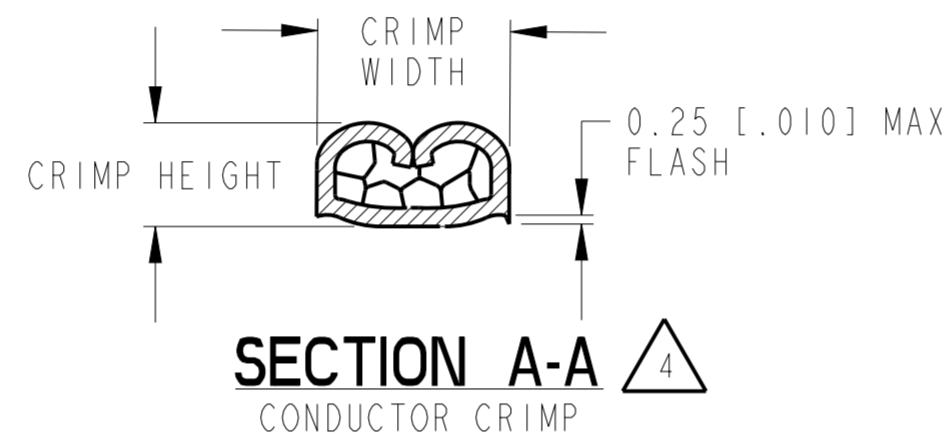


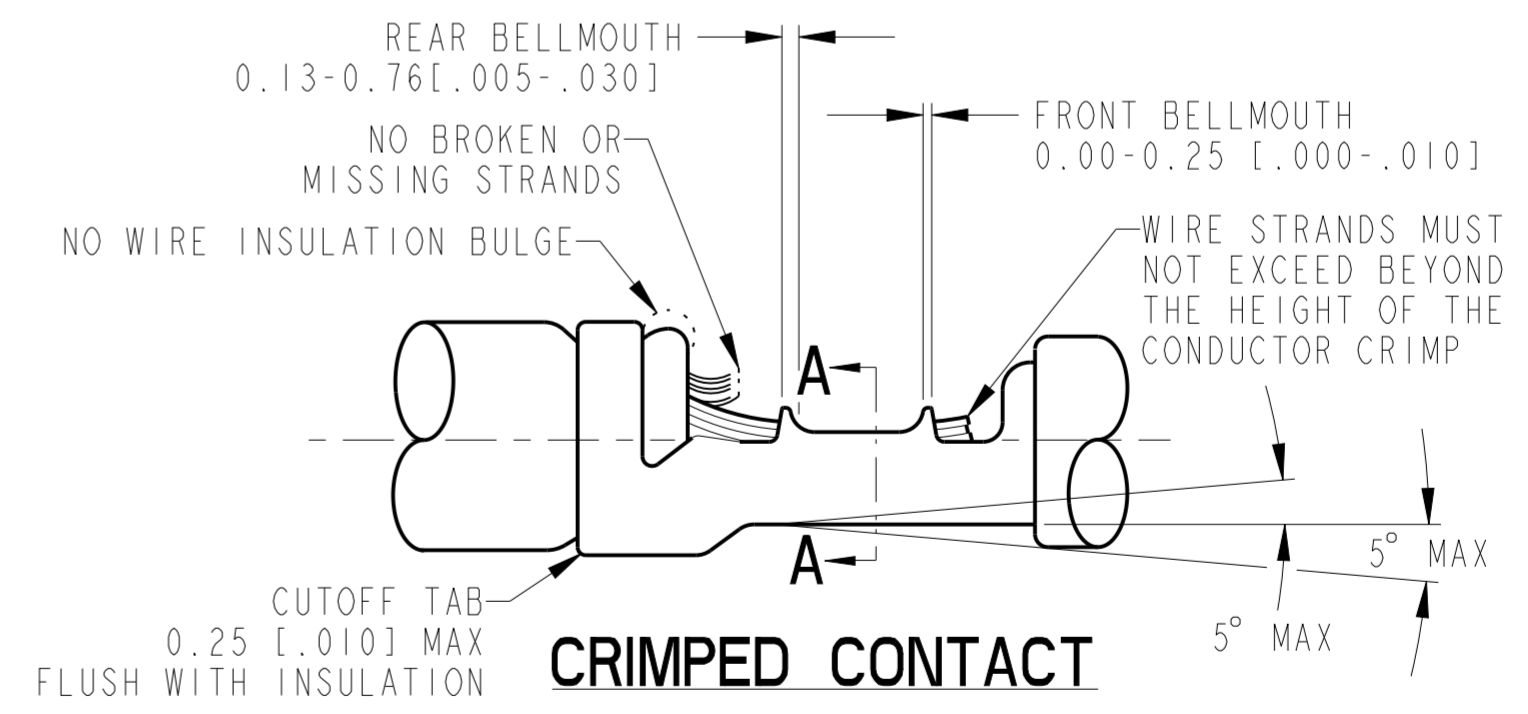
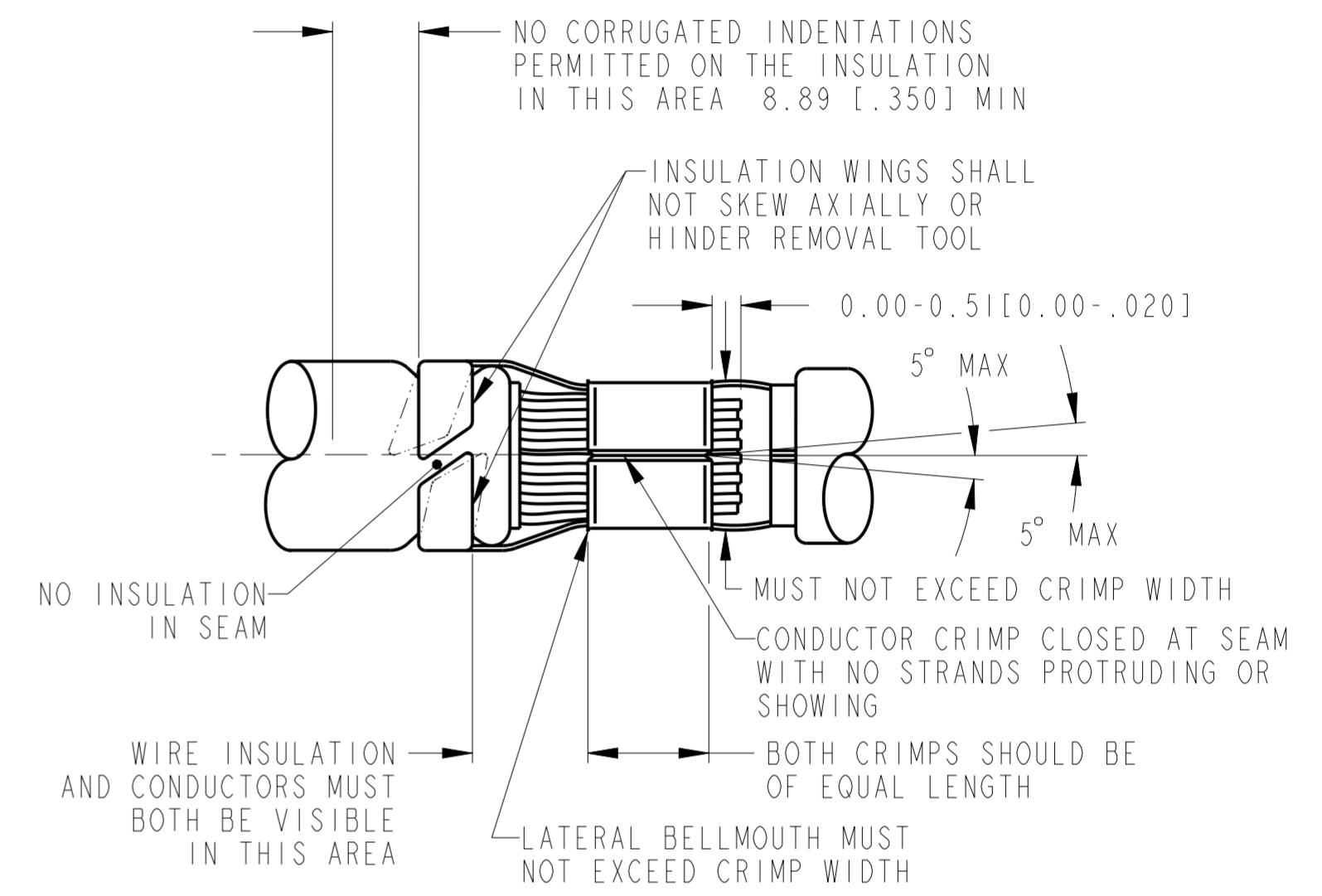
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STAMPED CONTACT PART NUMBER 1060 = PIN 1062 = SOCKET	SIZE	CONDUCTOR WIRE SIZE 8	CRIMP HEIGHT 4	CRIMP WIDTH 4	CONDUCTOR PUNCH NUMBER	CONDUCTOR ANVIL NUMBER	CRIMP TENSILE REF ONLY 3 N [LBS]
1060-12-01XX 1062-12-01XX INSULATION RANGE 2.87-4.47 [.113-.176]	12	4.0 mm ²	2.19-2.27 [.086-.089]	3.10-3.28 [.122-.129]	1017-008-0200	1017-108-0200	311 [70]
		12 AWG	1.98-2.06 [.078-.081]				
		3.0 mm ²	1.98-2.06 [.078-.081]				
		2.5 mm ²	1.83-1.91 [.072-.075]	3.10-3.26 [.122-.128]			
		14 AWG	1.73-1.81 [.068-.071]				
2.0 mm ²	1.73-1.81 [.068-.071]						

INSULATION DIAMETER RANGE 6	INSULATION PUNCH NUMBER	INSULATION ANVIL NUMBER
3.83-4.47 [.151-.176]	1017-219-0200	1017-319-0200
3.30-3.91 [.130-.154]	1017-222-0200	1017-322-0200
2.87-3.43 [.113-.135]	1017-734-0200	1017-735-0200



LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
E		REVISED PER E.O. P18700	29SEP2004	-	RDR
F		REVISED PER E.O. P19077	18OCT2005	-	RDR
G		REVISED PER E.O. P19125	13DEC2005	-	RDR
GI		REVISED PER ECO-14-013946	15SEP2014	PV	DM



- 10. FOR CONTACT PERFORMANCE, MATERIAL SPECIFICATIONS AND APPLICATION DETAILS, SEE CUSTOMER DRAWING 0425-015-0000.
- 9. SEE 0425-033-0000 INSTRUCTION GUIDE FOR TOOL SETUP AND MAINTENANCE.
- 8. CONDUCTOR TYPE ARE PER SAE J1128(AWG) AND ISO 6722(METRIC).
- 7. INSULATION CRIMP DIAMETER SHOULD BE THE INSULATION DIAMETER OR LESS (HARD OR TEFLON INSULATION MAY DEVIATE FROM THE REQUIREMENT). INSULATION CRIMP SHALL NEITHER HINDER REMOVAL TOOL PASSAGE NOR CAUSE DAMAGE TO CONNECTOR GROMMET.
- 6. INSULATION DIAMETER RANGE IS DETERMINED BY CONNECTOR. SEE CONNECTOR CUSTOMER DRAWING FOR USABLE INSULATION RANGE.
- 5. XX=REFER TO INDIVIDUAL CONTACT CUSTOMER DRAWINGS FOR AVAILABLE PLATING.
- 4. CRIMP HEIGHT MEASUREMENTS ARE TO BE CARRIED OUT IN ACCORDANCE WITH INSTRUCTION SHEET 408-7424 IN THE MIDDLE OF THE CONDUCTOR CRIMP, USING FOR EXAMPLE A CRIMP HEIGHT MICROMETER, PN 675836-0 WITH SCALE AND PN 547203-1 WITH DIGITAL DISPLAY.
- 3. CRIMP TENSILE IS DETERMINED AT A PULL RATE OF 25.4 MM [1.00 INCH] PER MINUTE. INSULATION WINGS REMOVED. ACTUAL CRIMP TENSILE DEPENDS ON CONDUCTOR SIZE, NUMBER OF CONDUCTORS. NOTED VALUES ARE FOR REFERENCE ONLY.
- 2. WIRE STRIP LENGTH: 6.35±0.64 [.250±.025] BROKEN OR MISSING CONDUCTOR STRANDS ARE NOT ACCEPTABLE.
- 1. DIMENSIONS ARE IN MM [INCHES]. FORCES ARE IN NEWTONS [N] AND POUNDS [lbf].
UNLESS OTHERWISE SPECIFIED

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN B. BYFORD	25MAY2000	STE TE Connectivity
CHK B. BYFORD	13DEC2005	
APVD R. REED	13DEC2005	
DIMENSIONS: mm [INCHES]		NAME CRIMP INFORMATION STAMPED CONTACTS DCT12-02-00
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		SIZE A2
MATERIAL		CAGE CODE G-0425-208-0000
Customer Drawing		RESTRICTED TO