     |                            |
|---------------------|----------------------------|
| Approval/Conformity | cULus<br>CE<br>EAC<br>WEEE |
| Basic standard      | IEC 60947-5-2              |

**Display/Operation**

|                    |     |
|--------------------|-----|
| Function indicator | yes |
| Power indicator    | no  |

**Electrical connection**

|                                   |                      |
|-----------------------------------|----------------------|
| Cable diameter D                  | 3.00 mm              |
| Cable length L                    | 2 m                  |
| Conductor cross-section           | 0.14 mm <sup>2</sup> |
| Connection type                   | Cable, 2.00 m, PUR   |
| Number of conductors              | 3                    |
| Polarity reversal protected       | yes                  |
| Protection against device mix-ups | yes                  |
| Short-circuit protection          | yes                  |

**Electrical data**

|   |              |
|---|--------------|
| Load capacitance max. at Ue                   | 0.3 µF       |
| Min. operating current I <sub>m</sub>         | 0 mA         |
| No-load current I <sub>o</sub> max., damped   | 9 mA         |
| No-load current I <sub>o</sub> max., undamped | 3 mA         |
| Operating voltage U <sub>b</sub>              | 10...30 VDC  |
| Output resistance R <sub>a</sub>              | Open emitter |
| Rated insulation voltage U <sub>i</sub>       | 75 V DC      |
| Rated operating current I <sub>e</sub>        | 200 mA       |
| Rated operating voltage U <sub>e</sub> DC     | 24 V         |
| Rated short circuit current                   | 100 A        |
| Ready delay t <sub>v</sub> max.               | 15 ms        |
| Residual current I <sub>r</sub> max.          | 10 µA        |
| Ripple max. (% of U <sub>e</sub> )            | 10 %         |
| Switching frequency                           | 3000 Hz      |
| Utilization category                          | DC -13       |
| Voltage drop static max.                      | 2.8 V        |

**Environmental conditions**

|                         |                                 |
|-------------------------|---------------------------------|
| Ambient temperature     | -25...70 °C                     |
| Contamination scale     | 3                               |
| EN 60068-2-27, Shock    | Half-sinus, 30 gn, 11 ms        |
| EN 60068-2-6, Vibration | 55 Hz, amplitude 1 mm, 3x30 min |
| Protection degree       | IP67                            |

**Functional safety**

|              |       |
|--------------|-------|
| MTTF (40 °C) | 830 a |
|--------------|-------|

Inductive Sensors  
**BES Q08MEC-PSC20B-EP02**  
Order Code: BES03U2

**BALLUFF**

**Material**

|                          |                           |
|--------------------------|---------------------------|
| Housing material         | Brass, Nickel-free coated |
| Material jacket          | PUR                       |
| Material sensing surface | PBT                       |
| Surface protection       | Nickel-free coated        |

**Mechanical data**

|              |                    |
|--------------|--------------------|
| Dimension    | 20 x 8 x 8 mm      |
| Installation | for flush mounting |
| Size         | 8x8                |

**Output/Interface**

|                  |                        |
|------------------|------------------------|
| Switching output | PNP normally open (NO) |
|------------------|------------------------|

**Range/Distance**

|                                  |        |
|----------------------------------|--------|
| Assured operating distance Sa    | 1.6 mm |
| Hysteresis H max. (% of Sr)      | 15.0 % |
| Rated operating distance Sn      | 2 mm   |
| Real switching distance sr       | 2 mm   |
| Repeat accuracy max. (% of Sr)   | 5.0 %  |
| Switching distance marking       | ■ ■    |
| Temperature drift max. (% of Sr) | 10 %   |
| Tolerance Sr                     | ±10 %  |

**Remarks**

The sensor is functional again after the overload has been eliminated.  
For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

**Wiring Diagrams**

