

1) Optical axis, 2) Output function, 3) Sn



Basic features

Approval/Conformity	CE cULus WEEE
Basic standard	IEC 60947-5-2
Principle of operation	Photoelectric sensor
Series	18KF
Style	Flat cylinder Straight optics
Trademark	Global

Display/Operation

Adjuster	Potentiometer 270°
Display	Output function- LED yellow
Setting	Rated switching distance (Sn)

Electrical connection

Connection	Connector, M12x1-Male, 4-pin
Polarity reversal protected	yes
Short-circuit protection	yes

Electrical data

No-load current I_0 max. at U_e	35 mA
Operating voltage U_b	10...30 VDC
Rated insulation voltage U_i	75 V DC
Rated operating current I_e	100 mA
Rated operating voltage U_e DC	24 V
Ripple max. (% of U_e)	8 %
Switching frequency	1000 Hz
Turn-off delay t_{off} max.	0.33 ms
Turn-on delay t_{on} max.	0.33 ms
Voltage drop U_d max. at I_e	2 V

Environmental conditions

Ambient temperature	-10...50 °C
EN 60068-2-27, Shock	Half-sinus, 30 g _n , 11 ms, 3x6
EN 60068-2-6, Vibration	10...55 Hz, amplitude 0.5 mm, 3x30 min
IP rating	IP67

Photoelectric Sensors
BOS 18KF-PA-1LOC-S4-C
Order Code: BOS00JP



Functional safety

MTTF (40 °C) 739 a

Interface

Switching output PNP normally closed (NC)
 PNP normally open (NO) Pins 4-2

Material

Housing material PBT
 Material sensing surface PMMA

Mechanical data

Dimension Ø 18 x 81.5 mm
 Mounting part Nut M18x1
 Screw M3
 Tightening torque max. 1.5 Nm

Optical features

Ambient light max. 5000 Lux
 Average power Po max. 390 µW
 Beam characteristic Divergent
 Laser class per IEC 60825-1 1
 Light spot size Ø 1 mm at 150 mm
 Light type Laser red light
 Principle of optical operation Diffuse sensor, energetic
 Pulse duration t max. 6.0 µs
 Pulse frequency 25 kHz
 Switching function, optical Light-on
 Wave length 650 nm

Range/Distance

Range 0...350 mm
 Rated operating distance Sn 350 mm Adjustable

Remarks

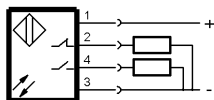
The sensor is functional again after the overload has been eliminated.
 Reference object (target): gray card, 200 x 200, 90 % remission, axial approach.
 For additional information, refer to user's guide.
 Order accessories separately.
 For more information about MTTF and B10d see MTTF / B10d Certificate

Indication of the MTTF- / B10d value does not represent a binding composition and/or life expectancy assurance; these are simply experiential values with no warranty implications. These declared values also do not extend the expiration period for defect claims or affect it in any way.

Connector Drawings



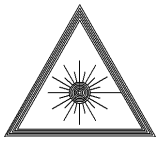
Wiring Diagrams



Opto Symbols



Warning Symbols



LASER CLASS 1 per IEC 60825-1