



1) Sensing surface



IND. CONT. EQ.  
 81U2  
 Class 2 Type 1

### Basic features

Approval/Conformity	cULus CE EAC WEEE
Basic standard	IEC 60947-5-2

### Display/Operation

Function indicator	yes
Power indicator	no

### Electrical connection

Cable diameter D	2.40 mm
Cable length L	0.3 m
Connection	M8x1-Male, 3-pin
Connection type	Cable with connector, 0.30 m, PUR
Polarity reversal protected	yes
Protection against device mix-ups	yes
Short-circuit protection	yes

### Electrical data

Load capacitance max. at Ue	0.2 µF
No-load current I <sub>0</sub> max., damped	3 mA
No-load current I <sub>0</sub> max., undamped	10 mA
Operating voltage U <sub>b</sub>	10...30 VDC
Output resistance R <sub>a</sub>	Open collector
Rated insulation voltage U <sub>i</sub>	75 V DC
Rated operating current I <sub>e</sub>	100 mA
Rated operating voltage U <sub>e</sub> DC	24 V
Rated short circuit current	100 A
Ready delay t <sub>v</sub> max.	20 ms
Residual current I <sub>r</sub> max.	1 µA
Ripple max. (% of U <sub>e</sub> )	15 %
Switching frequency	3000 Hz
Utilization category	DC -12
Voltage drop static max.	2.5 V

### Environmental conditions

Ambient temperature	-25...70 °C
Contamination scale	3
EN 60068-2-27, Shock	Half-sinus, 30 gn, 11 ms
EN 60068-2-6, Vibration	55 Hz, amplitude 1 mm, 3x30 min
Protection degree	IP67

### Functional safety

MTTF (40 °C)	830 a
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Inductive Sensors  
**BES R04KC-POC25F-EP00,3-GS49**  
**Order Code: BES0447**



**Material**

Housing material	PA 6, GF30
Material jacket	PUR
Material sensing surface	PA 6, GF30

**Mechanical data**

Dimension	16 x 8 x 4.7 mm
Installation	non-flush
Size	16x8x4.7

**Output/Interface**

Switching output	PNP normally closed (NC)
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**Range/Distance**

Assured operating distance Sa	2.2 mm
Hysteresis H max. (% of Sr)	15.0 %
Rated operating distance Sn	2.5 mm
Real switching distance sr	2.5 mm
Repeat accuracy max. (% of Sr)	3.0 %
Switching distance marking	■ ■
Temperature drift max. (% of Sr)	10 %
Tolerance Sr	±10 %

**Remarks**

The sensor is functional again after the overload has been eliminated.  
 For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

**Connector Drawings**



**Wiring Diagrams**

