



### Basic features

Approval/Conformity	CE UKCA cULus WEEE
Basic standard	IEC 60947-5-2
Trademark	Global

### Display/Operation

Function indicator	yes
Power indicator	no

### Electrical connection

Connection	M12x1-Male, 4-pin, A-coded
Polarity reversal protected	yes
Protection against device mix-ups	yes
Short-circuit protection	yes

### Electrical data

Load capacitance max. at $U_e$	1 $\mu$ F
Min. operating current $I_m$	5 mA
Operating voltage $U_b$	10...36 VDC
Rated insulation voltage $U_i$	75 V DC
Rated operating current $I_e$	100 mA
Rated operating voltage $U_e$ DC	24 V
Rated short circuit current	100 A
Ready delay $t_v$ max.	50 ms
Residual current $I_r$ max.	600 $\mu$ A
Ripple max. (% of $U_e$ )	15 %
Switching frequency	600 Hz
Utilization category	DC -13
Voltage drop static max.	4.2 V

### Environmental conditions

Ambient temperature	-25...70 °C
Contamination scale	3
EN 60068-2-27, Shock	Half-sinus, 30 g <sub>n</sub> , 11 ms
EN 60068-2-6, Vibration	55 Hz, amplitude 1 mm, 3x30 min
IP rating	IP67

### Interface

Switching output	polarized normally open (NO)
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### Material

Housing material	Brass, Nickel-free coated
Material sensing surface	PA 12

Inductive Sensors  
**BES M18MF-GSC70B-S04G**  
Order Code: **BES0328**

**BALLUFF**

**Mechanical data**

Dimension	Ø 18 x 51 mm
Installation	for flush mounting
Size	M18x1
Tightening torque	25 Nm

**Range/Distance**

Assured operating distance Sa	5.6 mm
Hysteresis H max. (% of Sr)	20.0 %
Rated operating distance Sn	7 mm
Real switching distance sr	7 mm
Repeat accuracy max. (% of Sr)	5.0 %
Switching distance marking	■ ■
Temperature drift max. (% of Sr)	10 %
Tolerance Sr	±10 %

**Remarks**

The sensor is functional again after the overload has been eliminated.  
Specify maximum attainable switching frequency (not per IEC 60947-5-2)  
Flush: See installation instructions for inductive sensors with extended range 825357.

**Connector Drawings**



**Wiring Diagrams**

