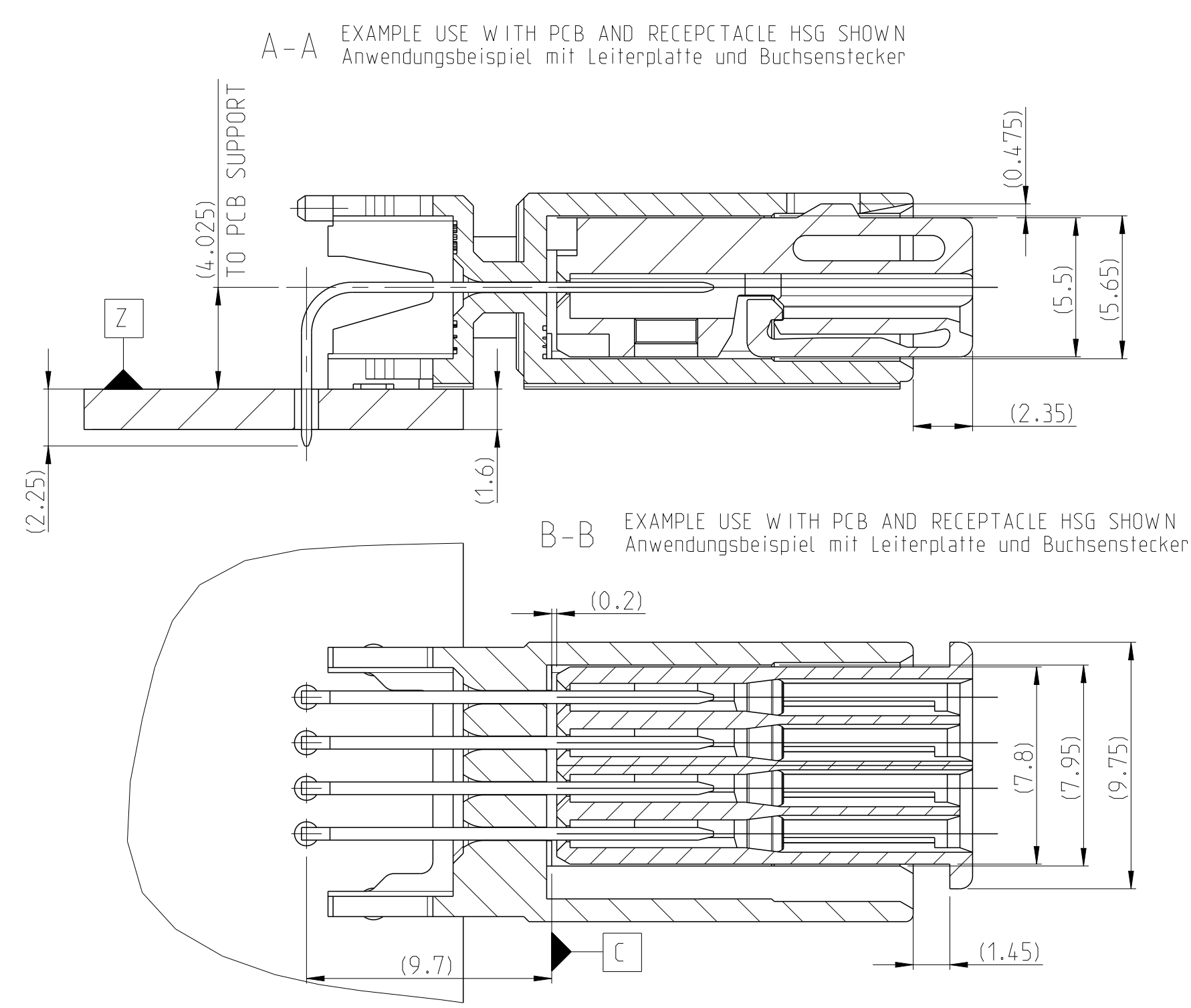
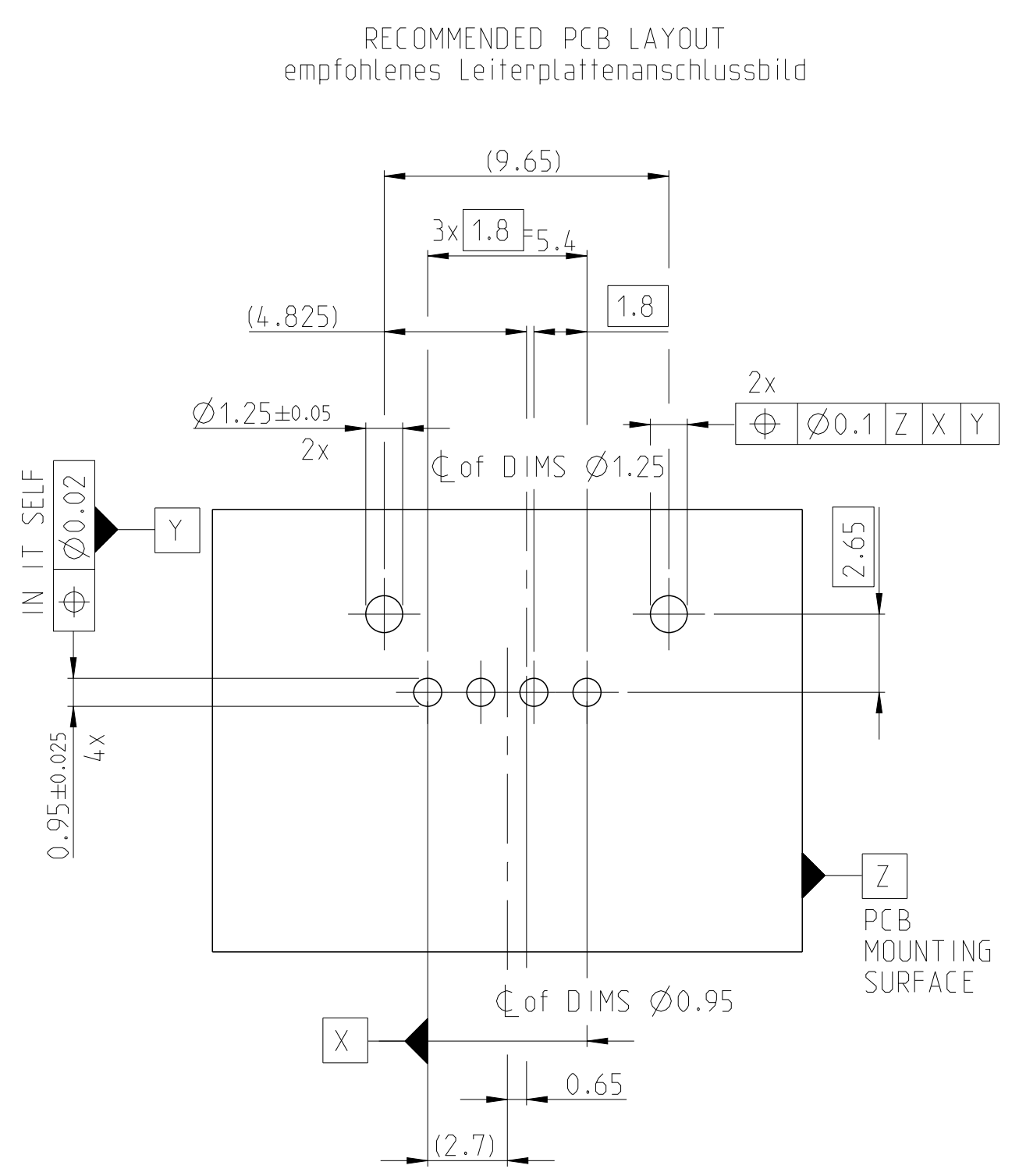
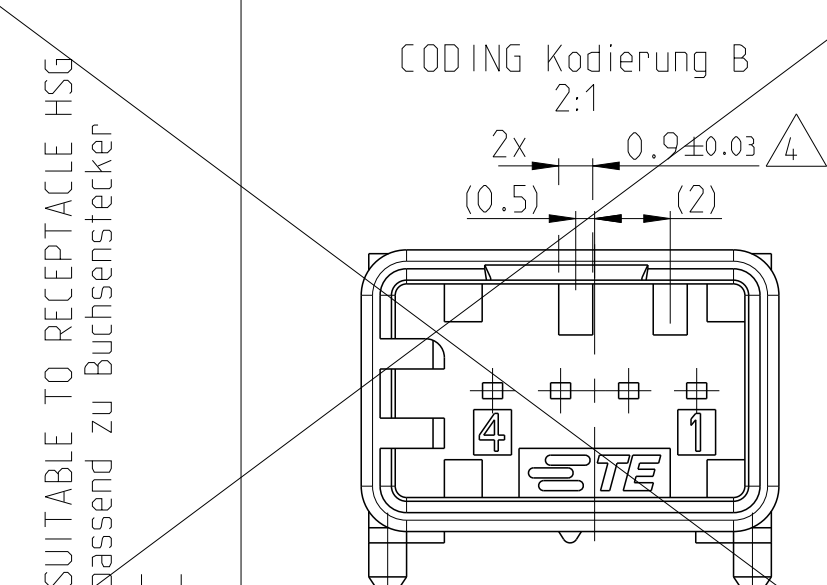
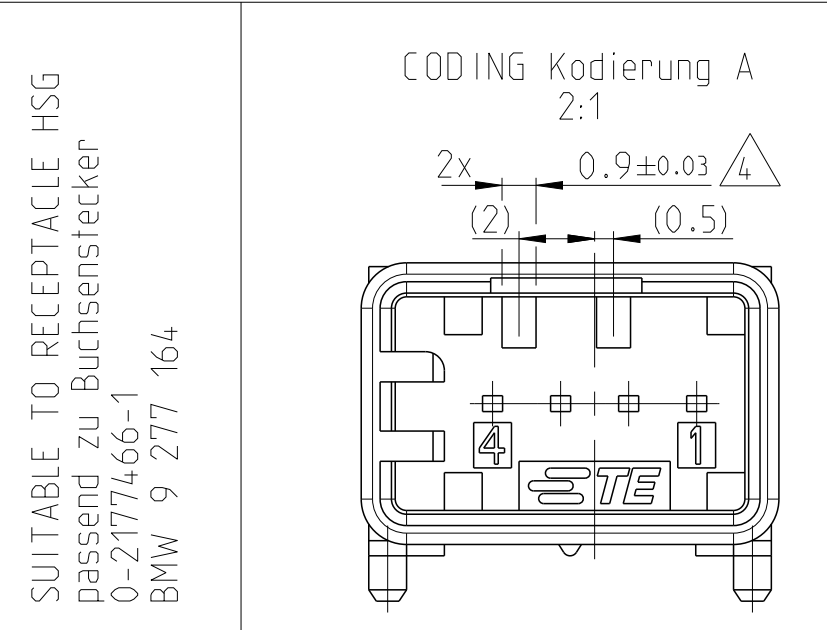
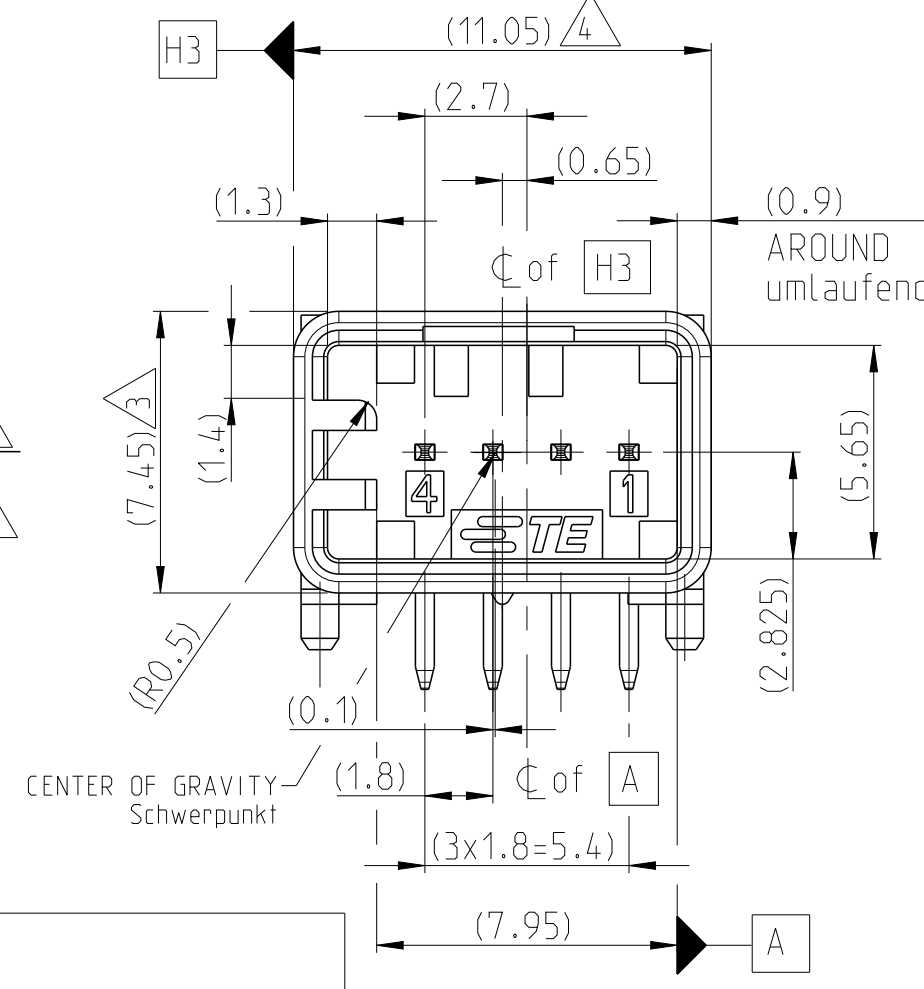
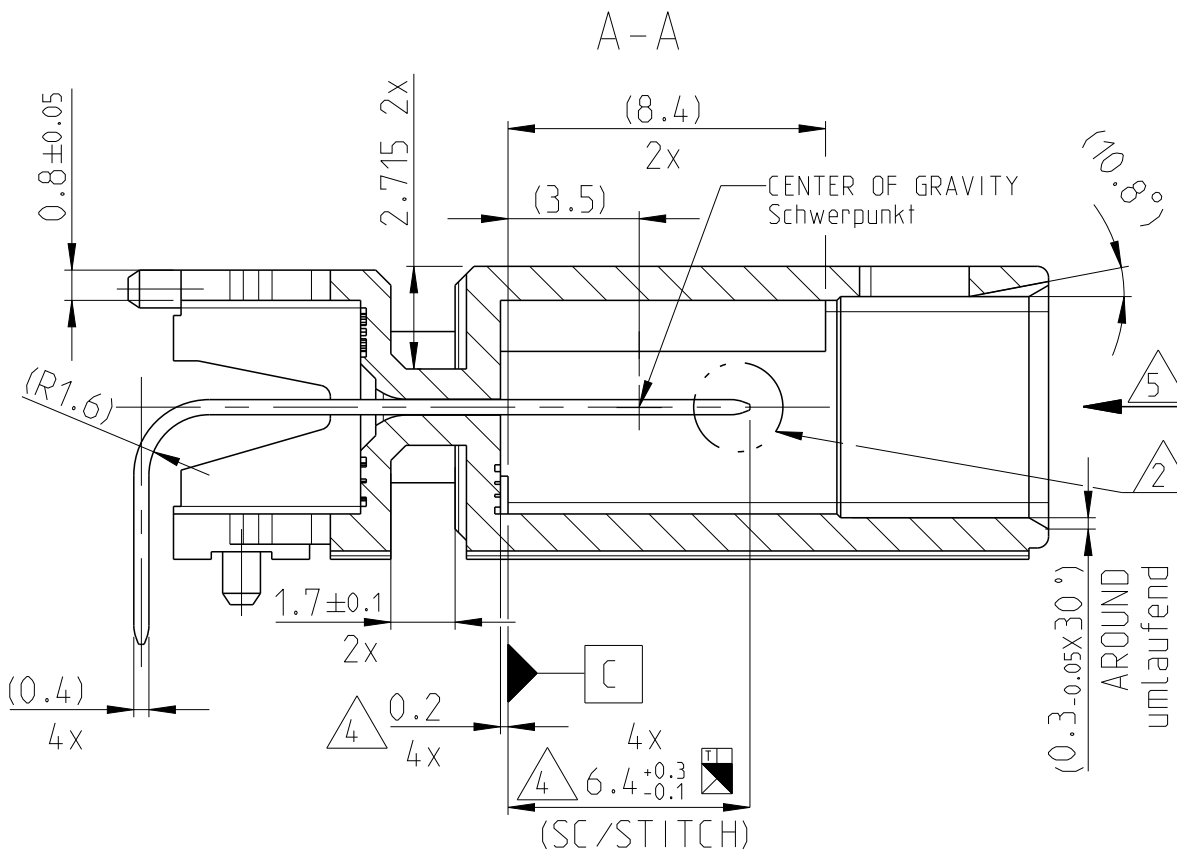
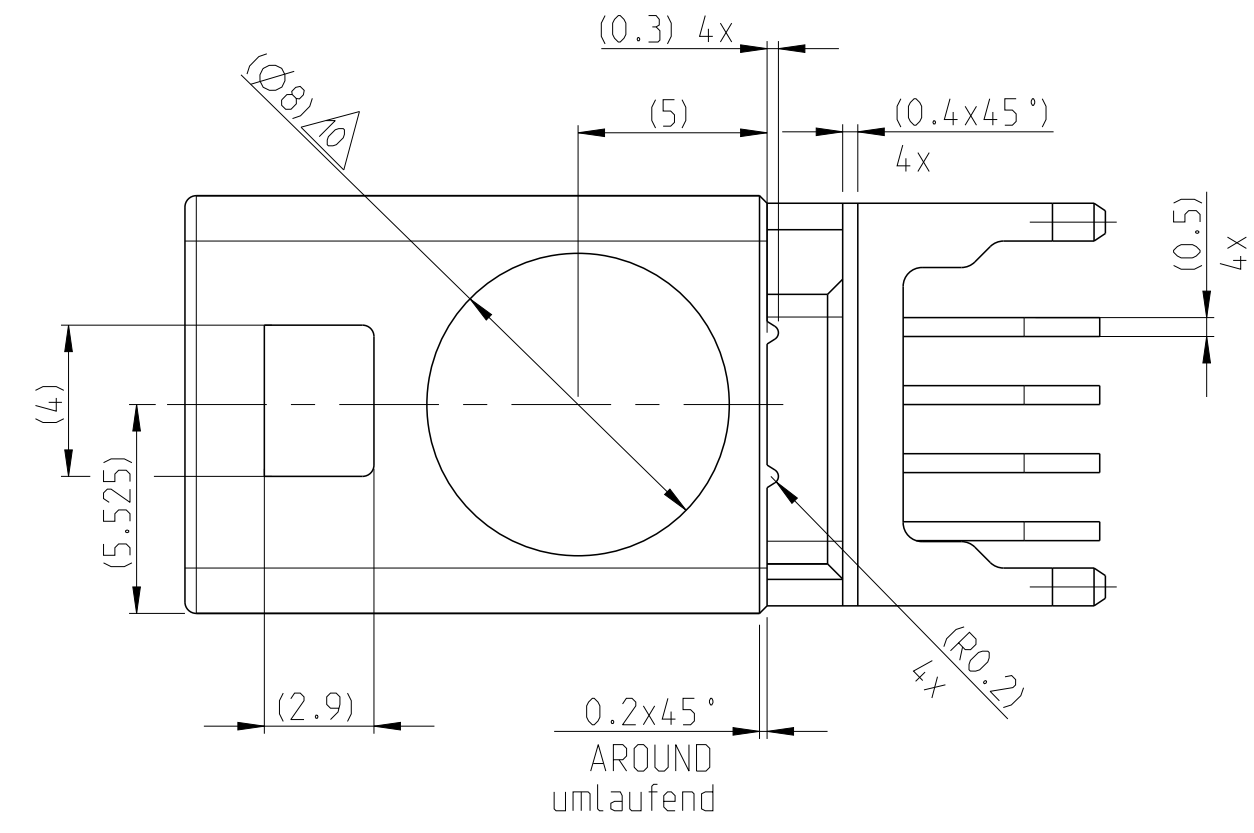
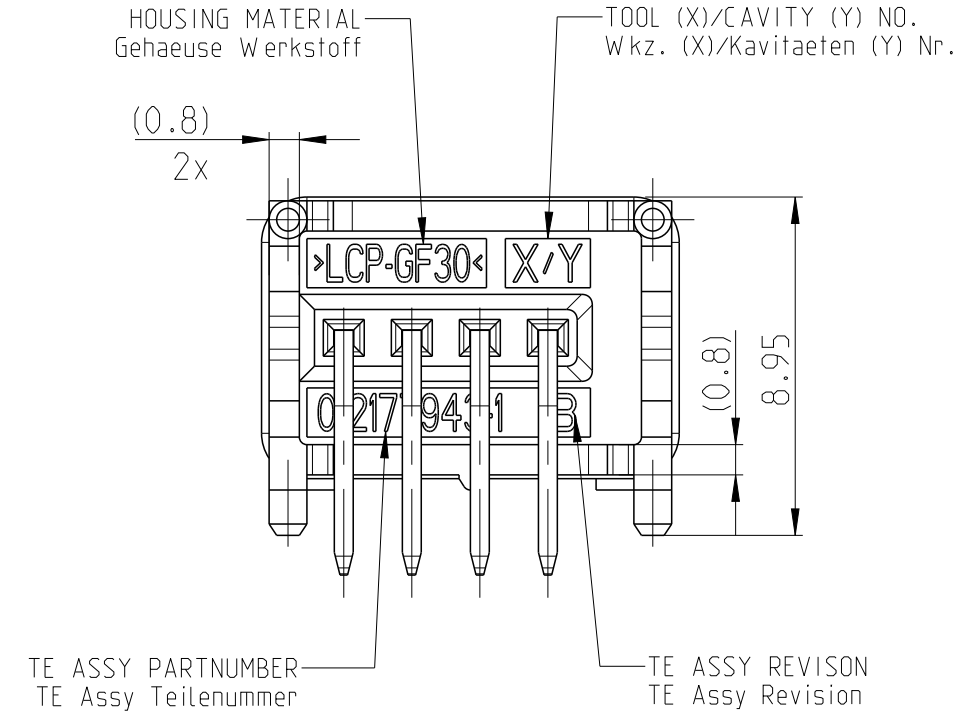
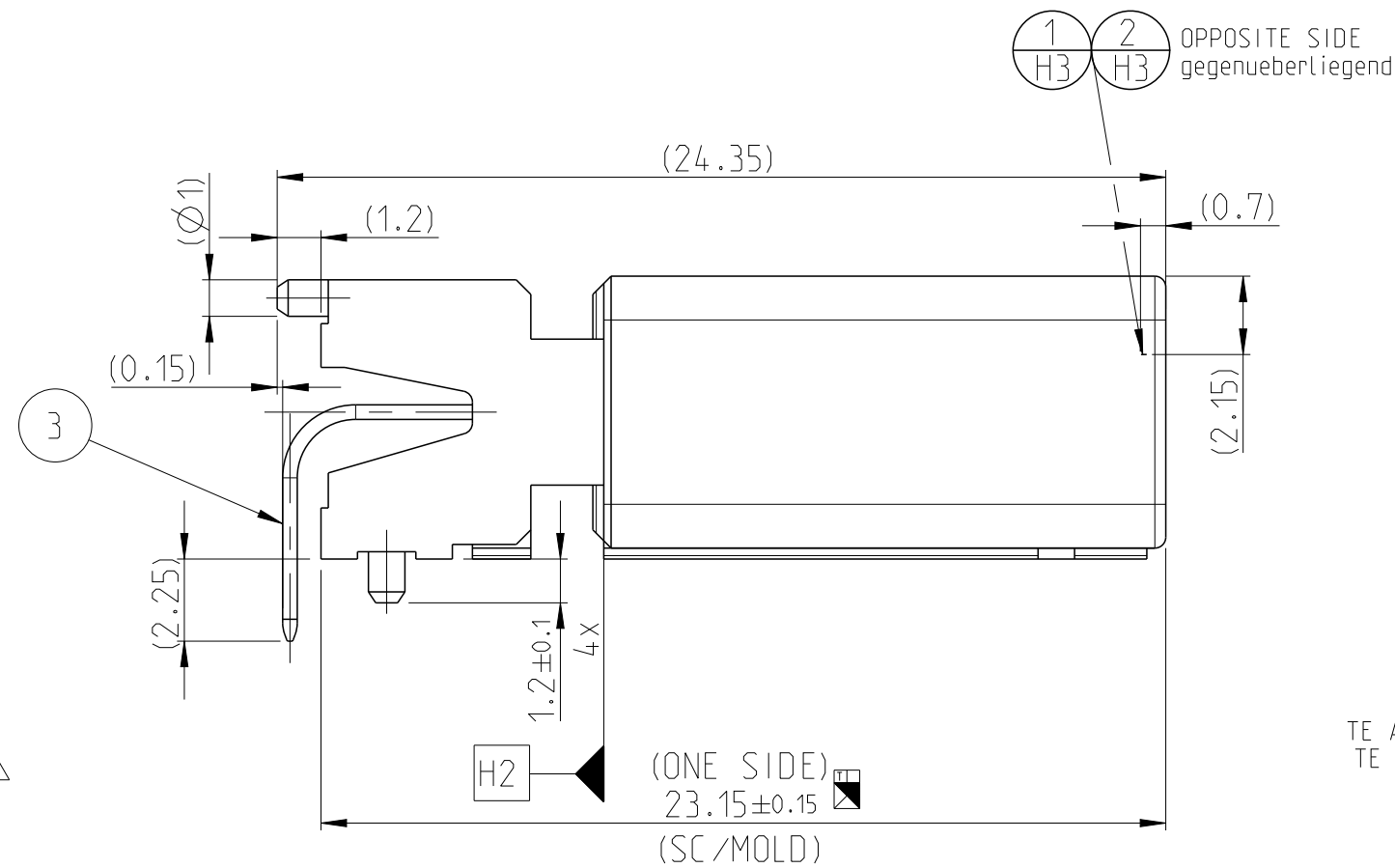
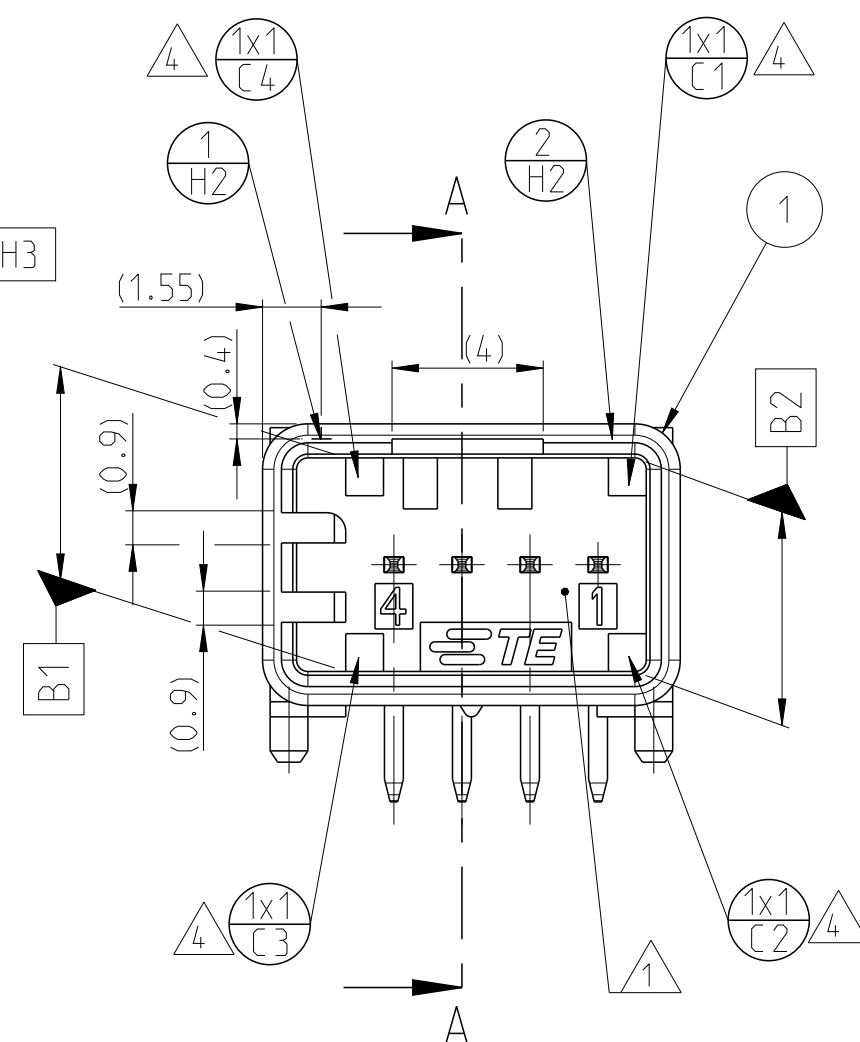


NOTES
Bemerkungen

- 1 INTERFACE SPECIFICATION ACC. 114-94000-13 CODE A, B
 Schnittstellenspezifikation gem. 114-94000-13 Kodierung A, B
- 2 CONTACT AREAS ACC. 114-94201
 Kontaktbereiche gem. 114-94201 (B3)
- 3 PLASTIC MATERIAL WITH 20% REGRIND PORTION
 Polymer-Werkstoff mit 20% Mahlgut-/ Recyclatanteil
- 4 DIFFERING TO 1
 abweichend zu 1
- 5 CONTACT PUSH-OUT FORCES >15N TESTED WITH 25mm/min
 Kontakt-Ausdruckkräfte >15N geprüft mit 25mm/min
- 6 SOLDERABILITY ACC. DIN EN 60068-2-20 AGEING 3b
 Lötbarkeit gem. DIN EN 60068-2 20 Alterung 3b
- 7 100% ELECTRICAL INSPECTION END OF LINE (CC)
 100% Elektrische Endkontrolle (CC)
- 8 CLEANNESS ACC. TE SPEC. 115-18388 (INCL. VDA Band 19)
 Sauberkeit gem. TE Spezif. 115-18388 (inkl. VDA Band 19)
- 9 PACKAGING: BLISTER-BELT ON REEL
 Verpackung: Blistergurt auf Rolle
- 10 MAX. AREA FOR SUCKING-IN TO PICK & PLACE: 0.1MM FLATNESS
 max. Bereich zum Ansaugen fuer Pick & Place: 0.1mm Ebenheit
- 11 FONT AREAS AND CHARACTERS MAX. 0.2MM SUNK AND RAISED
 Schriftbereiche und Zeichen max. 0.2mm vertieft und erhaben

AS SHOWN
0-2177943-1



		4	4	(6) SOLDER SIDE 3-8 µm Sn	COPPER-ALLOY WITH 1-3 µm Sn OVER 1-2.2 µm Ni	NANO-MQS CONTACT PIN WITH SWAGE. SOLDER VERSION	B	(3)
		1	-	BLACK SIM. RAL 9011 schwarz aehtl. RAL 9011	(3) LCP-GF30	4 POS NANO MQS HEADER HOUSING CODE B	B	(2)
			1	BLACK SIM. RAL 9011 schwarz aehtl. RAL 9011	(3) LCP-GF30	4 POS NANO MQS HEADER HOUSING CODE A	B	(1)
		0--20--1		FINISH	MATERIAL Werkstoff	Benennung DESCRIPTION	REV	ITEM NO
-	-	B	B	(B3) <-----REVISION OF EACH ASSY (WHEN BLANK USE D W G: REVISION)				
QTY PER ASSY								

TOLERANZEN UNLESS OTHERWISE SPECIFIED ACC. TO DIN 90901-10 CENTRIC TO NOMINAL DIMENSION, EDITION 1992-10 SHALL APPLY. FREIHALDTOLERANZEN NACH DIN 90901-10, ES GILT DIE AUSGABE 1992-10.		TOLERANCING ISO 8015 TOLERIERUNG ISO 8015	
PRODUCT CHARACTERISTICS ACC. QMP EMEA-12 BESONDERE MERKMALE NACH QMP EMEA-12		DIESSE ZEICHNUNG IST EIN KONTROLLIERTES DOKUMENT. BEWÄHRUNGEN UND TOLERANZEN GEMÄSS GPS (ISO STANDARDS).	
THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER GPS (ISO STANDARDS).		DWG 16MAR2012 D_Rosan CHK 23APR2012 W_Dietrich	
DIMENSIONS: MASSE IN MM (IN)		NAME 4POS. 90DEG. PINHEADER ASSY 4POL. 90Grad. Stifthanne Assy NANO MQS	
		PRODUCT SPEC PRODUKT/SPEZ. 108_94346 APPLICATION SPEC VERABREICHERUNGSSPEZ.	
MATERIAL SEE TABLE		SIZE A1 CAGE CODE 00779 DRAWING NO. C=2177943 RESTRICTION TO NEW FILES -	
CUSTOMER DRAWING		/KUNDENZEICHNUNG	
SCALE		SCALE MAJOR 5:1	
SHEET		SHEET 1	
OF		OF 1	
REV		REV B3	