



1) Reference edge, 2) 1st pos., 3) Mark. Safety switch position



**Basic features**

<b>Approval/Conformity</b>	CE WEEE
<b>Basic standard</b>	IEC 60947-5-1
<b>Operating principle</b>	1-4. Switch position: Mechanical
<b>Version</b>	Safety EN 60204-1

**Display/Operation**

<b>Function indicator</b>	1-4. Switch position: None
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**Electrical connection**

<b>Connection type</b>	1-4. Switch position: Screw terminal
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**Electrical data**

<b>Continuous current</b>	1-4. Switch position: 6 A
<b>Rated operating voltage Ue</b>	1-4. Switch position: 250 V AC
<b>Switching rate</b>	1-2. Switch position: 160/min 3-4. Switch position: 300/min

**Environmental conditions**

<b>Ambient temperature</b>	-5...85 °C
<b>Protection degree</b>	IP67

**Functional safety**

<b>B10d (EN ISO 13849-1)</b>	BSE 30.0: 30 mil. Switching operations BSE 85: 1 mil. Switching operations
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**Material**

<b>Housing material</b>	Aluminum, Anodized
<b>Housing material, surface protection</b>	Anodized
<b>Material contacts</b>	1-2. Switch position: Silver 3-4. Switch position: Silver, gold plated
<b>Plunger material</b>	1-4. Switch position: Stainless steel (1.4034)

**Mechanical Cam Switches**  
**BNS 813-B04-R12-72-20-02**  
**Order Code: BNS0237**

**BALLUFF**

**Mechanical data**

<b>Approach direction</b>	Vertical to mounting surface
<b>Approach speed</b>	1-4. Switch position: 60 m/min
<b>Distance cam - reference edge</b>	1-4. Switch position: 2.50...3.00 mm
<b>Flange, feed-through</b>	1 threaded exit M25
<b>Installation</b>	Horizontal
<b>Life expectancy mechanical</b>	1-2. Switch position: 1 million Switching operations 3-4. Switch position: 30 million Switching operations

<b>Number of switching positions</b>	4x Roller
<b>Plunger style</b>	1-4th switch position: Roller
<b>Switch actuation force</b>	1-2. Switch position: 30 N 3-4. Switch position: 20 N
<b>Switching element</b>	1-2. Switch position: BSE 85 3-4. Switch position: BSE 30.0

**Range/Distance**

<b>Reproducibility</b>	1-2. Switch position: $\pm 0.02$ mm 3-4. Switch position: $\pm 0.01$ mm
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**Wiring Diagrams**

